

**IMPORTANT**

**WHEN ORDERING SPARE PARTS, ALWAYS QUOTE THE VEHICLE PARTICULARS  
TO ENSURE CORRECT REPLACEMENTS**

Vehicle particulars can be obtained from the plate fixed in the centre of the upper dash. The body number is stamped on a plate fixed to the scuttle dash, on the left-hand side underneath the bennet

**SAMPLE PLATES**



## EXPLANATORY

This Parts List for the AUSTIN Hire-Car and Taxi is in loose leaf form with the object of enabling Austin Distributors and Dealers to keep a complete and up-to-date record. It has been divided into sections for easy reference; the order in which these sections occur are listed below:

- |                    |                     |                        |
|--------------------|---------------------|------------------------|
| 1. Petrol Engine   | 11. Controls        | 21. Doors and Fittings |
| 2. Clutch (Petrol) | 12. Hydraulic Jacks | 22. Boot               |
| 3. Electrical      | 13. Petrol Tank     | 23. Casings            |
| 4. Gearbox         | 14. Radiator        | 24. Mouldings          |
| 5. Propeller Shaft | 15. Road Wheels     | 25. Windscreen         |
| 6. Rear Axle       | 16. Tools           | 26. Glass              |
| 7. Steering        | 17. Radiator Cowl   | 27. Floor Fittings     |
| 8. Front Axle      | 18. Bonnet          | 28. Seats              |
| 9. Suspension      | 19. Mudwings        | 29. Body Equipment     |
| 10. Chassis Frame  | 20. Roof            | 30. Bumpers            |

Reprinted pages or supplements will be issued periodically as occasions arise consequent upon record revisions and/or changes in design.

The *Austin Service Journal* reference column is included so that details of all changes in design can be appended for quick reference.

ABBREVIATIONS: B—Body      C—Car/Chassis      E—Engine      L.H.—Left Hand  
L.H.S.—Left Hand Steering      R.H.—Right Hand      R.H.S.—Right Hand Steering

# ILLUSTRATIONS

The individual parts in this list are numbered and are prefixed with the plate letter, e.g. A9 denotes Plate A, Item 9, in the appropriate section.

<i>Description</i>	<i>Plate Letter</i>	<i>Description</i>	<i>Plate Letter</i>
Axle, Front ... ..	F	Hubs, Front ... ..	FA
Axle, Rear ... ..	D	Hubs, Rear ... ..	DA
Clutch... ..	B	Hydraulic Jacks ... ..	K
Controls, Clutch ... ..	G	Instruments ... ..	P
Controls, Footbrake ... ..	H	Mudwings ... ..	N, NB
Controls, Handbrake... ..	J	Petrol Tank ... ..	L
Crankshaft and Oil Reservoir ... ..	AA	Radiator Cowl ... ..	M, MA, MB
Cylinder and Crankcase ... ..	A	Steering ... ..	E
Cylinder Head ... ..	AB	Stepboard ... ..	NA
Gearbox ... ..	C	Water Pump ... ..	AC

In consequence of alterations and improvements, the Company in no way holds itself liable or responsible as to alteration in details in respect to orders. Delivery on any specified date is not guaranteed.

The Company retains the right of making alterations to this list without notice, should it be deemed necessary.

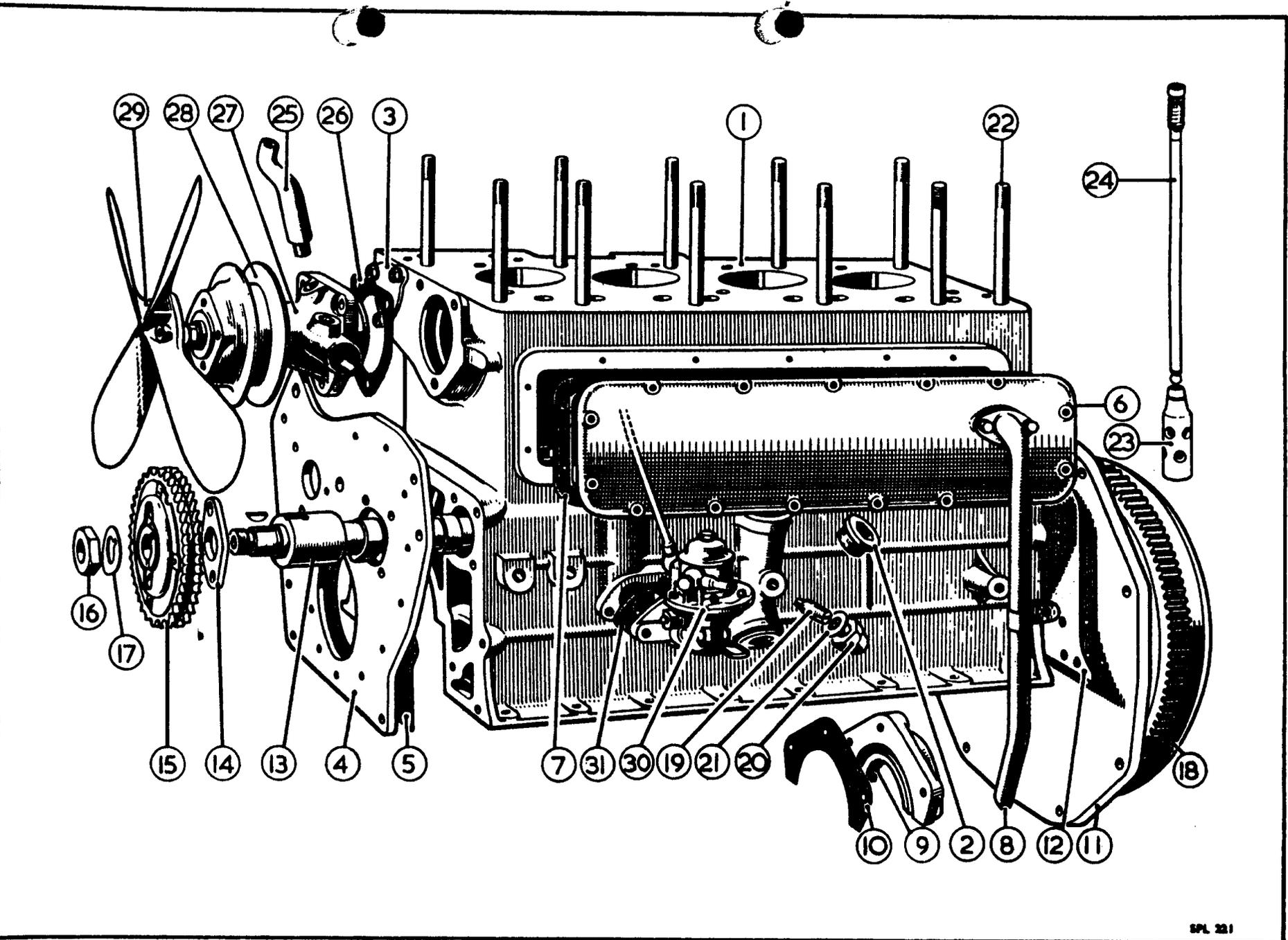
# INDEX

Description	Section	Page	Description	Section	Page
Accelerator ... ..	Controls ... ..	1	Dampers ... ..	Suspension ... ..	3
Adjuster Units, Front ... ..	Rear Axle ... ..	4	Differential Case ... ..	Rear Axle ... ..	2
Ammeter ... ..	Electrical ... ..	1	Differential Pinions ... ..	Rear Axle ... ..	2
Air Cleaner ... ..	Petrol Engine ... ..	19	Differential Pinion Centre ... ..	Rear Axle ... ..	2
Air Strangler ... ..	Electrical ... ..	2	Differential Shafts ... ..	Rear Axle ... ..	3
Axle, Front ... ..	Front Axle ... ..	1	Differential Wheels ... ..	Rear Axle ... ..	2
Axle, Rear ... ..	Rear Axle ... ..	1	Distributor ... ..	Petrol Engine ... ..	2
Backplates, Front ... ..	Front Axle ... ..	4	Doors and Fittings ... ..	Doors ... ..	1
Backplates, Rear ... ..	Rear Axle ... ..	4	Door Louvres ... ..	Doors ... ..	4
Brake Lever and Carrier, Front ... ..	Controls ... ..	4	Dynamo ... ..	Petrol Engine ... ..	21
Brake Lever and Carrier, Rear ... ..	Controls ... ..	5	Dynamo Fan ... ..	Petrol Engine ... ..	21
Battery ... ..	Electrical ... ..	1	Engine Controls ... ..	Controls ... ..	1
Body Equipment ... ..	Body Equipment ... ..	1	Engine Unit ... ..	Petrol Engine ... ..	1
Bonnet ... ..	Bonnet ... ..	1	Exhaust Manifold ... ..	Petrol Engine ... ..	13
Boot and Fittings ... ..	Boot ... ..	1	Exhaust Pipe ... ..	Petrol Engine ... ..	14
Brakes, Front... ..	Front Axle ... ..	4	Fan ... ..	Petrol Engine ... ..	17
Brakes, Rear ... ..	Rear Axle ... ..	4	Fan Belt ... ..	Petrol Engine ... ..	17
Brake Cross Rods ... ..	Controls ... ..	4	First Motion Shaft ... ..	Gearbox ... ..	3
Brake Cylinders : Front Brakes ... ..	Front Axle ... ..	4	Fitch Plates, Front ... ..	Bonnet ... ..	1
Brake Drums, Front ... ..	Front Axle ... ..	4	Floor Fittings ... ..	Floor Fittings ... ..	1
Brake Drums, Rear ... ..	Rear Axle ... ..	4	Flywheel ... ..	Petrol Engine ... ..	5
Brake Pedal ... ..	Controls ... ..	4	Footbrake Controls ... ..	Controls ... ..	4
Brake Shoes, Front Brakes ... ..	Front Axle ... ..	4	Front Cover, Engine ... ..	Petrol Engine ... ..	2
Brake Shoes, Rear Brakes ... ..	Rear Axle ... ..	4	Front Plate, Engine ... ..	Petrol Engine ... ..	2
Bumpers ... ..	Bumpers ... ..	1	Fuse Box ... ..	Electrical ... ..	1
Camshaft and Gear ... ..	Petrol Engine ... ..	4	Gearbox Assembly ... ..	Gearbox ... ..	1
Camshaft Liners ... ..	Petrol Engine ... ..	2	Gearbox Case ... ..	Gearbox ... ..	1
Camshaft Chain ... ..	Petrol Engine ... ..	4	Glass ... ..	Glass ... ..	1
Carburettor ... ..	Petrol Engine ... ..	18	Glass Channels ... ..	Doors ... ..	3
Carpets ... ..	Floor Fittings ... ..	3	Handbrake Controls ... ..	Controls ... ..	7
Casings ... ..	Casings ... ..	1	Handbrake Lever ... ..	Controls ... ..	7
Change Speed Lever ... ..	Controls ... ..	2	Horn ... ..	Electrical ... ..	2
Chassis Frame ... ..	Chassis Frame ... ..	1	Hubs, Front ... ..	Front Axle ... ..	2
Clutch Assembly ... ..	Clutch Petrol ... ..	1	Hubs, Rear ... ..	Rear Axle ... ..	3
Clutch Controls ... ..	Controls ... ..	2	Hydraulic Dampers ... ..	Suspension ... ..	3
Clutch Pedal ... ..	Controls ... ..	2	Hydraulic Jacks ... ..	Hydraulic Jacks ... ..	1
Clutch Withdrawal Lever ... ..	Controls ... ..	3	Idler Assembly ... ..	Steering ... ..	3
Coil ... ..	Electrical ... ..	1	Ignition Coil ... ..	Electrical ... ..	1
Connecting Rods ... ..	Petrol Engine ... ..	5	Induction Manifold ... ..	Petrol Engine ... ..	13
Controls, Engine ... ..	Controls ... ..	1	Instruments ... ..	Electrical ... ..	1
Controls, Clutch ... ..	Controls ... ..	2	Joint Washer Sets ... ..	Petrol Engine ... ..	3
Crankcase ... ..	Petrol Engine ... ..	1	Junction Box ... ..	Electrical ... ..	1
Crankcase Covers ... ..	Petrol Engine ... ..	3			
Crankshaft and Gear ... ..	Petrol Engine ... ..	4			
Cut-Out ... ..	Electrical ... ..	1			
Cylinder Block ... ..	Petrol Engine ... ..	1			
Cylinder Head ... ..	Petrol Engine ... ..	10			
Cylinder Side Cover ... ..	Petrol Engine ... ..	2			

# INDEX—continued

Description	Section	Page
Lamps ... ..	Electrical ... ..	6
Laygear ... ..	Gearbox ... ..	4
Layshaft ... ..	Gearbox ... ..	4
Mainshaft Gears ... ..	Gearbox ... ..	4
Main Bearings ... ..	Petrol Engine ... ..	2
Mouldings ... ..	Mouldings ... ..	1
Mounting, Engine ... ..	Petrol Engine ... ..	3
Mounting, Gearbox ... ..	Gearbox ... ..	6
Mudwings, Front ... ..	Mudwings ... ..	1
Mudwings, Rear ... ..	Mudwings ... ..	1
Number Plates ... ..	Bumpers ... ..	1
Oil Dipper Rod ... ..	{ Petrol Engine ... .. Gearbox ... ..	9 1
Oil Filter ... ..	Petrol Engine ... ..	20
Oil Gauge ... ..	Electrical ... ..	1
Oil Pressure Switch ... ..	Petrol Engine ... ..	20
Oil Pump Assembly ... ..	Petrol Engine ... ..	8
Oil Reservoir ... ..	Petrol Engine ... ..	9
Oil Strainer ... ..	Petrol Engine ... ..	8
Petrol Gauge ... ..	Electrical ... ..	1
Petrol Pipes ... ..	Petrol Tank ... ..	1
Petrol Pump and Pipe ... ..	Petrol Engine ... ..	18
Petrol Tank ... ..	Petrol Tank ... ..	1
Pistons ... ..	Petrol Engine ... ..	6
Propeller Shaft ... ..	Propeller Shaft ... ..	1
Pulley, Crankshaft ... ..	Petrol Engine ... ..	4
Pulley, Dynamo ... ..	Petrol Engine ... ..	21
Pulley, Fan and Water Pump ... ..	Petrol Engine ... ..	16
Push Rods, Engine ... ..	Petrol Engine ... ..	11
Radiator ... ..	Radiator ... ..	1
Radiator Cowl ... ..	Radiator Cowl ... ..	1
Regulator Unit ... ..	Electrical ... ..	1
Reverse Shaft ... ..	Gearbox ... ..	5
Reverse Wheel ... ..	Gearbox ... ..	5
Road Springs, Front ... ..	Suspension ... ..	1
Road Springs, Rear ... ..	Suspension ... ..	1
Road Wheels ... ..	Road Wheels ... ..	1
Roof ... ..	Roof ... ..	1
Seats ... ..	Seats ... ..	1
Selector Forks ... ..	Gearbox ... ..	3
Selector Fork Rods ... ..	Gearbox ... ..	3

Description	Section	Page
Shackles, Front ... ..	Suspension ... ..	1
Shackles, Rear ... ..	Suspension ... ..	2
Shock Absorbers, Front ... ..	Suspension ... ..	3
Shock Absorbers, Rear ... ..	Suspension ... ..	3
Silencer ... ..	Petrol Engine ... ..	14
Sparkling Plugs ... ..	Electrical ... ..	4
Speed Wheels ... ..	Gearbox ... ..	4, 5
Speedometer and Flex ... ..	Electrical ... ..	2
Speedometer Pinion ... ..	Gearbox ... ..	5
Speedometer Wheel ... ..	Gearbox ... ..	5
Stabilizing Bar ... ..	Suspension ... ..	3
Starter ... ..	Petrol Engine ... ..	22
Starter Switch ... ..	Electrical ... ..	2
Starter Gear ... ..	Petrol Engine ... ..	5
Starting Handle ... ..	Petrol Engine ... ..	5
Starting Nut ... ..	Petrol Engine ... ..	4
Stepboards ... ..	Mudwings ... ..	1
Steering Gear ... ..	Steering ... ..	1
Steering Cross Rods ... ..	Steering ... ..	3
Steering Levers ... ..	Steering ... ..	3
Steering Side Rod ... ..	Steering ... ..	3
Steering Wheel ... ..	Steering ... ..	1
Sump ... ..	Petrol Engine ... ..	9
Support Bracket, Engine ... ..	Petrol Engine ... ..	3
Switches ... ..	Electrical ... ..	1, 2
Swivel Axles ... ..	Front Axle ... ..	1
Taximeter Gears ... ..	Gearbox ... ..	5, 6
Tail Pipe ... ..	Petrol Engine ... ..	14
Tappets ... ..	Petrol Engine ... ..	11
Thermostat ... ..	Petrol Engine ... ..	15
Third Motion Shaft ... ..	Gearbox ... ..	2
Tools ... ..	Tools ... ..	1
Trafficators ... ..	Body Equipment ... ..	1
Vacuum Ignition Control Pipe ... ..	Petrol Engine ... ..	21
Valves ... ..	Petrol Engine ... ..	10
Valve Guides ... ..	Petrol Engine ... ..	11
Valve Rocker Cover ... ..	Petrol Engine ... ..	12
Valve Rocker Gear ... ..	Petrol Engine ... ..	11
Water Connections :		
Radiator ... ..	Radiator ... ..	1
Water Outlet Elbow ... ..	Petrol Engine ... ..	15
Water Pump ... ..	Petrol Engine ... ..	16
Water Pump Connections ... ..	Petrol Engine ... ..	15
Window Lifts ... ..	Doors ... ..	3
Windscreen and Fittings ... ..	Windscreen ... ..	1
Windscreen Glass ... ..	Glass ... ..	1
Windscreen Wiper ... ..	Electrical ... ..	7
Wiring ... ..	Electrical ... ..	3
Worm Shaft and Bearing ... ..	Rear Axle ... ..	2



To face Petrol Engine, page 1

HIRE-CAR (FLI) AND TAXI (FX3)

# ENGINE

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
<b>ENGINE UNIT</b>								
Hire-Car	E.25001-98961		Stripped engine unit (use SRB-17)	1	SRB-6			
Taxi	E.17800-175061		Stripped engine unit (use SRB-21)	1	SRB-3			
Hire-Car Taxi	E.98962 on E.175062-175671	}	†Stripped engine unit ... ..	1	*SRB-17	23	Engine	63
Taxi	E.175672 on			†Stripped engine unit ... ..	1	SRB-21		
<b>CYLINDER AND CRANKCASE</b>								
Hire-Car Taxi	E.25001-98961 E.17800-175062	}	†Cylinder block with pistons, bearings, caps, bushes, plugs and studs	1	B3-114	22	Engine	29
Hire-Car Taxi	E.98962 on E.175063 on		A1	Cylinder block with pistons, bearings, caps, bushes, plugs and studs	1	B3-590		
			Welch plugs for cylinder block ...	5	2K 8169			
			Restrictor for camshaft bearing ...	1	1G 1165			
		A2	Plugs for distributor and oil pump spindle bores ... ..	2	ALT-1			
			Washers for plugs (use 6K 432) ...	2	2K 4971			
			Washers for plugs ... ..	2	6K 432			
			Plugs for oilways and water gallery	7	2K 6450			
			Welch plug for water gallery, side	1	2K 8170			
			Welch plug for water gallery, rear	1	2K 8160			
			Plug for main oil channel, front (use 2K 6164) ... ..	1	2K 4996			
			Plug for main oil channel, front ...	1	2K 6164			
			Washer (use 6K 433) ... ..	1	2K 7498			
			Washer ... ..	1	6K 433			
			Taper plug for main oil channel (rear) ... ..	1	ALT-10			
			Plug for oil cooler-boos ... ..	1	2K 4993			
			Washer ... ..	1	2K 4954			
			Plugs (cork) for front and rear bearing caps ... ..	4	2K 7347			
			Screwed plug for rear bearing cap	1	2K 4608			
		A3	Front cover for water gallery ...	1	1B 1038			
			Joint washer ... ..	1	1B 1039			
			Studs for cover ... ..	3	2K 3405			
			Nuts for studs ... ..	3	2K 3975			
			Spring washers ... ..	3	2K 1210			
			Drain Tap } Alternatives ... ..	1	2H 764			
			Drain Tap }	1	2H 4027			

\*For Taxi replacements use SRB-21.

†Can be supplied reconditioned on Home Market, quote part numbers SRB-17R or SRB-21R.

‡For replacements use conversion B3-509A (Hire-Car), B3-509B (Taxi) which comprises new cylinder block and distributor 3H 2311

**HIRE-CAR (FLI) AND TAXI (FX3)**

**PETROL ENGINE I**

Type	Range	Pins	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			Joint washer $\frac{1}{8}$ " thick } Optional thickness to determine position	1	2K 4954			
			Joint washer $\frac{1}{8}$ " thick }	1	2K 4975			
		AA1	Main half bearings (standard) ...	1 set	P 221			
			Main half bearings (.010" u/s) ...	1 set	P 221A			
			Main half bearings (.020" u/s) ...	1 set	P 221B			
			Main half bearings (.030" u/s) ...	1 set	P 221C			
			Main half bearings (.040" u/s) ...	1 set	P 221D			
		AA2	Thrust washer—upper ...	2	ID 943			
			Thrust washer—lower ...	2	ID 1046			
	E.17800-206153	}	Studs for main bearing caps ...	6	1K 49	} 24	Engine	
			Nuts for studs ...	6	2K 5919			
			Split pins ...	6	2K 1240			
	E206154 on	}	Studs for main bearing caps ...	6	1B 1345	} 24	Engine	
			Nuts for studs ...	6	1K 2812			
			Spring washers ...	6	2K 5949			
			Drain pipe in rear bearing cap ...	1	1K 585			
			Liner for camshaft bearing, front ...	1	1B 1030			
			Liner for camshaft bearing, middle ...	1	1K 64			
			Liner for camshaft bearing, rear ...	1	1K 66			
	To E.175671	}	AA3 Front cover with oil catcher and felt ...	1	1K 1072			
			Front cover with oil catcher and felt ...	1	1F 1517	} 23	Engine	62
	E.175672 on		Felt ...	1	2K 7139			
		AA4 Joint washer ...	1	1K 45				
			Setscrews, cover to crankcase ...	7	2K 3093			
			Plain washer (special) ...	7	2K 7440			
			Spring washer ...	7	2K 1211			
			Setscrews, cover to engine front plate ...	5	2K 6208			
			Plain washers (special) ...	5	2K 5197			
			Spring washers ...	5	2K 1210			
		A4	Engine front plate ...	1	1B 1176			
		A5	Joint washer ...	1	ID 1524			
			Setscrews, front plate to crankcase (use 2K 6542) ...	5	2K 3137			
			Setscrews front plate to crankcase ...	5	2K 6542			
			Spring washers ...	5	2K 5985			
		A6	Cylinder side cover ...	1	1B 1436			
		A7	Joint washer ...	1	1B 1439			
			Setscrews ...	14	2K 6212			
			Setscrew ...	1	2K 3046			
			Fibre washer ...	15	2K 4974			
			Crankcase vent pipe with flange and clip (use 1F 1413) ...	1	1B 1440			
		A8	Crankcase vent pipe with flange and clip ...	1	1F 1413			
			Joint washer for flange ...	1	1K 99			
			Setscrews to side cover ...	2	2K 3046			
			Spring washers ...	2	2K 1210			
			Setscrews, clip to crankcase ...	1	2K 3093			

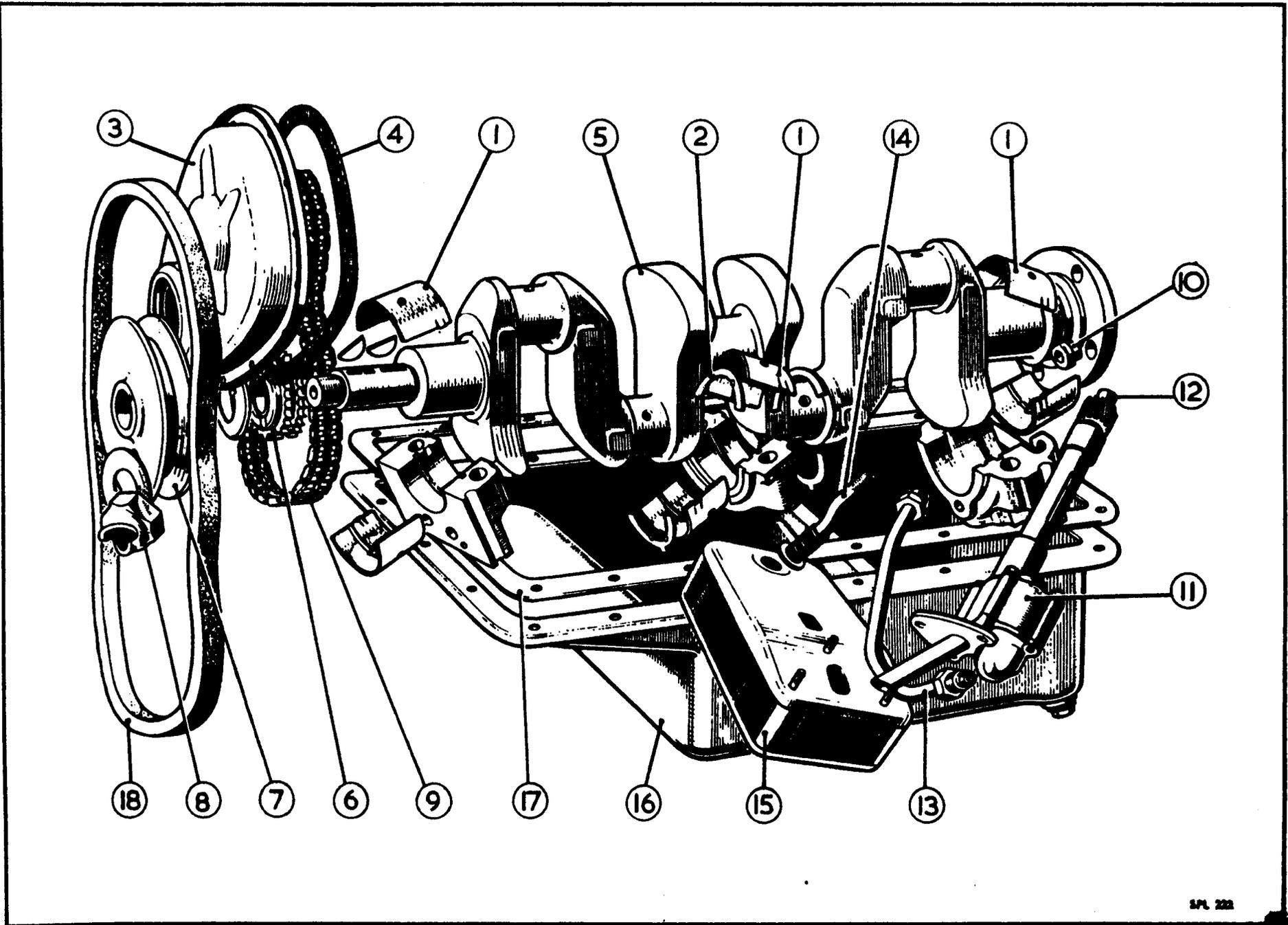
2 PETROL ENGINE

HIRE-CAR (FLI) AND TAXI (FX3)

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			Spring washers ... ..	1	2K 5319			
		A9	Crankcase rear cover ... ..	1	1K 47			
		A10	Joint washer ... ..	1	1D 1651	20	Engine	9
			Setscrews to crankcase (use 6K 502)	3	2K 5025			
			Setscrews to crankcase ... ..	3	6K 502			
			Locking wire ... ..	1	2K 6954			
		A11	Engine rear plate ... ..	1	1F 1332			
			Dowel for rear plate ... ..	2	1K 51			
			Joint washer rear plate to crankcase (use 1D 1652)	1	1B 1660			
		A12	Joint washer, rear plate to crankcase	1	1D 1652			
			Joint washer, rear plate to crankcase, top ... ..	1	1K 88			
			Setscrews, rear plate to crankcase ...	8	2K 5946			
			Spring washers ... ..	8	2K 5895			
<b>FRONT ENGINE MOUNTINGS</b>								
			Engine front support brackets ... ..	2	1B 1177			
			Bolts to engine front plate ... ..	4	2K 5946			
			Nuts for bolts ... ..	4	2K 3977			
			Spring washers ... ..	4	2K 5895			
			Setscrews, brackets to case ... ..	4	2K 3138			
			Spring washers ... ..	4	2K 5895			
			Engine front mounting buffer brackets ... ..	2	1B 1310			
			Rubber mounting buffers with studs, top ... ..	2	1B 1311			
			Packing pieces—.048" thick ... ..	as req.				
			Packing pieces—.036" thick ... ..	as req.				
			Nuts ... ..	2	2K 3976			
			Spring washers ... ..	2	2K 5319			
			Rubber mountings with studs, bottom ... ..	2	1B 1188			
			Nuts ... ..	8	2K 3978			
			Lockwashers ... ..	2	2K 6106			
			Spring washers ... ..	4	2K 5896			
			Engine mounting brackets ... ..	2	1B 5521			
			Bolts to frame brackets ... ..	8	2K 5946			
			Nuts for bolts ... ..	8	2K 3977			
			Spring washers ... ..	8	2K 5895			
<b>JOINT WASHER SETS</b>								
			Engine joint washer set for complete overhaul (use B3-636) ...	1	B3-167A			
			Engine joint washer set for complete overhaul ... ..	1	B3-636			
			Engine joint washer set for de-carbonising (use B3-636A) ...	1	B3-167D			
			Engine joint washer set for de-carbonising ... ..	1	B3-636A			

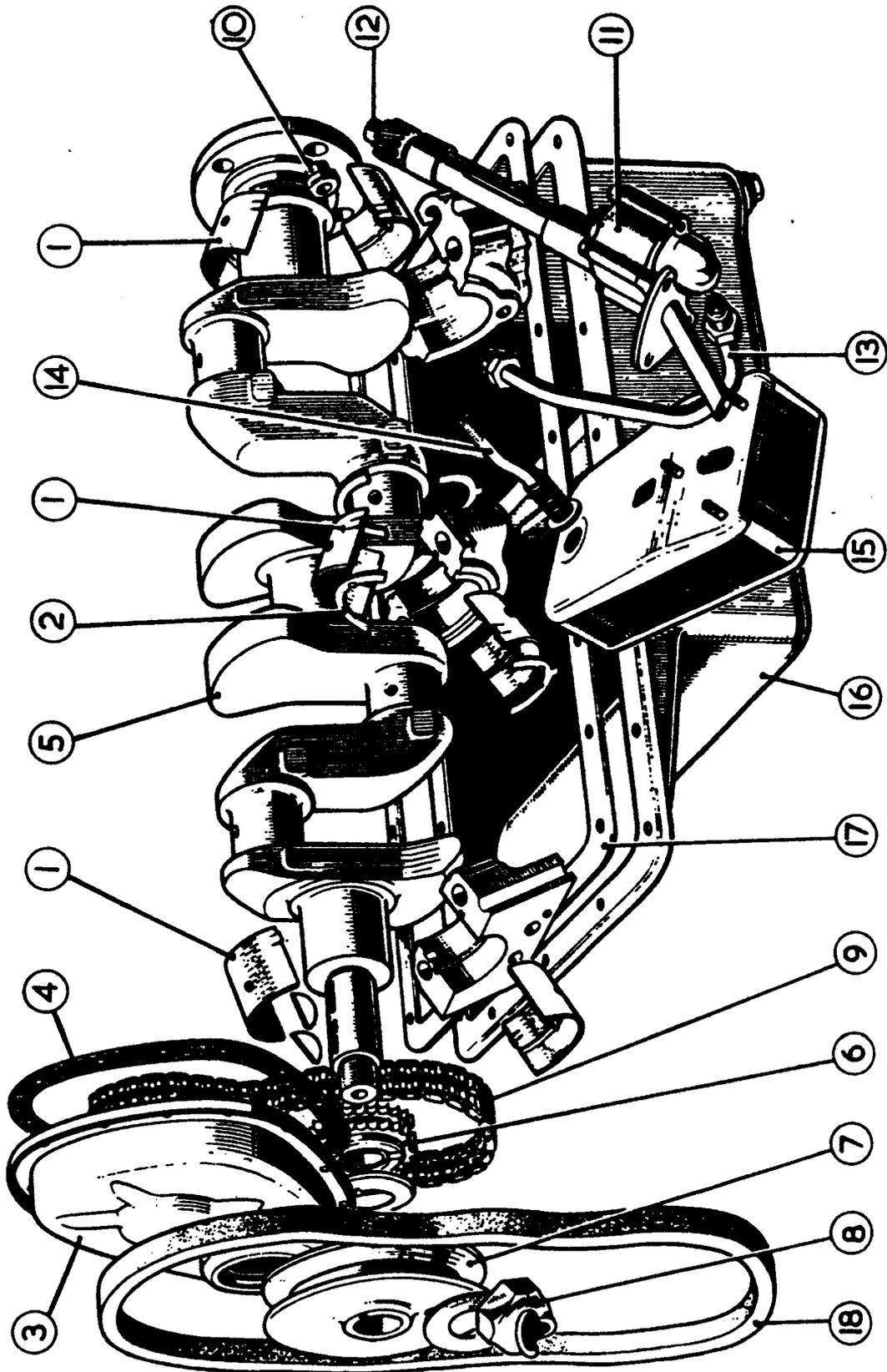
Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
<b>CRANKSHAFT AND GEAR</b>								
Hire-Car Taxi	To E.175671	}	AA5 Crankshaft with oil restrictors ...	1	1B 1456	23	Engine	62
			Oil restrictors ... ..	4	1B 1033			
Taxi	E.175672 on	}	Bush for 1st motion shaft ... ..	1	1K 369	23	Engine	62
			AA6 Crankshaft gear (use 1B 2373) ...	1	1K 565			
Hire-Car Taxi	To E.175671	}	Crankshaft gear ... ..	1	1B 2373	23	Engine	62
			Crankshaft gear ... ..	1	1F 1523			
Taxi	E.175672 on	}	Key ... ..	1	2K 5578	23	Engine	62
			Packing washers ... ..	as req.	2K 8725			
Hire-Car Taxi	To E.175671	}	Crankshaft oil throwers ... ..	1	1G 838	23	Engine	62
			AA7 Driving pulley for fan and dynamo	1	1B 1057			
Taxi	E.175672 on	}	Driving pulley for fan and dynamo	1	1F 1524	23	Engine	62
			Key ... ..	1	2K 5578			
Taxi	E.17800-17849	}	AA8 Starting nut ... ..	1	1B 1061	23	Engine	62
			Lockwasher ... ..	1	2H 731			
<b>CAMSHAFT AND GEAR</b>								
Taxi	E.17850 on	}	A13 Camshaft with oil feed nozzles and plug ... ..	1	1B 13041	23	Engine	62
			Camshaft with oil feed nozzles and plug ... ..	1	1B 1573			
Taxi Hire-Car	E.25001 on	}	Oil feed nozzles ... ..	2	1K 1441	23	Engine	62
			Plug ... ..	1	2K 6534			
Hire-Car Taxi	To E.175671	}	A14 Locating plate ... ..	1	1K 624	23	Engine	62
			Setscrews to crankcase ... ..	2	2K 3094			
Taxi	E.175672 on	}	Spring washers ... ..	2	2K 5319	23	Engine	62
			A15 Camshaft gear with oil catcher and tensioner ring (use B3-65) ...	1	1B 1306			
Hire-Car Taxi	To E.175671	}	Camshaft gear with oil catchers and tensioner ring ... ..	1	B3-65	23	Engine	62
			Tensioner ring (rubber) ... ..	1	ALT-31			
Taxi	E.175672 on	}	Camshaft gear with oil catchers and tensioner rings ... ..	1	1B 2855	23	Engine	62
			Tensioner rings (rubber) ... ..	2	ALT-31			
Hire-Car Taxi	To E.175671	}	Key ... ..	1	2K 2129	23	Engine	62
			A16 Nut for camshaft ... ..	1	2K 7681			
Taxi	E.175672 on	}	A17 Lockwasher ... ..	1	1B 1219	23	Engine	62
			AA9 Chain for camshaft gear ... ..	1	2H 4286			
			Chain for camshaft gear ... ..	1				

HIRE-CAR (FLI) AND TAXI (FX3)



To face Petrol Engine, page 4

PETROL ENGINE—PLATE



HIRE-CAR (FLI) AND TAXI (FX3)

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			<b>STARTING HANDLE</b>					
			Starting handle ... ..	1	IF 1402			
			Starting handle guide tube with brackets ... ..	1	IF 1284			
			Rubber bush ... ..	1	IF 1288			
			Clip ... ..	1	IF 1289			
			Setscrews tube to frame, cross member ... ..	2	2K 3046			
			Bolts, tube to body member ... ..	4	2K 3046			
			Nuts for bolts ... ..	4	2K 3975			
			Spring washers ... ..	6	2K 1210			
			<b>FLYWHEEL</b>					
		A18	Flywheel with starter gear ... ..	1	IF 1356			
			Starter gear ... ..	1	IB 1714			
			Bolts to crankshaft ... ..	4	2K 6542			
		AA10	Nuts for bolts ... ..	4	1K 56			
			Lockwashers ... ..	2	2K 7552			
			Dowells, flywheel to clutch ... ..	2	IB 1460			
			<b>CONNECTING RODS</b>					
	E.17800-211142	}	Connecting rods assembled with cap, bearing and clamping bolts (use IB 1345) ... ..	4	B3-54			
	E.211143 on		Connecting rods assembled with cap, cap bolts and nuts less bearings and clamping screw (use IB 2921) ... ..	4	IB 1345			
	E.17800-211142	}	Connecting rods with cap, less bearings and clamping bolts ... ..	4	IB 2921			
	E.211143 on		Half bearings (standard) ... ..	1 set	P 212	}	23	Engine
			Half bearings (.010" u/s) ... ..	1 set	P 212A			
			Half bearings (.020" u/s) ... ..	1 set	P 212B			
			Half bearings (.030" u/s) ... ..	1 set	P 212C			
			Half bearings (.040" u/s) ... ..	1 set	P 212D			
			Bolts (use 1K 1750) ... ..	8	1D 893			
	E.17800-211142		Bolts ... ..	8	1K 1750			
			Nuts for bolts ... ..	8	2K 5129			
			Split pins ... ..	8	2K 1232			
			Bolts for bearing caps ... ..	8	1K 2808			
	E.211143 on	Nuts for bolts ... ..	8	1K 2811				
		Spring washers ... ..	8	2K 5896				
		Pegs ... ..	8	2K 6129				
		Clamping bolts ... ..	4	2K 5481				
		Spring washers ... ..	4	2K 5895				

Type	Range	Place	Description	Number per Vehicle	Aisin Part Number	Aisin Service Journal References		
						Vol.	Section	Page
			<b>PISTONS</b>					
Taxi Hire-Car	E17800-17504 E25001-138161		*Pistons assembled with rings and gudgeon pin—standard ... ..	4	IB 1388	22	Engine	49
			Pistons assembled with rings and gudgeon pins ( $\frac{1}{16}$ " o/s) ... ..	4	IB 1388C			
			Pistons assembled with rings and gudgeon pin ( $\frac{1}{16}$ " o/s) ... ..	4	IB 1388E			
			Compression rings (standard), top ring ... ..	4	IB 1223			
			Compression rings ( $\frac{1}{16}$ " o/s), top ring ... ..	4	IB 1223C			
			Compression rings ( $\frac{1}{16}$ " o/s) ... ..	4	IB 1223E			
			Compression rings (standard), 2nd ring ... ..	4	IB 1340			
			Compression ring ( $\frac{1}{16}$ " o/s), 2nd ring ... ..	4	IB 1340C			
			Compression rings ( $\frac{1}{16}$ " o/s), 2nd ring ... ..	4	IB 1340E			
			Scraper rings—standard ... ..	4	IB 1341			
			Scraper rings ( $\frac{1}{16}$ " o/s) ... ..	4	IB 1341C			
			Scraper rings ( $\frac{1}{16}$ " o/s) ... ..	4	IB 1341E			
			†Pistons with rings and gudgeon pin—standard ... ..	4	IB 2376			
			Pistons with rings and gudgeon pin—.010" o/s ... ..	4	IB 2376F			
			Pistons with rings and gudgeon pin—.020" o/s ... ..	4	IB 2376A			
			Pistons with rings and gudgeon pin—.030" o/s ... ..	4	IB 2376B			
			Pistons with rings and gudgeon pin—.040" o/s ... ..	4	IB 2376D			
Compression rings, parallel, top—standard ... ..	4	IB 2378						
Compression rings, parallel, top—.010" o/s ... ..	4	IB 2378F						
Compression rings, parallel, top—.020" o/s ... ..	4	IB 2378A						
Compression rings, parallel, top—.030" o/s ... ..	4	IB 2378B						
Compression rings, parallel, top—.040" o/s ... ..	4	IB 2378D						
Compression rings, taper, 2nd and 3rd—standard ... ..	8	IB 2379						
Compression rings, taper, 2nd and 3rd—.010" o/s ... ..	8	IB 2379F						
Compression rings, taper, 2nd and 3rd—.020" o/s ... ..	8	IB 2379A						
Taxi Hire-Car	E.175055 on E.138162 on					23	Engine	28

\*Pistons (Welworthy) IB 1384 can be used as an alternative if fitted in sets.  
†Pistons IB 2374 can be used as an alternative if fitted in sets.

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Taxi Hire-Car	E.175055 on E.138162 on		Compression rings, taper, 2nd and 3rd—.030" o/s ... ..	8	IB 2379B	23	Engine	28
			Compression rings, taper, 2nd and 3rd—.040" o/s ... ..	8	IB 2379D			
			Scraper rings—standard ... ..	4	IB 1341			
			Scraper rings—.010" o/s ... ..	4	IB 1341F			
			Scraper rings—.020" o/s ... ..	4	IB 1341A			
			Scraper rings—.030" o/s ... ..	4	IB 1341B			
			Scraper rings—.040" o/s ... ..	4	IB 1341D			
			Gudgeon pins ... ..	4	IB 1007			

HIRE-CAR (FLI) AND TAXI (FX3)

PETROL ENGINE 7

Type	Range	Plan	Description	Number per Vehicle	Admin Part Number	Admin Service Journal Reference		
						Vol.	Section	Page
Hire-Car and Taxi			<b>OIL PUMP AND RESERVOIR</b>					
		AA11	Oil pump assembly } Alternatives	1	B3-53			
			*Oil pump assembly (Hobourn-Eaton)	1	IB 1546			
			Oil pump body ... ..	1	1K 1394			
			Oil pump body ... ..	1				
		A19	*Oil pump body ... ..	1	HE 298			
		A20	Locating screw ... ..	1	1K 120			
		A21	Cap nut ... ..	1	1K 714			
			Washer, fibre ... ..	1	2K 6958			
			Bottom cover with suction pipe ...	1	IB 1111			
			*Bottom cover with suction pipe ...	1	7H 15			
			Setscrews ... ..	4	2K 3060			
			Spring washers ... ..	4	2K 5894			
			* Setscrews ... ..	4	2K 3049			
		AA12	Driving spindle ... ..	1	1K 104			
			Driving gear ... ..	1	1K 105			
			Tray ... ..	1	2K 2125			
			Driven gear ... ..	1	1K 106			
			Pin for driven gear ... ..	1	1K 107			
			Thrust washer ... ..	1	1K 108			
			*Oil pump shaft (use H7-187) ...	1	7H 11	23	Stores Data	38
			*Thrust washer for shaft (use H7-187)	1	7H 12			
			*Oil pump shaft and thrust washer	1	H7-187			
			*Inner rotor } Use B3-602 ... ..	1	7H 13	22	Engine	54
			*Outer rotor	1	7H 24			
			*Inner and outer rotors ... ..	1 pr.	B3-602			
			*Key inner rotor to shaft ... ..	1	7H 9			
		AA13	Oil delivery pipe with gland nut ...	1	IB 1234			
		AA14	Oil return pipe with spring, collar, and washer ... ..	1	IB 1236			
			Oil release valve (1G 1452) ... ..	1	IB 1238			
			Oil release valve ... ..	1	1G 1452			
			Spring ... ..	1	2K 7695			
			Plug for oil release valve in crankcase	1	2K 8377			
			Washer for plug (use 6K 431) ...	1	2K 7500			
			Washer for plug ... ..	1	6K 431			
	AA15	Oil strainer (use IB 2413) ... ..	1	IB 1635	23	Stores Data	27	
		Oil strainer ... ..	1	IB 2413				
		Oil strainer ... ..	1	IB 1124				
		Nuts ... ..	3	2K 3976				
		Spring washers } use following three items	3	2K 5319				
		Nuts ... ..	2	2K 3976				
		Self-locking nut ... ..	1	6K 280				
		Spring washers ... ..	2	2K 5319				

\*The Hobourn-Eaton pump can be identified by the Patent No. 596379 stamped on the pump body. Care must be taken when ordering parts to ensure that correct identification of the pump is established before quoting component part numbers.

8 PETROL ENGINE

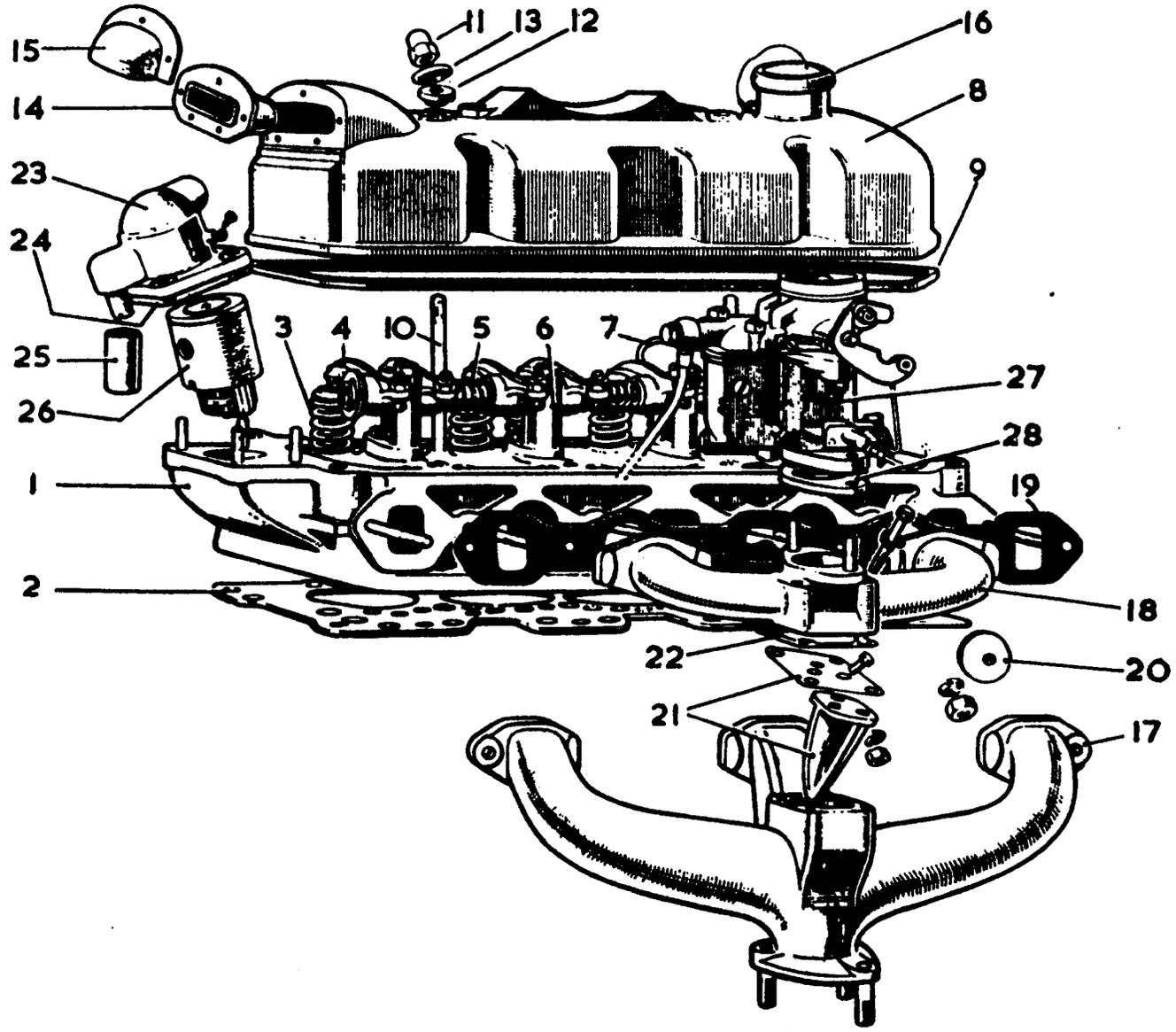
HIRE-CAR (FLI) AND TAXI (FX3)

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal References		
						Vol.	Section	Page
Hire-Car	E.81717 on	AA16 AA17	Oil reservoir ... ..	1	1B 1117	} 22	Engine	48
			Joint washer ... ..	1	1B 1123			
			Setcrews ... ..	22	2K 8425			
			Washers ... ..	21	2K 5197			
			Fibre washer ... ..	1	2K 6337			
			Spring washers ... ..	21	2K 1210			
			Setcrews ... ..	21	6K 100			
			Setcrew ... ..	1	2K 8425			
			Fibre washer ... ..	1	2K 6337			
			Bolt, drain pipe to oil reservoir ... ..	1	2K 7982			
			Nut for bolt ... ..	1	2K 3975			
			Plug ... ..	1	2H 4608			
			Washer (use 6K 431) ... ..	1	2K 7510			
			Washer ... ..	1	6K 431			
Hire-Car and Taxi	E.17800-55816 E.28501-66452	}	Oil dipper rod (use 1F 1460) ... ..	1	1F 1399	19	Stores Data	24
			Oil dipper rod ... ..	1	1F 1460	} 20	Engine	14
Early fitting	E.55817 on E.66453 on	}	Tube for rod ... ..	1	1F 1400			
			Dust cap (temporary fitting) ... ..	1	1B 1375			

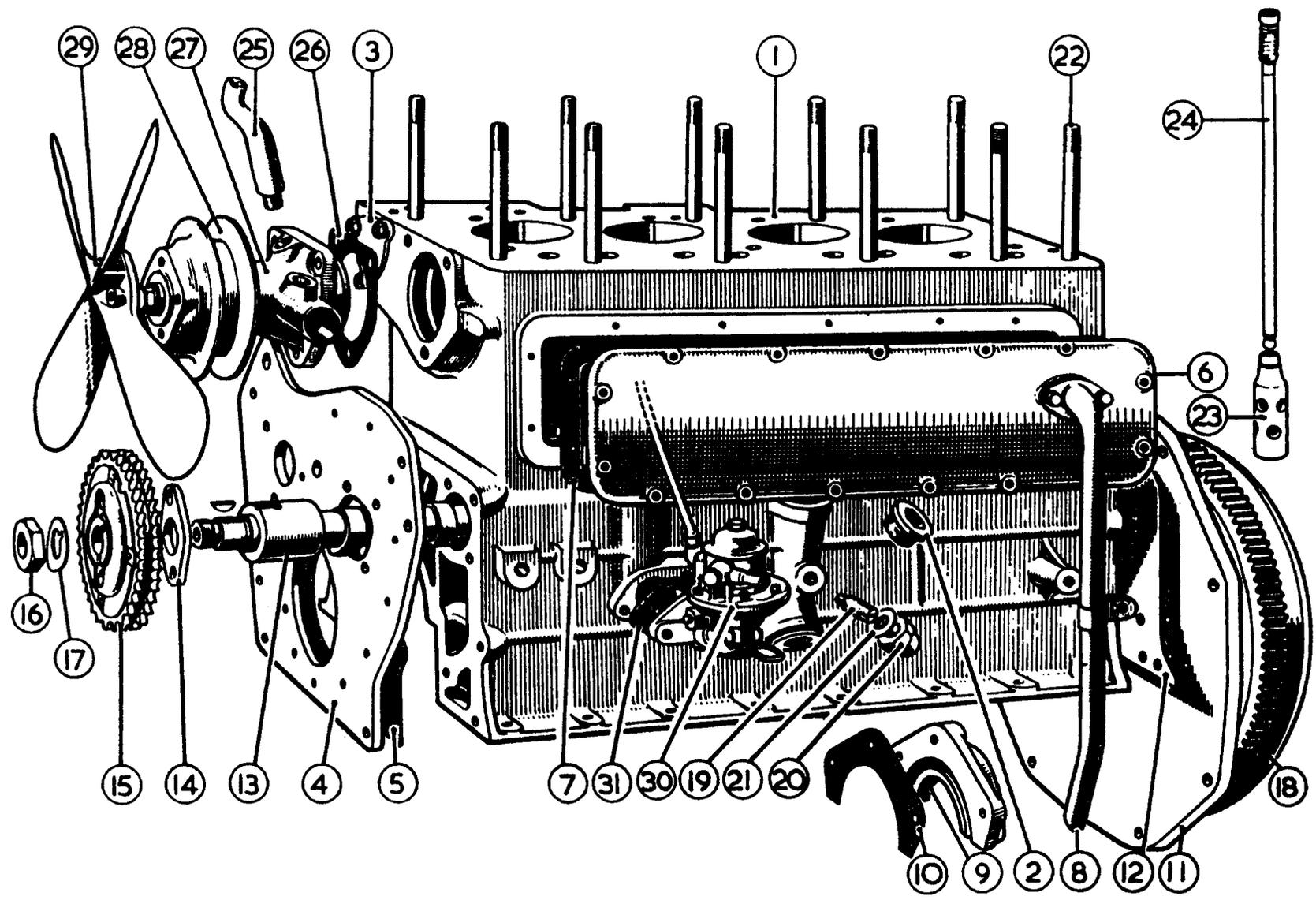
Type	Range	Plate	Description	Number per Vehicle	Assin Part Number	Assin Service Journal References			
						Vol.	Section	Page	
			<b>CYLINDER HEAD, VALVES, TAPPETS AND ROCKER GEAR</b>						
Taxi	E.17800-17849	}	Cylinder head assembled with valves and rocker gear ... ..	1	K8-3				
Taxi Hire-Car	E.17850-55343 E.25001-55372		Cylinder head assembled with valves and rocker gear ... ..	1	K8-52				
Taxi	E.55344-55670		AB1	Cylinder head assembled with valves and rocker gear ... ..	1	B3-293			
Hire-Car	E.55373-81816			Cylinder head assembled with valves and rocker gear ... ..	1	B3-349	20	Engine	25
Taxi	E.55671-120127		}	Cylinder head assembled with valves and rocker gear ... ..	1	B3-352	20	Engine	25
Hire-Car	E.81817-98977			Cylinder head assembled with valves and rocker gear (use B3-526)	1	B3-524	22	Engine	24
Taxi Hire-Car	E.120128 on E.98978 on		}	Cylinder head assembled with valves and rocker gear ... ..	1	B3-526			
Hire-Car Taxi	E.25001-55372 E.17800-55670			}	Cylinder head with valve guides, core plugs and studs ... ..	1	K8-40		
Hire-Car Taxi	E.55373-81816 E.55671-120127		}		Cylinder head with valve guides, core plugs and studs ... ..	1	B3-348	20	Engine
Hire-Car Taxi	E.81817 on E.120128 on			}	Cylinder head with valve guides, core plugs and studs ... ..	1	B3-516		
		AB2 A22	Taper plugs ... ..		4	ALT-10			
			Plug for oil hole ... ..		1	2K 135			
			Plug for heater tap boss ... ..		1	2K 4996			
			Washer ... ..		1	2K 5629			
			Joint washer ... ..		1	1B 1414			
			Studs for cylinder head in cylinder block ... ..		11	2K 7953			
			Nuts for studs ... ..		11	2K 3978			
			Washers ... ..		11	2K 1288			
Hire-Car and Taxi			}		Conversion cylinder head with guides, plugs and studs replacing B3-348 ... ..	1	B3-517		
Hire-Car				Conversion cylinder head with guides, plugs and studs replacing B3-352 ... ..	1	B3-519			
Hire-Car Taxi	E.25001-55372 E.17800-55670	}	Inlet valves ... ..	4	1B 1375				
Hire-Car Taxi	E.55373 on E.55671 on		Inlet valves ... ..	4	1B 1885				
Hire-Car Taxi	E.25001-55372 E.17800-55630	}	Exhaust valves ... ..	4	1B 1518				
Hire-Car Taxi	E.55373 on E.55671 on		Exhaust valves ... ..	4	1B 1806				
Taxi	E.17800-17849	}	AB3	Valve springs ... ..	8	2K 7815			
Taxi	E.17850-55343			Valve springs ... ..	8	2K 8931	22	Engine	24
Taxi Hire-Car	E.55344-206036 E.25001-138199		}	Valve springs ... ..	8	6K 87	24	Engine	14
Taxi Hire-Car	E.206037 on E.138200 on			Valve springs ... ..	8	1B 2814			
Taxi Hire-Car	To E.206036 To E.138199		}	Valve spring cups ... ..	8	1B 1344	} 24	Engine	14
				Valve oil seals (rubber) ... ..	8	1B 1479			
				Valve oil seal retainers ... ..	8	1B 1343			
Taxi	E.17800-17849				Valve spring bottom collars ... ..	8	1B 1514		

HIRE-CAR (FLI) AND TAXI (FX3)

To face Petrol Engine, page 10



PETROL ENGINE-PLATE AB



HIRE-CAR (FLI) AND TAXI (FX3)

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal References		
						Vol.	Section	Page
Hire-Car Taxi	E.25001-55372 E.17850-55670	}	Valve spring bottom collars ... ..	8	1B 1575			
Hire-Car Taxi	E.55373 on E.55671 on		}	Valve spring bottom collars ... ..	8	1B 1811		
Hire-Car and Taxi		}		Valve cotters ... ..	8	1K 800		
			}	Circlips for valve cotters ... ..	8	1K 372		
Taxi Hire-Car	E.13800-55372 E.25001-55670	}		Valve guides—inlet ... ..	4	1F 1328		
Taxi Hire-Car	E.55373 on E.55671 on		}	Valve guides—inlet ... ..	4	1B 1887	22	Engine
Taxi Hire-Car	E.17800-55372 E.25001-55670	}		Valve guides—exhaust ... ..	4	1F 1321		
Taxi Hire-Car	E.55373 on E.55671 on		}	Valve guides—exhaust ... ..	4	1B 1808		
		A23		Tappets ... ..	8	1B 1354		
Taxi Hire-Car	E.17800-55670 E.25001-55372	}	Push rods ... ..	8	1B 1410			
Taxi Hire-Car	E.55671-120472 E.55378-98185		A24	Push rods ... ..	8	1B 1816	21	Engine
Taxi Hire-Car	E.120473 on E.98186 on	}	Push rods ... ..	8	1B 2331			
Taxi Hire-Car	E.17800-120472 E.25001-98185		}	Cup ends for push rods ... ..	8	1B 1019	21	Engine
		}		Springs for push rods ... ..	8	2K 7490		
Taxi Hire-Car	E.17800-55670 E.25001-55372		}	Valve rocker shaft assembly ... ..	1	B3-317		
Taxi Hire-Car	E.55671 on E.55373 on	}		Valve rocker shaft assembly ... ..	1	B3-347		
Taxi Hire-Car	E.17800-55670 E.25001-55372		}	Valve rockers with bush, adjusting screw and locknut ... ..	8	1B 1541		
		}		Wicks for valve rockers ... ..	8	3H 666		
			}	Valve rockers with bush (use 1D 1794)	8	ALT-53	21	Scores Data
Taxi Hire-Car	E.55671 on E.55373 on	AB4		Valve rockers with bush, adjusting screw and locknut ... ..	8	1D 1794		
		}	Bushes for valve rockers ... ..	8	1B 1490			
			}	Adjusting screws (use ALT-57) ... ..	8	1B 1010	19	Scores Data
		}		Adjusting screws ... ..	8	ALT-57		
			}	Locknuts ... ..	8	2K 9070		
		AB5		Spacing spring for rockers ... ..	3	2K 5923		
		}	Valve rocker shaft with plugs ... ..	1	1B 1382			
			}	Plug ... ..	1	2K 6344		
		}		Screwed plug ... ..	1	2K 6534		
			}	Distance piece ... ..	1	1K 22		
		}		Double coil spring washers ... ..	1	2K 2541		
			}	Washers ... ..	2	2K 5066		
		}		Split pins ... ..	2	2K 1233		
Taxi Hire-Car	E.17800-55670 E.25001-55372		}	Valve rocker bracket, with tapped hole ... ..	1	ALT-36		
Taxi Hire-Car	E.55671 on E.55373 on	}		Valve rocker bracket with tapped hole ... ..	1	1B 2110		
Taxi Hire-Car	E.17800-55670 E.25001-55372		}	Valve rocker bracket, without tapped hole ... ..	3	ALT-37		
		}		Studs in cylinder head (short) ... ..	4	2K 7745		
			}	Studs in cylinder head (long) ... ..	4	2K 7974		

HIRE-CAR (FLI) AND TAXI (FX3)

PETROL ENGINE II

Type	Range	Plan	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Taxi Hire-Car	E.55671 on E.55373 on	AB6	Valve rocker bracket without tapped hole ... ..	1	1B 1804	22	Engine	53
			Studs in cylinder head (short) ... ..	4	2K 6394			
			Studs in cylinder head (long)—use 6K 776 ... ..	4	2K 5018			
			Studs in cylinder head (long) ... ..	4	6K 776			
			Plain washers for studs ... ..	8	2K 1294			
			Nuts for studs ... ..	8	2K 3977			
			Spring washers ... ..	8	2K 5895			
			Taxi Hire-Car	E.17800-55670 E.25001-55372	AB7			
Taxi Hire-Car	E.55671 on E.55373 on	Oil feed pipe with union, nut and nipple ... ..	1	1B 1809				
Taxi Hire-Car	E.17800-55670 E.25001-55372	AB7	Fibre washers ... ..	2	2K 5930			
Taxi Hire-Car	E.55471 on E.55373 on		Locating screw for shaft ... ..	1	1K 20			
Taxi Hire-Car	E.17800 on E.25001 on	AB7	Locating screw for shaft ... ..	1	1B 2111			
Taxi Hire-Car	E.17800 on E.25001 on		Union in cylinder head ... ..	1	2K 7250			
Taxi Hire-Car	E.17800-17860	AB8	Washer, fibre, for union ... ..	1	2K 4956			
Taxi Hire-Car	E.17861-55670 E.25001-55372		Valve rocker cover with breather oil filler cap and cable ... ..	1	B3-48			
Taxi Hire-Car	E.55671 on E.55373 on	AB8	Valve rocker cover with oil filler, cap and vent pipe ... ..	1	1B 1717			
			Valve rocker cover with oil filler cap and vent pipe (use 1B 2214) ... ..	1	1B 1814	20	Stores Data	3
			Valve rocker cover with oil filler cap and vent pipe (use 1B 2257) ... ..	1	1B 2214	23	Engine	7
			Valve rocker cover with oil filler cap and vent pipe ... ..	1	1B 2257			
Taxi Hire-Car	E.17800 on E.25001 on	AB9	Joint washer ... ..	1	1B 1247			
Taxi Hire-Car	E.17800-55670 E.25001-55372		AB9	Studs ... ..	2	2K 5929	20	Engine
Taxi Hire-Car	E.55671-120127 E.55373-81816	Studs ... ..		2	4K 81			
Taxi Hire-Car	E.17800-120127 E.25001-81816	AB10	Cap nuts ... ..	2	1K 721			
Taxi Hire-Car	E.120128 on E.81817 on		AB11	Bushes, rubber ... ..	2	2K 7546		
Taxi Hire-Car	E.120128 on E.81817 on	AB12		Cup washers ... ..	2	1B 1280		
			AB13	Studs ... ..	2	4K 514		
Taxi Hire-Car	E.17800-17860	AB14		Cap nuts ... ..	2	1B 2288		
			AB15	Washers for cap nuts ... ..	2	2K 1204		
Taxi Hire-Car	E.17861-120222 E.25001-81903	AB15		Bushes, rubber ... ..	2	4K 515		
			AB16	Cup washers ... ..	2	1A 2156		
Taxi Hire-Car	E.120223 on E.81904 on	AB16		Engine sling brackets ... ..	2	1B 2287		
			AB16	Breather for rocker cover ... ..	1	1B 1143	20	Engine
AB16	Joint washer ... ..	1		1B 1152				
	Taxi Hire-Car	E.17861-120222 E.25001-81903	AB16	Cowl for breather ... ..	1	1B 1153		
AB16				Screws to rocker cover ... ..	5	2K 3870		
	Taxi Hire-Car	E.120223 on E.81904 on	AB16	Spring washers ... ..	5	2K 1289		
AB16				Vent pipe for rocker cover ... ..	1	1B 1722		
	Taxi Hire-Car	E.120223 on E.81904 on	AB16	Grommet for vent pipe ... ..	1	3H 981		
AB16				Vent pipe with locknut ... ..	1	1B 2258		
	Taxi Hire-Car	E.120223 on E.81904 on	AB16	Locknut ... ..	1	1B 2261		
AB16				Oil filler cap and cable ... ..	1	ALT-110		
	Taxi Hire-Car	E.120223 on E.81904 on	AB16	Cable ... ..	1	1A 374		

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			<b>INDUCTION AND EXHAUST MANIFOLD</b>					
Taxi Hire-Car	E.17800-55243 E.28501-81716	}	AB17 Exhaust manifold ... ..	1	B3-118			
			AB18 Induction manifold ... ..	1	B3-119	20	Engine	14
Taxi Hire-Car	E.55244 on E.81717 on	}	Induction manifold ... ..	1	B3-262			
			Induction manifold ... ..	1	B3-510			
			Ferrules for Induction ports ... ..	2	1B 1381			
			Joint washer ... ..	1	1B 1378			
			Yokes for manifold ... ..	4	1B 1367			
			Studs, in cylinder head for manifold	2	2K 3494			
			Studs in cylinder head for manifold	4	2K 3496			
			Nuts for studs ... ..	6	2K 4052			
			Washers for studs ... ..	2	2K 1204			
			Setscrews, Induction to exhaust manifold ... ..	4	2K 3105			
			Plain washers ... ..	4	2K 1283			
			AB21 Hot spot ... ..	1	1B 1444			
		AB22 Washer for hot spot ... ..	1	1B 1368				
Hire-Car	E.81717 on	}	Petrol drain pipe with bolt ... ..	1	1B 2268	}	20	Engine
			Nut for bolt ... ..	1	2K 3776			
			Washer ... ..	1	2K 1283			
			Clip pipe to oil reservoir ... ..	1	1A 2164			
			Ferrule for clip ... ..	1	2H 4935			
			Conversion to fit petrol drain pipe	1	B3-511			

Type	Range	Plan	Description	Number per Vehicle	Auto Part Number	Auto Service Journal Reference		
						Vol.	Section	Page
			<b>EXHAUST PIPES AND SILENCER</b>					
Taxi	C.15430-43753		Exhaust pipe with flange ... ..	1	IF 1386	19	Stores Data	26
Taxi Hire-Car	R.H.S. C.43754 on R.H.S. C.28501 on	}	Exhaust pipe with flange ... ..	1	IF 1417			
Hire-Car	L.H.S. C.40752 on			Exhaust pipe with flange ... ..	1	IF 1407		
			Joint washer ... ..	1	IB 1483			
			Studs in exhaust manifold ... ..	3	2K 7788			
			Nuts for studs ... ..	3	2K 4851			
			Plain washers ... ..	3	2K 1283			
			Bracket for exhaust pipe ... ..	1	IB 1406			
			Clip ... ..	1	IB 1407			
			Bolts for clip ... ..	2	2K 3993			
			Nuts for bolts ... ..	2	2K 3976			
			Spring washers ... ..	2	2K 5319			
Taxi Hire-Car	C.15430-107282 R.H.S. C.28501	}	Silencer and tail pipe (use IF 1507)	1	IF 1267	19	Stores Data	54
Taxi Hire-Car	C.107283 on R.H.S. C.107091 on		}	Silencer and tail pipe ... ..	1	IF 1507	22	Exhaust
Hire-Car	L.H.S. C.40752-107072			Silencer and tail pipe (use IF 1510)	1	IF 1489	19	Stores Data
Hire-Car	L.H.S. C.107073 on		Silencer and tail pipe ... ..	1	IF 1510	22	Exhaust	1
			Silencer front rubber mounting ...	1	1H 538			
			Nuts for bolts in mounting ... ..	4	2K 3976			
			Spring washers ... ..	4	2K 5319			
			Support for silencer, R.H. Steering	1	IF 1270			
			Support for silencer, L.H. Steering	1	IF 1411			
			Clip for silencer ... ..	1	IB 1882			
			Bolts, clip to support ... ..	2	2K 3894			
			Nuts for bolts ... ..	2	2K 3976			
			Spring washers ... ..	2	2K 1211			
			Exhaust tail pipe clip, R.H. Steering	1	IF 1269			
			Exhaust tail pipe clip, L.H. Steering	1	IF 1412			
			Bushes, rubber ... ..	2	2K 5250			
			Rubber rings ... ..	2	2K 5251			
			Bolts for clip to frame ... ..	2	2H 1985			
			Nuts for bolts ... ..	2	2K 3993			
			Washers ... ..	2	2K 5252			
			Split pins ... ..	2	2K 1227			
			Bolt for clip ... ..	1	2K 3892			
			Nut for bolt ... ..	1	2K 3976			
			Spring washer ... ..	1	2K 1211			
			Exhaust tail pipe clip (rear) ... ..	1	IF 1416			
			Bolt, clip to tail pipe ... ..	1	2K 5219			
			Nut for bolt ... ..	1	2K 3976			
			Spring washer ... ..	1	2K 5319			

14 PETROL ENGINE

HIRE-CAR (FLI) AND TAXI (FX3)

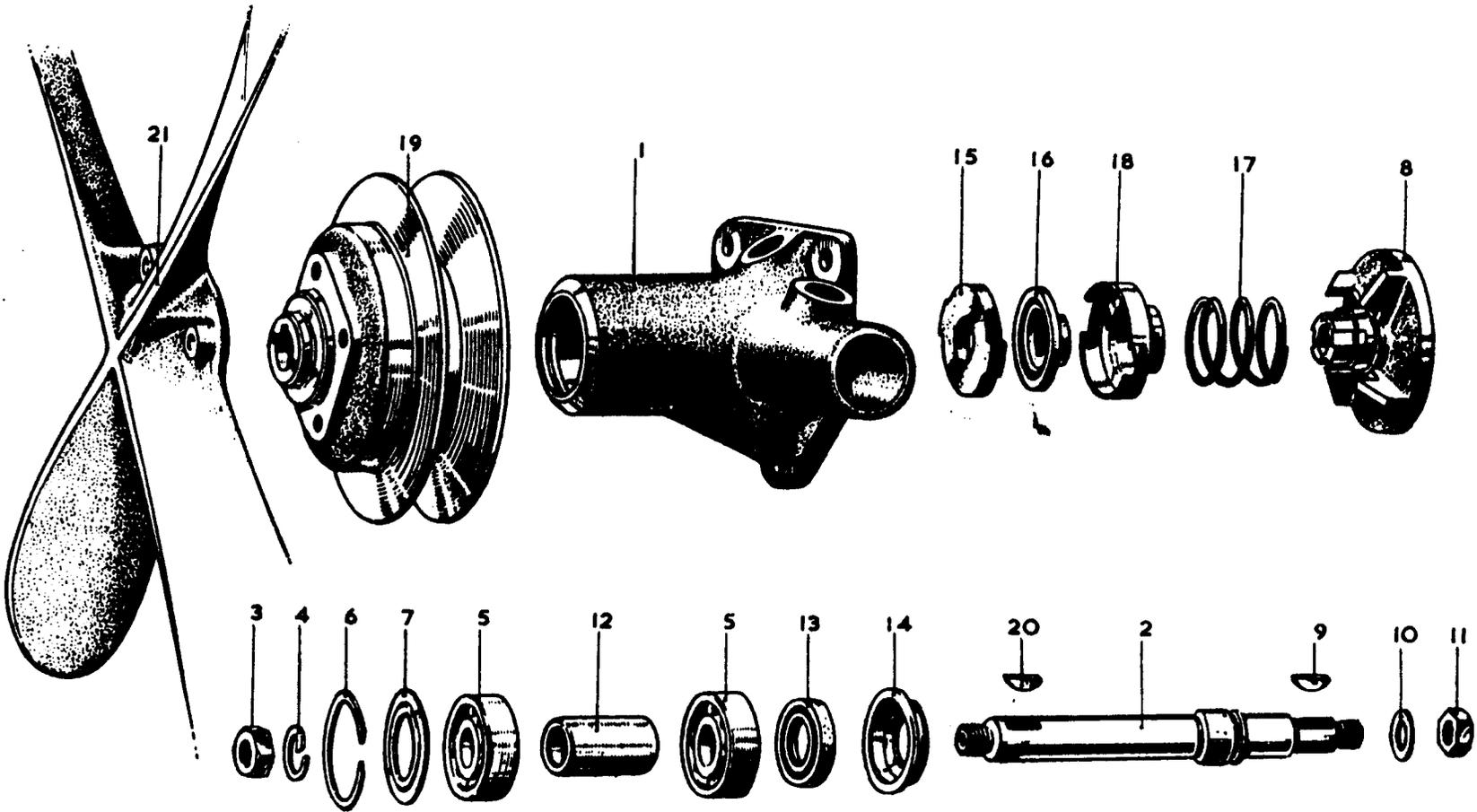
Type	Range	Part	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			<b>WATER OUTLET PIPE AND THERMOSTAT</b>					
		AB23	Water outlet elbow ... ..	1	1B 1064			
		AB24	Joint washer ... ..	1	1B 1063			
			Studs, pipe to cylinder head ... ..	4	2K 3450			
			Nuts for studs ... ..	4	2K 3976			
			Spring washer ... ..	4	2K 1211			
			By-pass tube in water outlet pipe	1	1K 71			
		A25	By-pass pipe with adaptor ... ..	1	1B 1422			
			Adaptor in pump body ... ..	1	1B 1216			
		AB25	Rubber connection for by-pass pipe	1	1B 1300			
			Clips ... ..	2	ALT-21			
		AB26	Thermostat (67°-70°)	1	2H 2242	23	Engine	13
			Sleeve ... ..	1	1B 1064			
			Locating pin ...	1	1B 1067			
			Thermostat ...	1	3H 1636			
			Locating pin (use 1B 1067)	1	1K 140			
			Locating pin ...	1	1B 1067			
			Fibre washer ... ..	1	2K 4961			
			Thermostat (77°-80°C), winter run- ning, home market ... ..	1	H7-147			
			Thermostat (83°-87°C), winter run- ning, export market ... ..	1	H7-148			

HIRE-CAR (FLI) AND TAXI (FX3)

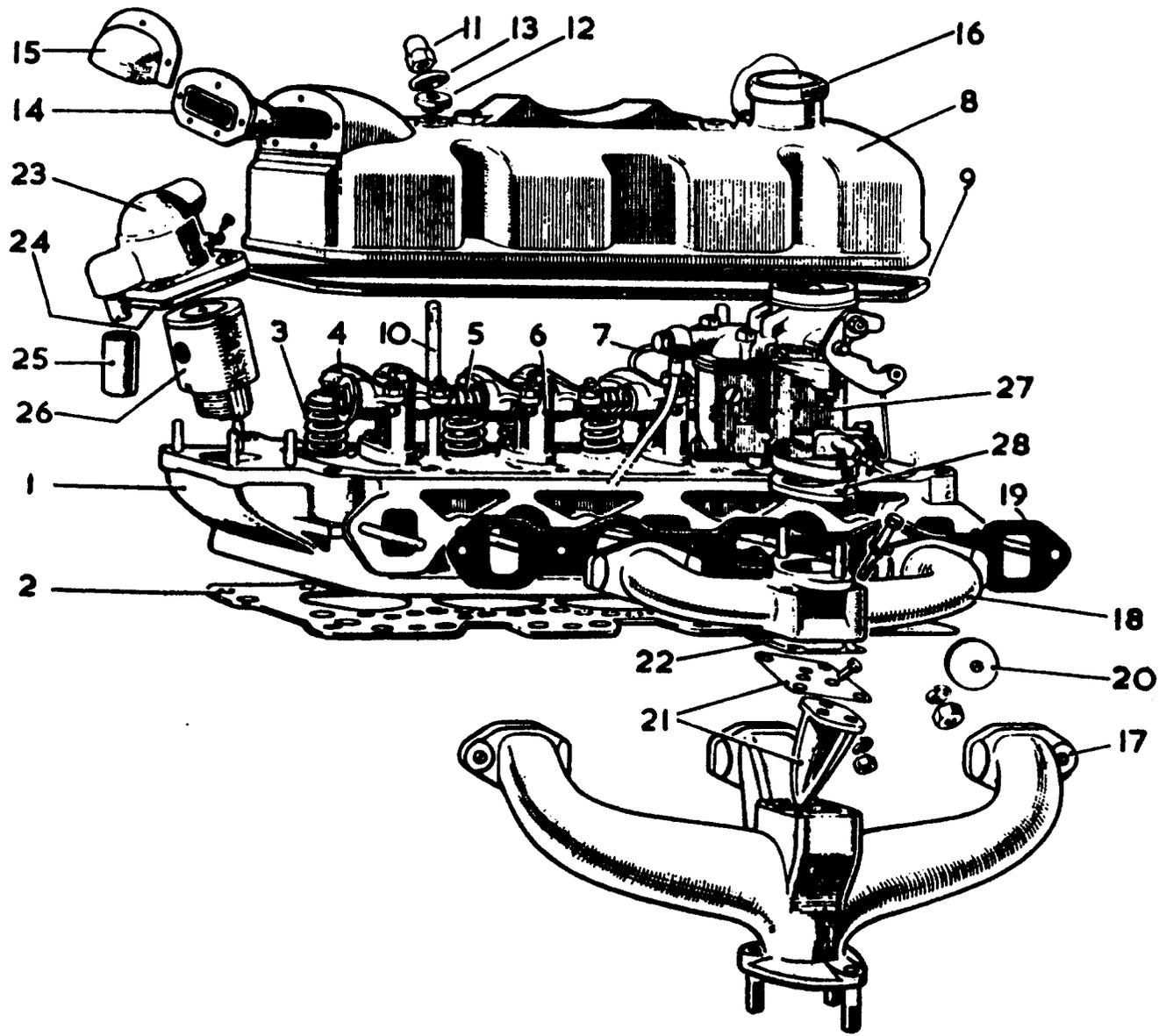
PETROL ENGINE 15

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal References		
						Vol.	Section	Page
<b>WATER PUMP</b>								
		A26	Water pump assembly ... ..	1	B3-117			
			Joint washer ... ..	1	1K 128			
			Studs in cylinder ... ..	3	2K 6065			
			Nuts (shouldered) for studs manifold side ... ..	2	1D 105			
			Nut (plain) for stud ... ..	1	2K 3977			
			Spring washers ... ..	3	2K 5863			
			Plug ... ..	1	2H 182			
			Fibre washer for plug ... ..	1	2K 4973			
			Water pump body with plug ... ..	1	K2-536			
		A27 } AC1 }	Water pump body only ... ..	1	1B 1419			
			Plug ... ..	1	1K 472			
Taxi	E.17801-17840		Spindle with driving pin ... ..	1	1K 753			
			Driving pin ... ..	1	1K 1545			
Taxi Hire-Car	E.17840 on E.25001 on	AC2 } AC3 } AC4 }	Spindle for water pump ... ..	1	1B 1648			
			Nut for spindle ... ..	1	2K 3987			
			Spring washer ... ..	1	2K 5861			
			Ball bearings $\frac{1}{2} \times 1 \frac{1}{8} \times \frac{1}{4}$ (use 6K 803) ... ..	2	2K 8654	20	Stores Data	111
			Ball bearings (use 6K 803) ... ..	2	6K 522	22	Engine	2
		AC5 } AC6 } AC7 }	Ball bearings ... ..	2	6K 803			
			Spring ring ... ..	1	1K 759			
			Grease retainer ... ..	1	1K 760			
	E.17801-17840		Vane for spindle ... ..	1	1B 1027			
	E.17841 on E.25001 on	AC8 }	Vane for spindle ... ..	1	1B 1647			
		AC9 } AC10 } AC11 }	Key for vane ... ..	1	2K 7056			
			Washer (fibre) ... ..	1	2K 4976			
			Nut ... ..	1	2K 4857			
		AC12 }	Distance piece for spindle ... ..	1	1K 756			
		AC13 } AC14 }	Oil seal ... ..	1	2H 4500			
			Housing for oil seal ... ..	1	1B 1424			
Taxi	E.17801-17840		Sealing ring (carbon) ... ..	1	2H 3531			
Taxi Hire-Car	E.17841-95068 E.25001-81236		Sealing ring (use 3H 1283) ... ..	1	3H 803	19	Stores Data	55
Taxi Hire-Car	E.95069 on E.81237 on	AC15 }	Sealing ring ... ..	1	3H 1283	22	Engine	52
Taxi Hire-Car	E.17801 on E.25001 on	AC16 } AC17 }	Rubber seal ... ..	1	1G 1145			
			Gland spring ... ..	1	2H 4048			
Taxi	E.17801-17840	AC18 }	Locating cup for gland spring ... ..	1	1K 1115			
Taxi Hire-Car	E.17841-55895 E.25001-81041		Locating cup for gland spring (use 1G 1660) ... ..	1	2H 1340	19	Engine	4
Taxi Hire-Car	E.55896 on E.81042 on		Locating cup for gland spring ... ..	1	1G 1660			
Taxi Hire-Car	E.17801 on E.25001 on	A28 } AC19 } AC20 }	Pulley for fan and pump ... ..	1	1B 1024			
			Key ... ..	1	2K 2123			

HIRE-CAR (FLI) AND TAXI (FX3)



To face Petrol Engine, page 16



HIRE-CAR (FLI) AND TAXI (FX3)

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
<b>FAN</b>								
Taxi	E.17801 on		Fan ... ..	1	1E 761			
Hire-Car	E.25001 on	A29 } AC2 }	Fan (4 bladed) ... ..	1	1H 67			
Taxi	E.17801 on		Setscrews ... ..	4	2K 3050			
Hire-Car	E.25001 on		Setscrews ... ..	4	2K 3054			
Taxi	E.17801 on		Spring washers ... ..	4	2K 5894			
Hire-Car	E.25001 on	AA18 }	Fan Belt ... ..	1	2H 4238			

HIRE-CAR (FLI) AND TAXI (FX3)

PETROL ENGINE 17

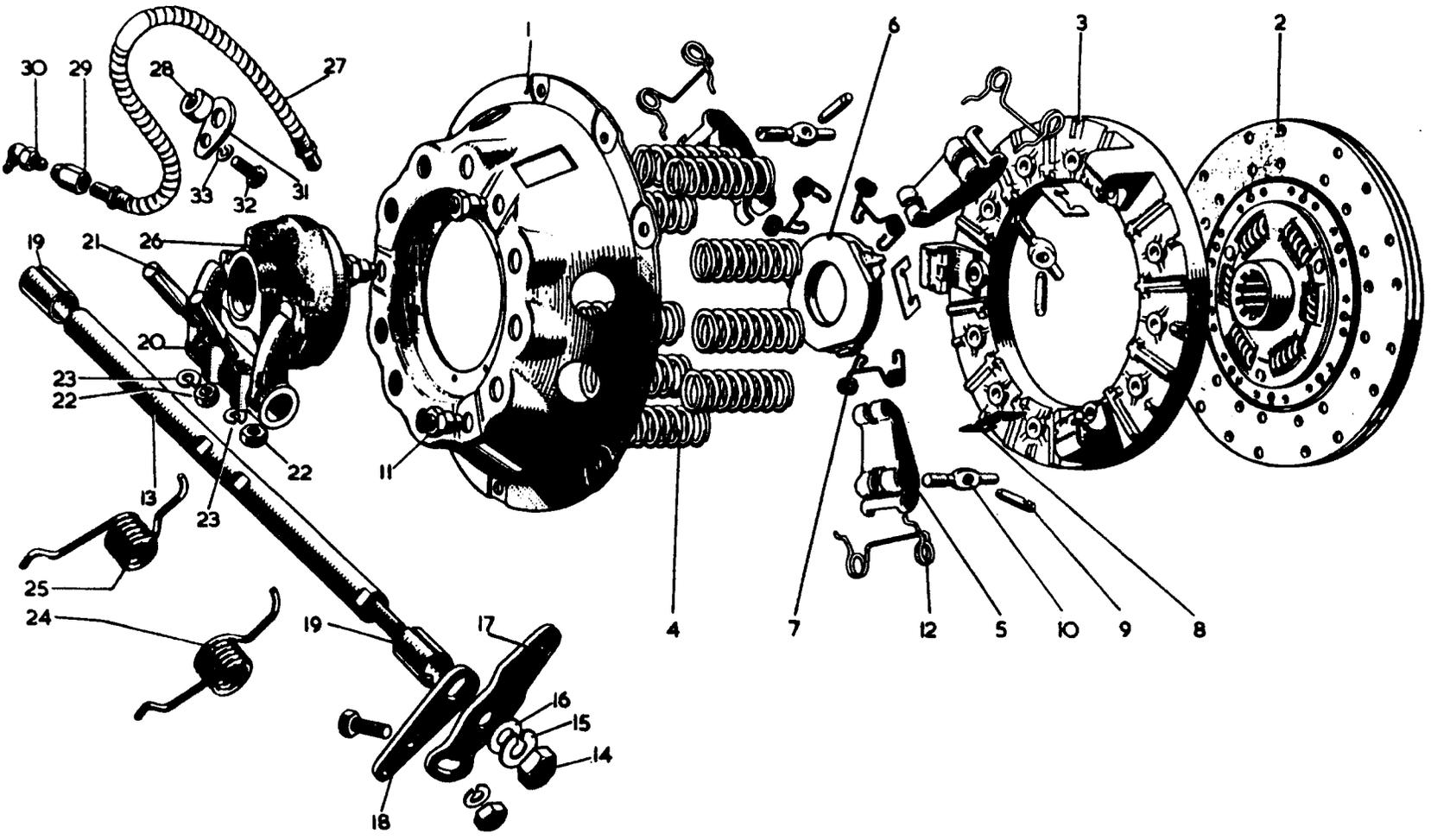
Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			<b>PETROL PUMP, CARBURETTER AND AIR CLEANER</b>					
Taxi	E.17801-17840		Petrol pump (use 3H 973) ... ..	1	2H 4251			
Taxi Hire-Car	E.17841 on E.25001 on	A30	Petrol pump ... ..	1	3H 973			
Hire-Car	E.25001 on		Screen to petrol pump, Export Market ... ..	1	1B 1618			
Taxi Hire-Car	E.17801 on E.25001 on	A31	Joint washer ... ..	1	1E 504			
Hire-Car	E.25001 on		Studs (short) in crankcase ... ..	1	2K 3450			
Taxi	E.17801 on		Studs (long) in crankcase ... ..	1	2K 3451			
Taxi	E.17801 on		Studs (long) in crankcase ... ..	2	2K 3451			
Taxi Hire-Car	E.25001 on		Nuts for studs ... ..	2	2K 3976			
Taxi Hire-Car	E.25001 on		Spring washers ... ..	2	2K 1211			
Taxi Hire-Car	E.17801-55243 E.25001 on		Petrol pipe, pump to carburetter with unions ... ..	1	1B 1193			
Taxi	E.55244		Petrol pipe, pump to carburetter with unions ... ..	1	1F 1424			
			Screw for union, pump end ... ..	1	1B 1203			
			Fibre washers for unions ... ..	2	2K 7483			
Taxi	E.17801-25289		Carburetter (use 3H 604) ... ..	1	2H 4761			
Hire-Car	E.25001 on		Carburetter ... ..	1	3H 772			
Taxi	E.25290-55243	AB27	Carburetter ... ..	1	3H 604			
Taxi	E.17801-55243	AB28	Insulating washer ... ..	1	1K 792			
Taxi Hire-Car	E.25001 on		Studs in induction manifold ... ..	2	2K 3494			
			Nuts for studs ... ..	2	2K 3986			
			Spring washers ... ..	2	2K 5863			
Taxi Hire-Car	E.17800-55973 E.25001-81119		Elbow—carburetter to vacuum ignition control pipe (use 1B 2140) ...	1	1K 195	19	Engine	29
Taxi Hire-Car	E.55974 on E.81120 on		Elbow—carburetter to vacuum ignition control pipe ... ..	1	1B 2140			
Taxi	E.55244-95294		Carburetter ... ..	1	3H 697	20	Engine	1
Taxi	E.95295 on		Carburetter ... ..	1	3H 1724			
			Insulating washer ... ..	1	1A 1072			
Taxi	E.95244 on		Studs in induction manifold ... ..	2	2K 3453			
			Nuts for studs ... ..	2	2K 3976			
			Spring washers ... ..	2	2K 1211			
Taxi	E.17801-55243		Drip tray with drain tube and clip	1	1F 1393			
			Joint washer ... ..	1	1F 1396			
Taxi	E.55244 on		Drip tray with drain tube and clip	1	1F 1422			
			Joint washer ... ..	1	1B 135			
			Bolt, drain tube clip to crankcase ...	1	2K 7982			
			Nut for bolt ... ..	1	2K 3975			
			Spring washer ... ..	1	2K 1210			
Taxi	E.17801-17860		Air cleaner and intake silencer ...	1	2H 4346			
Taxi Hire-Car	E.17861 on E.25001 on		Air cleaner and intake silencer (Home Market) ... ..	1	3H 1002			
Taxi Hire-Car	E.17861 on E.25001 on		Rubber connection, air cleaner to valve rocker cover ... ..	1	1B 1740			
			Clips ... ..	2	2H 3920			
			Strap, with rubber pad for air cleaner	1	1B 1291			
			Rubber pad for strap ... ..	1	1B 1293			
			Bifurcated rivets ... ..	4	2K 2353			
			Guides for strap ... ..	2	1B 1295			
			Nuts for bolts ... ..	2	2K 3976			
			Spring washers ... ..	2	2K 5319			

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal References								
						Vol.	Section	Page						
Hire-Car	E.25001 on		Oil bath air cleaner and intake silencer (Export Market)...	1	3H 1003	21	Engine	12						
			Oil bath air cleaner ...	1	3H 2351									
			Intake silencer ...	1	3H 2352									
			Rubber connection, air cleaner to valve rocker cover ...	1	1B 1741									
			Clips ...	2	2H 3920									
			Strap with rubber pad for air cleaner (R.H.S.) ...	1	1F 1438									
			Strap with rubber pad for air cleaner (L.H.S.) ...	1	1B 1291									
			Rubber pad for strap ...	1	1B 1293									
			Bifurcated rivets ...	4	2K 2353									
			Guides for straps ...	2	1F 1440									
			Nuts for bolts ...	2	1F 1441									
			Shakeproof washers ...	2	2K 8071									
			Coctars for bolts, air cleaner to cover ...	2	1F 1437									
			Taxi Hire-Car	E.17801-55670 E.25001-55372					Cradle, with rubber pad for air cleaner ...	1	1B 1591			
			Taxi Hire-Car	E.55671 on E.55373 on					Cradle with rubber pad, for air cleaner ...	1	1B 1812			
			Rubber pad ...	1	1B 1294									
			Bifurcated rivets ...	2	2K 2353									
Taxi Hire-Car	E.17801-55670		Collars for bolts, cradle to valve rocker cover (Home Market) ...	2	6K 45									
Taxi Hire-Car	E.25001-55372 E.55671 on E.55373 on		Collars for bolts, cradle to valve rocker cover (Home Market) ...	2	2K 9817									
Hire-Car	E.25001 on		Distance pieces, cradle to valve rocker cover (R.H.S.), Export market ...	2	1F 1438									
Taxi Hire-Car	E.17801-55243 E.25001 on		Rubber connection for air cleaner	1	1B 1379									
Taxi	E.17801-55243		Clips for rubber connection ...	2	3H 824									
			Clips for rubber connection (use 3H 824) ...	2	2H 453									
Taxi	E.55244 on		Clips, rubber connection to intake silencer ...	1	3H 824									
Hire-Car	E.25001 on		Clip, rubber connection to carburettor ...	1	ALT-25									
			Clip for oil bath air cleaner, Export Market ...	1	1B 1570									
Hire-Car	E.25001 on		Clip for air intake silencer ...	1	1B 1571									
			Bolts for clips ...	2	2K 3046									
			Nuts for bolts ...	2	2K 3975									
			Spring washers ...	2	2K 5894									
Hire-Car	E.25001 on		Support, silencer clip to cylinder head (R.H. Steering), Export Market (use 1B 2254) ...	1	1B 2095	20	Engine	10						
			Support, silencer clip to cylinder head (R.H. Steering), Export Market ...	1	1B 2254									
			Support, silencer clip to cylinder head (L.H. Steering), Export Market (use 1B 2255) ...	1	1B 2091									
			Support, silencer clip to cylinder head (L.H. Steering), Export Market ...	1	1B 2255									
Hire-Car			Stay (Export Market) ...	1	1B 1572									
			Bolt, stay to clip, air cleaner ...	2	2K 3046									
			Bolt, support to silencer clip and stay ...	1	2K 3047									
			Nuts for bolts ...	2	2K 3975									
			Spring washers ...	2	2K 5894									

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference			
						Vol.	Section	Page	
			<b>OIL FILTER AND PRESSURE PIPE</b>						
Taxi	E.17800-206159		Oil filter (alternative to 3H 1287)— use 1B 2897 ... ..	1	2H 4339				
			Oil filter element ... ..	1	2H 4340				
			Joint washer for element ... ..	1	7H 155				
			Drain plug ... ..	1	7H 163				
			Sealing washer for drain plug ... ..	1	7H 162				
			Sealing washer for centre bolt ... ..	1	7H 152				
Taxi	E.206160 on			Oil filter (alternative to 2H 4339) ... ..	1	3H 1287	19	Engine	3
				Oil filter element (use P101) ... ..	1	3H 1288			
				Oil filter element ... ..	1	P101			
				Seal (between lead and pump) ... ..	1	7H 24			
			Relief valve spring ... ..	1	7H 27				
			Washer for relief valve ... ..	1	7H 22				
			Seal for sump bottom ... ..	1	7H 30				
			Seal for element guide ... ..	1	7H 28				
			Joint washer ... ..	1	1B 1233				
			Boits to crankcase ... ..	2	2K 7696				
			Spring washers ... ..	2	2K 5895				
			Oil filter (alternative to 3H 1287) ... ..	1	1B 2897				
			Oil filter element ... ..	1	2H 4340				
			Sealing ring, container to head ... ..	1	7H 1755				
			Felt washer, element clamping plate to head ... ..	1	7H 1756				
			Circlip for clamping plate ... ..	1	7H 157				
			Felt washer for element pressure plate ... ..	1	7H 1758				
			Centre bolt ... ..	1	7H 1762				
			Sealing washer for centre bolt ... ..	1	7H 1759				
Hire-Car			Oil pressure pipe with clips, union, nut and nipple (R.H. Steering) ... ..	1	1F 1378				
			Oil pressure pipe with clips, union, nut and nipple (L.H. Steering) ... ..	1	1F 1444				
			Union in crankcase ... ..	1	6K 22				
			Washer for union ... ..	1	2K 4954				
			Washer for nipple gauge end ... ..	1	2K 4936				
			Ferrule, rubber ... ..	1	3B 50				
			Bolt for clip to toeboard ... ..	1	2K 3801				
			Nut for screw ... ..	1	2K 4812				
			Spring washer ... ..	1	2K 1289				
Hire-Car			Flexible oil gauge pipe ... ..	1	ALT-9				
Taxi			Flexible oil gauge pipe ... ..	1	1A 1939				
			Nut, crankcase end ... ..	1	1F 74				
			Nut, oil pipe end ... ..	1	2K 5246				

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			<b>DYNAMO, DISTRIBUTOR AND STARTER</b>					
Taxi Hire-Car	E.17801-120369 E.25001-98117	}	Pulley for dynamo ... ..	1	1B 1114			
Taxi Hire-Car	E.120370 on E.98118 on		Fan for dynamo ... ..	1	1G 354	21	Engine	1
Taxi Hire-Car	E.17801-55340 E.25001-25167	}	Dynamo ... ..	1	2H 2267			
Taxi Hire-Car	E.55341-120369 E.25168-98117		Dynamo ... ..	1	3H 1367	21	Engine	1
Taxi Hire-Car	E.120370 on E.98118 on	}	Dynamo ... ..	1	3H 1834			
Taxi	E.17801-55340		Bolts to bracket ... ..	2	2K 5245	} 19	Engine	5
		Nuts for bracket ... ..	2	2K 8429				
Taxi Hire-Car	E.55341 on E.25001 on	}	Bolts to brackets, front ... ..	1	2K 6543			
			Bolts to brackets, rear ... ..	1	2K 5245			
			Nuts for bolts ... ..	2	6K 288			
			Spring washers ... ..	2	2K 5319			
Taxi Hire-Car	E.17800-25296 E.25001-25008	}	Dynamo bracket (use 1B 1649) ... ..	1	1B 1175	19	Engine	35
Taxi Hire-Car	E.25297 on E.25009 on		Dynamo bracket ... ..	1	1B 1649			
Taxi Hire-Car	E.17801-55870 E.25001-55382	}	Studs, bracket to crankcase ... ..	4	2K 5916			
Taxi Hire-Car	E.17801-55340 E.55341 on E.25001 on		Nuts for studs ... ..	4	2K 8429	} 19	Engine	5
		Nuts for studs ... ..	4	6K 288				
Taxi Hire-Car	E.55871 on E.55382 on	}	Washers ... ..	4	2K 1283			
			Studs, bracket to crankcase ... ..	4	6K 448			
Taxi Hire-Car	E.55871 on E.55382 on	}	Shakeproof washer ... ..	4	6K 441			
			Mounting pillar on engine front plate ... ..	1	1B 1182			
			Nut $\frac{1}{8}$ " B.S.F. ... ..	1	2K 3978			
			Spring washer ... ..	1	2K 5986			
Taxi	E.17801-55340	}	Adjusting link for dynamo ... ..	1	1B 1147	} 19	Engine	5
			Nut for link $\frac{3}{8}$ " B.S.F. ... ..	1	2K 8438			
			Washer ... ..	1	2K 9537			
Taxi Hire-Car	E.55341 on E.25001 on		Nut for link $\frac{1}{2}$ " B.S.F. ... ..	1	6K 281	} 20	Engine	18
			Washer ... ..	1	2K 9932			
			Setscrew, dynamo adjusting link ... ..	1	3H 2892			
		Spring washer for setscrew ... ..	1	2K 5319				
Taxi Hire-Car	E.17801-175062 E.25001-98961	}	Distributor with suction unit ... ..	1	2K 4826	} 22	Engine	29
			Suction unit for distributor ... ..	1	2H 4249			
			Setscrew ... ..	1	2K 3848			
			Spring washer ... ..	1	2K 5894			
Taxi	E.175063 on	}	Distributor with suction unit ... ..	1	3H 2751			
Hire-Car	E.98962 on		Distributor with suction unit ... ..	1	3H 2311			
Taxi Hire-Car	E.175063 on E.98962 on	}	Fixing plate ... ..	1	3H 2138			
			Setscrews for plate ... ..	2	2K 3846			
			Spring washers ... ..	2	2K 5894			
Hire-Car	E.98962 on		Fixing plate ... ..	1	3H 2138			
Taxi Hire-Car	E.17800-55973 E.25001-81119	}	Vacuum ignition control pipe with clip, nuts and nipples ... ..	1	1B 1265	19	Engine	29
Taxi Hire-Car	E.55974-175062 E.81120-98961		Vacuum ignition control pipe with clip, nuts and nipples ... ..	1	1B 2138	22	Engine	29

Type	Range	Place	Description	Number per Vehicle	Amm'n Part Number	Amm'n Service Journal References		
						Vol.	Section	Page
Taxi Hire-Car	E.175063 on E.98962 on	}	Vacuum ignition control pipe ...	1	1B 2364			
			Setscrew for clip ... ..	1	2K 3092			
			Spring washer ... ..	1	2K 5319			
Taxi Hire-Car	E.17800-175152 E.25001 on	}	Driving spindle for distributor ...	1	1K 113			
			Peg for spindle ... ..	1	2K 2136			
			Bush in crankcase for driving spindle	1	1K 114			
			Locking peg for bush... ..	1	1K 119			
			Spring washer ... ..	1	2K 1210			
			Setscrew ... ..	1	2K 3046			
Taxi	E.175153 on	}	Spring washer... ..	1	2K 5094			
Taxi Hire-Car	E.17800-55340 E.25001-25167	}	Starter with switch ... ..	1	2H 4558			
			Starter less switch ... ..	1	2H 1777			
			Setscrews, starter to engine rear plate ... ..	3	2K 3142			
Taxi Hire-Car	E.17801-55340 E.25001-25167	}	Spring washers ... ..	3	2K 6249			
			Starter switch with terminal and fixing screws ... ..	1	2H 1935			
			Starter motor ... ..	1	3H 1201			
Taxi Hire-Car	E.55341 on E.25168 on	}	Setscrews, starter to gear box ...	2	2K 8690			
			Spring washers ... ..	2	2K 5095			
			Solenoid starter switch ... ..	1	3H 852			
			Setscrews switch to board ... ..	2	2K 3001			
			Washers for setscrews ... ..	2	2K 1201			
			Spring washers ... ..	2	2K 1209			



To face Clutch, page 1

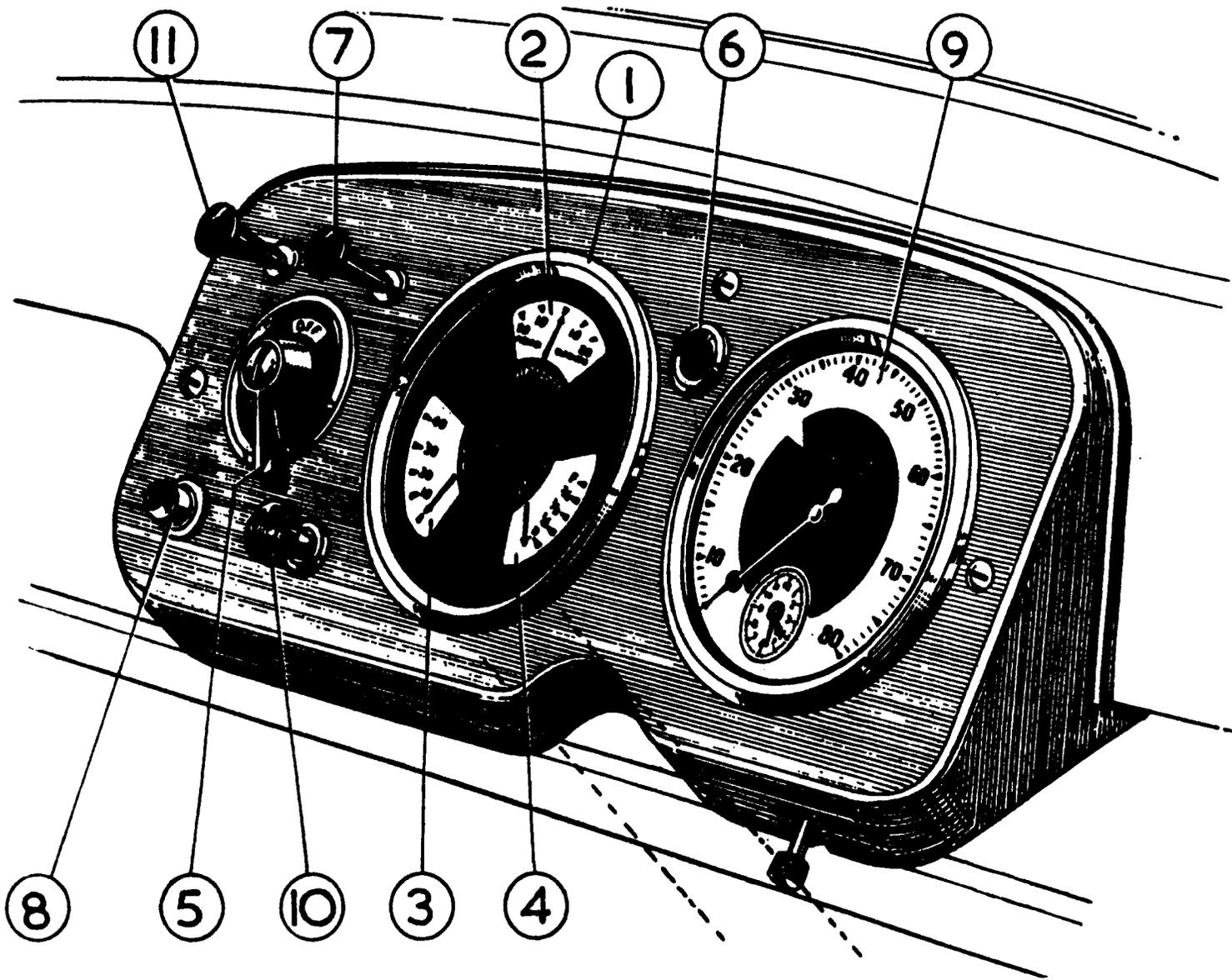
HIRE-CAR (FLI) AND TAXI (FX3)

# CLUTCH

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Taxi Hire-Car	C.15430-107253 R.H.S. C.28501-107090 L.H.S. C.40752-107069		Clutch cover assembly (use 7H 3133)	1	7H 3100	22	Clutch	1
			Clutch cover assembly ... ..	1	7H 3133			
Taxi Hire-Car	C.107254 on R.H.S. C.107091 on L.H.S. C.107070 on	B1	Clutch cover assembly ... ..	1	7H 3172			
			Cover for clutch ... ..	1	7H 3000			
			Screws to flywheel ... ..	6	2K 5801			
			Spring washers ... ..	6	2K 5319			
			Clutch plate with linings (use 7H 3125) ... ..	1	7H 3110			
Taxi Hire-Car	C.15430-40582 R.H.S. C.28501-54374 L.H.S. 40752-54374		Clutch plate with linings (use 7H 3144) ... ..	1	7H 3125			
Taxi Hire-Car	C.40583-107253 R.H.S. C.54375-107090 L.H.S. C.54375-107069	B2	Clutch plate with linings ... ..	1	7H 3144	22	Clutch	1
Taxi Hire-Car	C.107254-151282 R.H.S. C.107091-153578 L.H.S. C.107070-153578		Clutch plate with linings ... ..	1	7H 3173	24	Gearbox	26
Taxi Hire-Car	C.151283 on C.153579 on		Clutch plate with linings ... ..	1	7H 3109			
Taxi Hire-Car	C.15430-107253 R.H.S. C.28501-107090 L.H.S. C.40752-107069		Linings for clutch plate (2) and rivets (38) ... ..	1 set	7H 3105	22	Clutch	1
Taxi Hire-Car	C.107254 on R.H.S. C.107091 on L.H.S. C.107070 on		Linings for clutch plate (2) and rivets (38) ... ..	1 set	7H 3174			
Taxi Hire-Car	C.15430-107253 R.H.S. C. 28501-107090 L.H.S. C.40752-107069	B3	Pressure plate ... ..	1	7H 3072	22	Clutch	1
			Thrust springs (yellow) ... ..	9	7H 3011			
Taxi Hire-Car	C.107254 on R.H.S. C.107091 on L.H.S. C.107070	B4	Thrust springs (white) ... ..	9	7H 3006			
Taxi Hire-Car	C.15430-107253 R.H.S. C. 28501-107090 L.H.S. C.40752-107069	B5	Release levers (use 7H 3196 in sets) ...	3	7H 3073	23	Clutch	1
			Release levers ... ..	3	7H 3196	} 23	Clutch	1
		B6	Plate for lever ... ..	1	7H 3079			
		B7	Retainer wires ... ..	3	7H 3001			
		B8	Scruts ... ..	2	7H 3069			
		B9	Pins ... ..	3	7H 3067			
		B10	Eyebolts ... ..	3	7H 3068			
		B11	Nuts for eyebolts } supplied together (use 7H 3195 and 7H 3193)	3	7H 3083			
			Eyebolts ... ..	3	7H 3195			
	Nuts for eyebolts } Supplied together	3	7H 3193					
	B12	Anti-rattle springs ... ..	3	7H 3082				

HIRE-CAR (FLI) AND TAXI (FX3)

CLUTCH (PETROL) 1



To face Electrical, page 1

HIRE-CAR (FLI) AND TAXI (FX3)

# ELECTRICAL AND INSTRUMENTS

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference				
						Vol.	Section	Page		
<b>IGNITION COIL</b>										
			Coil, ignition ... ..	1	3H 520					
			Bolts, coil to dash ... ..	2	2K 3046					
			Nuts for bolts ... ..	2	2K 3975					
			Spring washers ... ..	2	2K 5894					
<b>CUT-OUT</b>										
Taxi Hire-Car	C.15430-40135 R.H.S. C.28501-43750 L.H.S. C.40752-40757		Cut-out and regulator unit ...	1	2H 4929					
Taxi Hire-Car			C.40136 on R.H.S. C.43751 on L.H.S. C.40758 on		Cut-out and regulator unit ...	1	3H 1375			
					Screws to dash ... ..	2	2K 3946			
			Nuts for screws ... ..	2	2K 4012					
			Spring washers ... ..	2	2K 1209					
			Fuse box ... ..	1	2H 3235					
			Junction boxes ... ..	2	2H 1824					
			Bolts for fuse and junction boxes ...	6	2K 3943					
			Nuts ... ..	6	2K 4012					
			Spring washers ... ..	6	2K 1209					
<b>BATTERY</b>										
			Battery 6 volt ... ..	2	2K 4594					
			Battery, dry charged, export ...	2	3H 2821					
			Battery boxes ... ..	2	1F 5934	} 21	Electrical	4		
Hire-Car	C.28501-91082		Setscrews, boxes to frame side mem- bers ... ..	4	2K 3093					
				Bolts, boxes to cross brace member	2				2K 3093	
				Nuts for bolts ... ..	2				2K 3976	
				Washers for setscrews ... ..	4				2K 9518	
				Spring washers ... ..	6				2K 5319	
				"L" bolts for battery boxes ... ..	4				1F 5941	
				Washers for "L" bolts ... ..	4				2K 9013	
				Double coil spring washers ... ..	4				2K 2543	
				Wing nut for "L" bolts ... ..	4				2H 5160	
				Split pins ... ..	4	2K 1224				
<b>INSTRUMENTS</b>										
			Instrument panel assembly, with instruments ... ..	1	3H 539					
		P1	Instrument case with ammeter, oil and petrol gauges ... ..	1	2H 4696					
			Instrument case only ... ..	1	2H 1909					
		P2	Ammeter ... ..	1	2H 1990					
Taxi Hire-Car	C.91083 on		Ammeter, less nuts and washers ...	1	3H 2176	} 21	Electrical	6		
				Nuts for ammeter ... ..	2				3H 1864	
				Spring washers ... ..	2				3H 1865	
				P3	Oil gauge ... ..				1	2H 4040
				P4	Petrol gauge ... ..				1	2H 1992
			Instrument lamps and cable ...	1	2H 4843					
		P5	Lights and ignition switch with lock and keys ... ..	1	C3-277					
Hire-Car			Union lock for switch ... ..	1	2H 4185					

**HIRE-CAR (FLI) AND TAXI (FX3)**

**ELECTRICAL I**

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Hire-Car		P6	Ignition warning lamp ... ..	1	2H 2839			
		P7	Panel light switch ... ..	1	2H 4841			
		P8	Starter switch ... ..	1	2H 1892			
		P9	Speedometer and clock ... ..	1	2H 1994			
			Speedometer flux 5' 6' ... ..	1	2H 2908			
		Speedometer (kilometre/hour) and clock ... ..	1	2H 2082				
		P10	Air strangler control, R.H. Steering	1	2H 4851			
			Air strangler control, L.H. Steering	1	3H 1371			
			Nut for flange ... ..	1	2K 8782			
			Fibre washer ... ..	1	2K 7582			
Hire-Car	Early fitting		Choke adjuster with locknut ...	1	2H 3141			
			<b>HORNS</b>					
Taxi	C.15430-40135	}	Electric horn with bracket ... ..	1	2H 4695			
			Bolts for horn to bracket ... ..	2	2K 3048			
			Nuts for bolts ... ..	2	2K 3975			
			Spring washers ... ..	2	2K 5894			
Taxi	C.40136 on	}	Wind tone horn, muted ... ..	1	3H 1441			
			Bracket for horn ... ..	1	1F 1446			
			Bolts, horn to bracket ... ..	2	2K 6378			
			Bolts, horn bracket to starting handle guide tube bracket ... ..	2	2K 5293			
Taxi	C.40575 on	}	Nuts for bolts ... ..	4	2K 3975			
			Spring washers ... ..	4	2K 5894			
			Spacing washers ... ..	2	2K 9581			
			Wind tone horn—low tone ... ..	1	3H 713			
Hire-Car	R.H.S. C.28501-43776	}	Wind tone horn—high tone ... ..	1	3H 714			
			L.H.S. C.40752-40757	Wind tone horn—low tone ... ..	1	3H 1033		
	R.H.S. C.43777 on	}	Wind tone horn—high tone ... ..	1	3H 1304			
			L.H.S. C.40758 on	Bolts, horn to bracket ... ..	4	2K 6378		
Hire-Car	R.H.S. C.28501-43776	}	Nuts for bolts ... ..	4	2K 3975			
			L.H.S. C.40752-40757	Spring washers ... ..	4	2K 5894		
	R.H.S. C.43777 on	}	Spacing washers ... ..	2	2K 9581			
			L.H.S. C.40758 on	Bracket for horns ... ..	1	1F 1401		
	R.H.S. C.28501-43776	}	Bracket for horns ... ..	1	1F 1446			
			L.H.S. C.40752-40757	Bolts to starting handle tube bracket ... ..	2	2K 5293		
	R.H.S. C.43777 on	}	Nuts for bolts ... ..	2	2K 3975			
			L.H.S. C.40758 on					

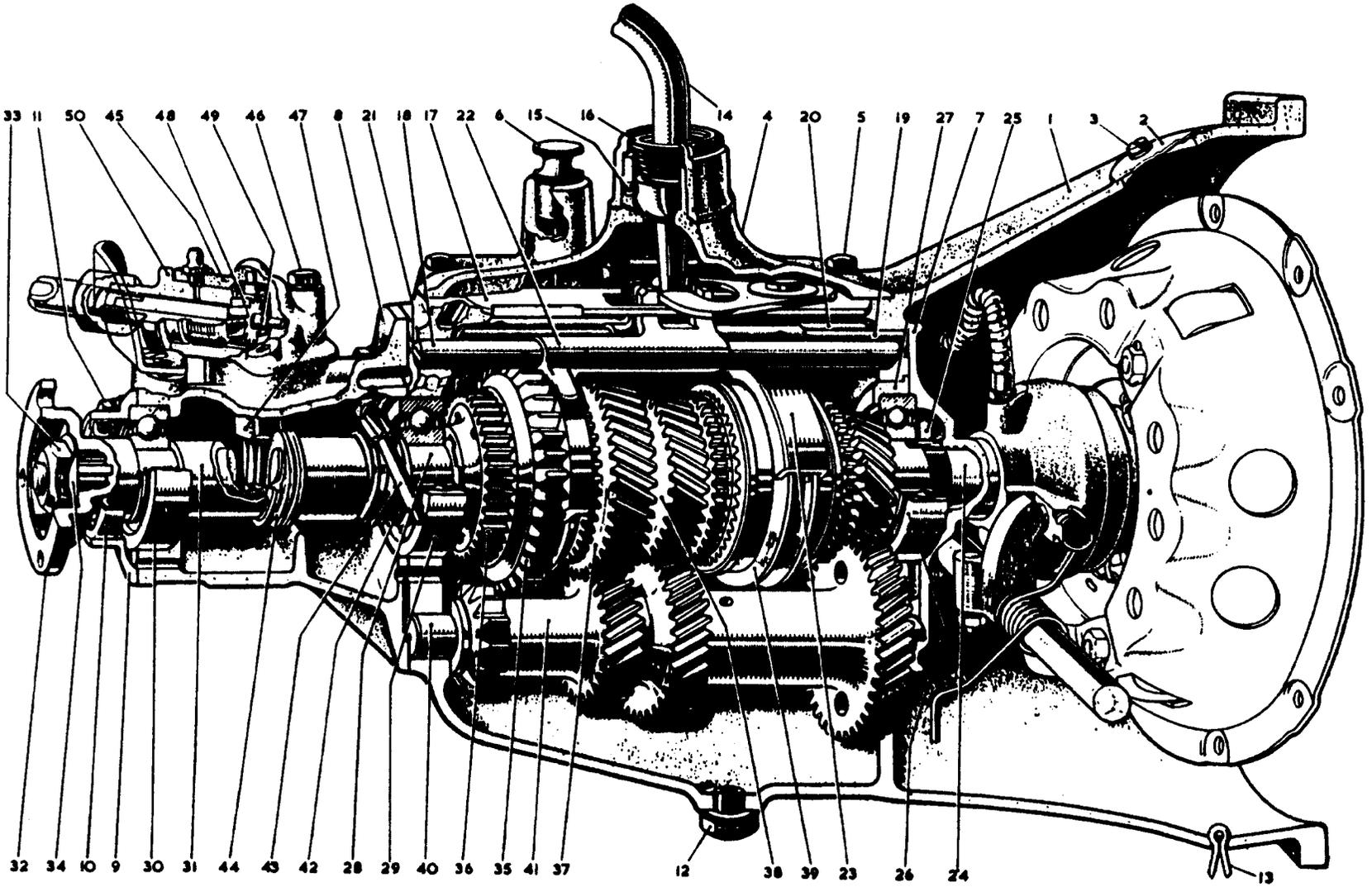
Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
<b>WIRING CABLES</b>								
Taxi Hire-Car	C.15430-40135 R.H.S. C.28501-43750 L.H.S. C.40752-40757	}	Main cable harness ... ..	1	2H 4850			
Taxi Hire-Car			C.40136 on R.H.S. C.43751 on	}	Main cable harness—United Kingdom ... ..	1	3H 1377	
Hire-Car	R.H.S. C.43751 on	}	Main cable harness—Export Market		1	3H 1399		
Hire-Car	L.H.S. C.40758 on		}	Main cable harness—Export Market	1	3H 1345		
Taxi	C.40136 on	}		Chassis frame cable harness ...	1	2H 4514		
			Cable harness number plate ...	1	2H 3240			
			Cable harness for wind tone horn	1	3H 1442			
			Cable for power units and body earths ... ..	1	2K 8685			
			Bolt, cable to chassis ... ..	1	2K 3136			
			Nut for bolt ... ..	1	2K 3977			
			Spring washer ... ..	1	2K 5863			
Hire-Car	C.28501-91082	}	Cable, headlamp and ignition switch to fog lamp ... ..	1	2K 8769			
			Cable, cell to cell ... ..	1	2K 8778	21	Electrical	4
Taxi Hire-Car	C.15430 on C.91083 on	}	Cable, cell to cell ... ..	1	2K 7012			
Taxi	C.15430-40135		}	Cable, battery to starter ... ..	1	2K 8463		
Hire-Car	R.H.S. C.28501-43750 L.H.S. C.40752-40757	}		Cable, battery to starter ... ..	1	2K 8831		
Hire-Car	R.H.S. C.43751-91082 L.H.S. C.40758-91082		}	Cable, battery negative to solenoid	1	6K 304	21	Electrical
Taxi Hire-Car	C.40136 on C.91083 on	}		Cable, battery switch negative to solenoid switch ... ..	1	6K 314		
Taxi	C.40136 on		}	Cable, solenoid switch to starter ...	1	6K 305		
Hire-Car	R.H.S. C.43751 on L.H.S. C.40758 on	}		Terminal insulating caps to cables at solenoid ... ..	2	3H 1149		
Hire-Car	C.28501-91082		}	Battery earth cable ... ..	1	2K 8217	21	Electrical
Taxi Hire-Car	C.15430 on C.91083 on	}		Battery earth cable ... ..	1	2K 8308		
Hire-Car	R.H.S. C.43751 on L.H.S. C.40758 on		}	Bolt, cable to chassis ... ..	1	2K 3136		
		Spring washer ... ..		1	2K 5863			
		Cable harness, for twin horns ...		1	3H 1350			
		Cable harness, stop light switch extension ... ..		1	3H 602			
		Tail lamp and petrol gauge harness, L.H. Steering ... ..		1	3H 1267			
		Suppressor resistor 10,000 ohms. ...		1	3H 1571	21	Electrical	1
		Taxi		E.17800-175566	}	Rings, H.T. cables ... ..	1	2H 35
Taxi	E.175567	}	Four-way spacer for ignition cables	1		1G 2673		

Type	Range	Plate	Description	Number per Vehicle	Ass'n Part Number	Ass'n Service Journal Reference								
						Vol.	Section	Page						
<b>SPARKING PLUGS</b>														
Taxi Hire-Car	E.17800-175021 E.25001-138133	}	Sparkling plugs } Alternatives	4	2H 4001	22	Electrical	10						
			Sparkling plugs }	4	3H 560									
Taxi Hire-Car	E.175022 on E.138134 on	}	Sparkling plugs ... ..	4	3H 2513	23	Electrical	14						
			Sparkling plugs (XNBS) ... ..	4	2A 375									
<b>TERMINALS</b>														
Taxi Hire-Car	C.15420-40135 R.H.S. C.28501-43750 L.H.S. C.40752-40757	}	Terminals (snap connectors) for H.T. Cables (use 3H 1265) ... ..	4	2H 4247									
			Snap connectors for H.T. cables ... ..	4	3H 1265									
			Terminals—sparkling plugs ... ..	4	2H 4646									
			Battery terminals, negative ... ..	2	2H 170									
			Battery terminals, positive ... ..	2	2H 171									
			Terminals for battery and power unit earth cables ... ..	4	2H 38									
			Terminals for battery and power unit earth cables ... ..	3	2H 38									
			<b>RUBBER FERRULES</b>											
			Taxi Hire-Car	C.41036 on E.55244 on	}				Ferrules for starter cable and coil to coil cable ... ..	4	2H 32			
									Rubber sleeve for ignition cable, at coil ... ..	1	ALT-39			
Ferrules for side lamp cables ... ..	2	2H 4411												
Ferrules for side lamp fixing stems	2	2K 7979												
Rubber grommets for side lamp cables through fitchplates ... ..	2	3B 50												
Rubber grommet for cable harness through frame side member ... ..	1	2H 2816												
Rubber grommet for chassis harness through rear cross member ... ..	1	2H 2817												
Rubber grommet for main cable harness through dash ... ..	1	2H 4431												
Rubber grommet, starter cable through cross member ... ..	1	2H 890												
Rubber grommet, fog lamp cable through front plate ... ..	1	3F 90												
Sleeve for cable at starter ... ..	1	6K 18												
Sleeves for main cable harness ... ..	2	2K 7382												
Grommet, air strangler control through dash ... ..	1	3F 90												
Grommet, stop light switch extension through cross member, L.H. Steering ... ..	1	2H 1889												
Hire-Car	C.91083 on					Grommet for battery cable through body floor ... ..	1	3H 1457	21	Electrical	4			

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			<b>CLIPS</b>					
			Clips, for chassis harness to side member ...	9	2K 7736			
			Clips, for chassis harness to side member ...					
			Clips, for chassis harness to side member ...	9	2K 8910			
			Clip, for main harness to steering column ...	1	2K 6640			
			Clip, chassis harness to rear cross member ...	1	2H 161			
			Clip, for harness and speedo-flex to top side of member ...	1	2H 401			
			Screw, for wiring clips ...	1	2K 3868			
			Nut for screw ...	1	2K 2526			
			Screw, for wiring clip and earth to rear cross member ...	1	2K 3869			
			Nut for screw ...	1	2K 4812			
			Spring washer ...	1	2K 1209			
			Clips for battery cable to cross brace member ...	3	2H 1667			
			Bolts for clips ...	3	2K 3046			
			Nuts for bolts ...	3	2K 3975			
			Spring washers ...	3	2K 1210			
			Clips for main harness to dash ...	5	2H 2123			
			Screws for clips ...	5	2K 3867			
			Nuts for screws ...	5	2K 4812			
			Clip for harness to dash ...	1	2H 161			
			Screw for clip ...	1	2K 3867			
			Nut for screws ...	1	2K 4812			
			Spring washers ...	1	2K 1209			
			Clip for main harness to dash ...	1	2H 460			
Hire-Car			Clips for stop light switch extension to cross member ...	6	2K 8910			
			Clip for main harness to fitch, right hand ...	1	2H 460			
			Clip for speedometer flex to toeboard bolt	1	2H 167			
			Nut for bolt ...					
			Spring washer ...					
			Clip for speedometer flex to dash ...	1	2K 7704			
			Bolt for clip ...					
			Nut for bolt ...					
			Spring washer ...					
			Clip cable (cell to cell) to centre plate ...	1	2K 8777			
			Clip cable (cell to cell) to centre plate ...	1	2K 1667	21	Electrical	4
			Bolt for clip ...	1	2K 3046			
			Nut for bolt ...	1	2K 3975			
			Spring washer ...	1	2K 1210			

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal References		
						Vol.	Section	Page
<b>LAMPS</b>								
Taxi Hire-Car	C.28501-47228	}	Headlamp, right hand, with cable ...	1	3H 543	} 19	Electrical	2
			Headlamp, left hand, with cable ...	1	3H 542			
Hire-Car	C.47229 on	}	Headlamp (chromed), right hand—United Kingdom ...	1	3H 1393			
			Headlamp (chromed), left hand—United Kingdom ...	1	3H 1394			
			Bulbs 12v. 36w. ...	2	2H 4441			
Hire-Car	C.28501-47228	}	Headlamp, right hand (Export Market) ...	1	2H 4681			
			Headlamp, left hand (Export Market) ...	1	2H 4682			
	C.47229 on	}	Headlamp, chromed, right hand (Export Market) ...	1	2H 4677			
			Headlamp, chromed, left hand (Export Market) ...	1	2H 4678			
			Bulbs 12v. 36w. ...	2	2H 4571			
			Dipper switch—foot operated ...	1	2H 1828			
		Screws for dipper switch ...	2	2K 3867				
		Spring washers ...	2	2K 1289				
Taxi Hire-Car	C.28501-47228	}	Side lamps ...	2	2H 2912			
Hire-Car	C.47229 on			Side lamps, chromed ...	2			
			Bulbs, 12v. 6w. ...	2	2H 4442			
Taxi and Hire-Car	20 April 1950	}	Fog lamp ...	1	2H 4370			
			Bulb, 12v. 60w. ...	1	2H 4772			
Taxi and Hire-Car	April 1950 on	}	Fog lamp ...	1	3H 1133			
			Bulb, pre-focus, 12v. 48w. ...	1	1H 9834			
			Bracket for fog lamp ...	1	1F 5979			
		P11	Fog lamp switch ...	1	2H 4842			
			Stop and tail lamp ...	2	2H 3845			
			Washer-rubbers ...	2	2H 3123			
			Screws ...	2	2K 3939			
			Stop lamp switch ...	1	2H 1640			
			Screws ...	2	2K 3939			
			Nuts for screws ...	2	2K 4812			
			Spring washers ...	2	2K 1289			
			Spring for stop lamp switch ...	1	1D 482			
			Clip for spring ...	1	1G 517			
			Screw for clip ...	1	2K 3939			
			Nut for screw ...	1	2K 2526			
			Spring washer ...	1	2K 1289			

Type	Range	Plan	Description	Number per Vehicle	Austin Part Number	Austin Service Journal References		
						Vol.	Section	Page
			<b>WINDSCREEN WIPER</b>					
			Windscreen wiper assembly ...	1	H7-75			
			Motor ... ..	1	7H 9546			
			End cover ... ..	1	7H 5296			
			Brush set ... ..	1	7H 5130			
			Armature ... ..	1	7H 5131			
			Bracket for motor ... ..	1	7H 9071			
			Wheelbox, right hand (use 4G 6508)	1	7H 9547			
			Wheelbox, right hand ... ..	1	4G 6508			
			Wheelbox, left hand ... ..	1	7H 9458			
			Knobs for wheel boxes ... ..	1	7H 5524			
			Control box switch ... ..	1	7H 9549			
			Inner cable ... ..	1	4G 1658			
			Wiper arms ... ..	2	7H 9545			
			Wiper blades ... ..	2	7H 5079			
			Rubber plugs ... ..	2	2H 8473			
			Rubber grommets, in scuttle, for wiper spindles ... ..	2	7H 9038			



To face Gearbox, page 1

HIRE-CAR (FLI) AND TAXI (FX3)

# GEARBOX

Type	Range	Place	Description	Number per Vehicle	Aasin Part Number	Aasin Service Journal Reference		
						Vol.	Section	Page
Hire-Car	C.28501-153578		Gearbox assembly with gears, change speed lever, clutch operating shaft and clutch withdrawal shaft, R.H. Steering ... ..	1	B3-279	24	Gearbox	26
			Gearbox assembly with gears, change speed lever, clutch operating shaft and clutch withdrawal shaft, L.H. Steering ... ..	1	B3-280	24	Gearbox	26
Hire-Car	C.153579 on		Gearbox assembly with gears, change speed lever, clutch operating shaft and clutch withdrawal shaft, R.H. Steering ... ..	1	B3-628			
			Gearbox assembly with gears, change speed lever, clutch operating shaft and clutch withdrawal shaft, L.H. Steering ... ..	1	B3-629			
Taxi	C.15430-40111 excepting *		Gearbox assembly with gears, change speed lever, clutch operating shaft and clutch withdrawal shaft bearing ... ..	1	B3-151			
Taxi	*And C.40112-151282		Gearbox assembly with gears, change speed lever, clutch operating shaft and clutch withdrawal shaft bearing ... ..	1	B3-292	24	Gearbox	26
Taxi	C.151283 on		Gearbox assembly with gears, change speed lever, clutch operating shaft and clutch withdrawal shaft bearing ... ..	1	B3-627			
Taxi Hire-Car	C.15430-151282 C.28501-153578	C1	Gearbox casing with studs, bushes for clutch operating shaft, grease nipples and drain plug ... ..	1	B3-150	24	Gearbox	26
Taxi Hire-Car	C.151283 on C.153579 on		Gearbox casing with studs, bushes for clutch operating shaft, grease nipples and drain plug ... ..	1	B3-630			
Taxi	R.H.S. C.15430-40135 L.H.S. C.15430-40135		Setscrews to mounting plate ... ..	4	2K 3138			
Hire-Car			R.H.S. C.28501-43750 L.H.S. C.40762-40757	Setscrews to mounting plate ... ..	6	2K 3138		
Taxi	R.H.S. C.40136 on L.H.S. C.40136 on		Setscrews to mounting plate ... ..	5	2K 3138			
Hire-Car			R.H.S. C.43751 on L.H.S. C.40758 on	Setscrews to mounting plate ... ..	7	2K 3138		
Taxi	C.15430-40135 C.40136 on		Bolts to mounting plate ... ..	2	2K 7177			
Taxi				Studs to mounting plate ... ..	2	2K 8380		
			Nuts for bolts and studs ... ..	4	2K 3977			
			Spring washers ... ..	6	2K 5895			
			Spring washers ... ..	7	2K 5895			
Hire-Car	R.H.S. C.28501-43750 L.H.S. C.40752-40757		Spring washers ... ..	8	2K 5895			
Hire-Car			R.H.S. C.43751 on L.H.S. C.40758 on	Spring washers for 2K 8380 and 2K 3138 ... ..	9	2K 5895		
	Early fitting		Spring washers for 2K 7717 ... ..	2	2K 5863			
				Plug in casing side ... ..	1	1H 3826		
			Washer ... ..	1	2K 7501			
		C2	Inspection cover ... ..	1	1A 3831			
		C3	Screws to gearbox casing ... ..	2	2K 3881			
			Spring washers ... ..	2	2K 1210			
		C4	Top cover ... ..	1	1H 3076			
			Joint washer ... ..	1	1F 3476			
		C5	Setscrews ... ..	6	2K 5300			
			Spring washers ... ..	6	2K 1210			

\*C.40023, 40045, 40050, 40053, 40062, 40063, 40065, 40068, 40074, 40080, 40088, 40094, 40096, 40103, 40108.

HIRE-CAR (FLI) AND TAXI (FX3)

GEARBOX I

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal References			
						Vol.	Section	Page	
Taxi Hire-Car	C.15430-151282 C.28501-153578	C6	Oil dipper rod with cap and seal ...	1	IF 3477	24	Gearbox	26	
			C7	Front cover ... ..	1				IF 3429
			Joint washer ... ..	1	IF 3352				
Taxi Hire-Car	C.152183 on C.153579 on		Front cover ... ..	1	IF 3514	24	Gearbox	26	
			Joint washer ... ..	1	IF 3513				
			Studs in gearbox casing ... ..	6	2K 7788				
			Nuts for studs ... ..	6	2K 3975				
			Spring washers ... ..	6	2K 2110				
Taxi Hire-Car	C.15430-151282 C.28501-153578		Shim 1st motion shaft bearing, .002" thick ... ..	as req.	2K 7184	24	Gearbox	26	
			Shim 1st motion shaft bearing, .004" thick ... ..	as req.	2K 7734				
Taxi Hire-Car	C.151283 on C.153579 on		Shim 1st motion shaft bearing, .002" thick ... ..	as req.	6K 778	24	Gearbox	26	
			Shim 1st motion shaft bearing, .004" thick ... ..	as req.	6K 779				
Taxi Hire-Car	C.15430-66430 R.H.S. C.28501-66506 L.H.S. C.40752-40811	C8	Rear cover ... ..	1	IF 3457	19	Engine	31	
			Joint washer ... ..	1	1H 3071				
			Studs in gearbox casing ... ..	6	2K 6569				
			Nuts for studs ... ..	6	2K 3976				
			Spring washers ... ..	6	2K 5319				
			Oil seal housing (use IF 3495) ...	1	1H 3041				
Taxi Hire-Car	C.66431 on R.H.S. C.66507 on L.H.S. C.40812 on	C9	Oil seal housing ... ..	1	IF 3495	19	Engine	31	
			Oil Seal (use IF 7353) ... ..	1	IF 3328				
Taxi Hire-Car	C.15430-40350 C.28501-50865	C10	Oil Seal ... ..	1	IF 7353	19	Engine	31	
			Joint washer ... ..	1	1H 3042				
Taxi Hire-Car	C.15430-66430 C.28501-66506	C11	Setscrews to rear cover ... ..	4	2K 3094	19	Engine	31	
			Studs in rear cover for oil seal housing ... ..	4	2K 5916				
			Nuts for studs ... ..	4	2K 3976				
			Spring washers ... ..	4	2K 5319				
Taxi Hire-Car	C.66431 on C.66507 on	C12	Drain plug ... ..	1	2H 3030	19	Engine	31	
			Joint washer ... ..	1	2K 6300				
Taxi Hire-Car	C.15430-91100 except * C.28501-98401	C13	Split pin for clutch pit drainhole ...	1	2K 1257	20	Transmission	23	
			Change speed lever ... ..	1	IF 3438				
			C14	Change speed lever ... ..	1				IF 3507
				Knob ... ..	1				1H 3045
			C15	Peg ... ..	1				IF 3126
Taxi Hire-Car	C.91101 on and * 98402 on	C16	Reverse spring ... ..	1	1H 3074	20	Transmission	23	
			Cap for top cover ... ..	1	1E 3179				
Taxi Hire-Car	C.15430-91100 except * C.28501-98401		Joint washer ... ..	1	2K 8493	20	Transmission	23	
			Joint washers ... ..	2	2K 8493				
Taxi Hire-Car	C.91101 on and * C.98402 on		Packing washer ... ..	1	6K 544	20	Transmission	23	
			C17	Change speed gate with interlock arm and pivot, washer spring and oil deflector ... ..	1				IF 3475
			Interlock arm ... ..	1	IF 3449				
			Pivot ... ..	1	1B 3304				
			Washer spring... ..	1	1B 3303				

\*C.88199, 88200.

2 GEARBOX

HIRE-CAR (FLI) AND TAXI (FX3)

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
		C18	1st and 2nd speed fork rod ...	1	IF 3377			
		C19	3rd and 4th speed fork rod ...	1	IF 3376			
		C20	Reverse fork rod ...	1	IF 3378			
		C21	Locating strip for fork rods ...	1	IH 3075			
Taxi Hire-Car	C.15430-144982 C.28501-118187	}	1st and 2nd speed fork (use IF 3502)	1	IF 3230	22	Gearbox	2
Taxi Hire-Car	C.144983 on C.118188 on		C22	1st and 2nd speed fork ...	1	IF 3502		
Taxi Hire-Car	C.15430-144982 C.28501-118187	}	3rd and 4th speed fork (use IF 3503)	1	IF 3217	22	Gearbox	2
Taxi Hire-Car	C.144983 on C.118188 on		C23	3rd and 4th speed fork ...	1	IF 3503		
Taxi Hire-Car	C.15430-144982 C.28501-118187	}	Reverse fork (use IF 3504) ...	1	IF 3403	22	Gearbox	2
Taxi Hire-Car	C.144983 on C.118188 on			Reverse fork ...	1	IF 3504		
			Balls $\frac{1}{8}$ " dia. for forks ...	3	2K 4025			
			Springs ...	3	2K 4909			
Taxi Hire-Car	C.15430-151282 C.28501-153578	}	1st motion shaft with cone ...	1	IF 3468	} 24	Gearbox	26
			C25	*Cone ...	1			
			Nut for 1st motion shaft ...	1	IE 3223			
Taxi Hire-Car	C.151283 on C.153579 on	}	1st motion shaft with cone ...	1	IF 3508			
				*Cone ...	1	IF 3189		
			Nut for 1st motion shaft ...	1	IF 3512			
Taxi Hire-Car	C.15430-40180 C.28501-47199	}	Lockwasher (use IF 3491 with 341)	1	IE 3224			
Taxi Hire-Car	C.40181 on C.47200 on			Lockwasher ...	1	IF 3491		
			Plain washer ...	1	6K 341			
Taxi Hire-Car	C.15430-71643 C.28501-71680	}	Ball journal bearing for 1st motion shaft, $1\frac{1}{2} \times 3\frac{1}{2} \times \frac{1}{2}$ ...	1	2K 6627	20	Transmission	2
Taxi Hire-Car	C.71644-151282 C.71681-153578			Ball journal bearing for 1st motion shaft, $1\frac{1}{2} \times 3\frac{1}{2} \times \frac{1}{2}$ ...	1	6K 386	24	Gearbox
Taxi Hire-Car	C.151283 on C.153579 on	}	Ball journal bearing for 1st motion shaft, $40 \times 90 \times 23$ mm. ...	1	6K 830	} 19	Transmission	8
			C26	Spring ring ...	1			
			Shims for bearing, .002" thick ...	as req.	2K 7184			
			Shims for bearing, .004" thick ...	as req.	2K 7734			
			Housing for bearing ...	1	IF 3177	24	Gearbox	26
Taxi Hire-Car	C.15430-151282 C.28501-153578	}	Housing for bearing ...	1	IF 3511			
Taxi Hire-Car	C.151283 on C.153579 on		C27	3rd motion shaft assembly with thrust washer, key, peg and spring ...	1	B3-72		
Taxi Hire-Car	C.15430-107279 C.28501-107279	}	3rd motion shaft only ...	1	IH 3043	22	Gearbox	1
Taxi Hire-Car	C.107280 on		C28	3rd motion shaft only ...	1	IF 3521		
			Peg ...	1	IG 3268			
			Spring ...	1	2K 5048			
			Thrust washer ...	1	IH 3038			
			Key ...	1	IH 3039			
Taxi Hire-Car	C.15430-151282 C.28501-153578	}	Roller journal bearing for 3rd motion shaft, front, $\frac{1}{2} \times 1\frac{1}{2} \times 1\frac{1}{2}$ (use IK 3258) ...	1	2H 1226	20	Transmission	22
				Bush, 3rd motion shaft ...	1	IK 3258	24	Gearbox

\*Cones are finished machined after being shrunk on gears. They can be supplied loose where facilities exist for the shrinking on and final machining

Type	Range	Plate	Description	Number per Vehicle	Amm's Part Number	Amm's Service Journal Reference		
						Vol.	Section	Page
Taxi Hire-Car	C.151283 on C.153579 on	C29	Bush 3rd motion shaft ... ..	1	1F 3510	22	Gearbox	1
			Roller journal bearing for 3rd motion shaft, centre, $1\frac{1}{2}'' \times 3\frac{1}{2}'' \times \frac{1}{2}''$ (use 6K 531) ... ..	1	2K 7494			
			Roller journal bearing for 3rd motion shaft, centre $1\frac{1}{2}'' \times 3\frac{1}{2}'' \times 1\frac{1}{2}''$	1	6K 531			
			Roller journal bearing for 3rd motion shaft, rear, $1\frac{1}{2}'' \times 2\frac{1}{2}'' \times 1\frac{1}{2}''$ (use 6K 532) ... ..	1	2K 7511			
			Roller journal bearing for 3rd motion shaft, rear, $1\frac{1}{2}'' \times 2\frac{1}{2}'' \times \frac{1}{2}''$ ... ..	1	6K 532			
			Distance piece between rear and centre bearings ... ..	1	1F 3481			
Taxi Hire-Car	C.15430-107279 C.28501-107279	C32	Flange for propeller shaft ... ..	1	1F 7127	22	Gearbox	1
		C33	Nut for 3rd motion shaft ... ..	1	2K 8491			
Taxi Hire-Car	C.107280 on	C34	Nut for 3rd motion shaft ... ..	1	2H 559	20	Transmission	14
			Lockwasher ... ..	1	2K 8496			
		C35	1st speed wheel ... ..	1	1F 3228			
		C36	2nd speed synchroniser ... ..	1	2H 3045			
			Balls $\frac{1}{2}''$ dia. ... ..	3	2K 4825			
			Springs ... ..	3	2K 8896			
		C37	2nd speed mainshaft gear with loose cone, balls, springs and thrust washer ... ..	1	1F 3357			
			Cone ... ..	1	1F 3311			
			Plate for cone ... ..	1	1F 3359			
			Thrust washer ... ..	1	1F 3363			
	Rivets ... ..	4	5C 3959					
	Balls, $\frac{1}{4}''$ dia. ... ..	2	2K 2721					
	Springs ... ..	2	2K 4940					
Taxi Hire-Car	C.15430-84644 C.28501-84540	C38	3rd speed mainshaft gear with fixed cone ... ..	1	1B 3308	20	Transmission	14
			*Cone ... ..	1	1F 3189			
Taxi Hire-Car	C.84645 on C.84541 on		Sleeve for 2nd and 3rd speed mainshaft gear, with interlocking ring	1	1F 3361	20	Transmission	14
Taxi Hire-Car	C.84645 on C.84541 on		Sleeve for 2nd and 3rd speed mainshaft gear, with interlocking ring	1	B3-528			
Taxi Hire-Car	C.84645 on C.84541 on	C39	Bush for 2nd speed mainshaft gear ...	1	1F 3499	19	Transmission	13
			Bush for 3rd speed mainshaft gear ...	1	1F 3500			
			Interlocking ring for bushes ...	1	1F 3501			
			3rd and 4th speed coupling sleeve	1	1F 3365			
			Synchroniser ... ..	1	1H 3037			
			Balls $\frac{1}{2}''$ dia. ... ..	3	2K 4825			
			Springs ... ..	3	2K 8896			
			3rd and 4th speed coupling adapters	2	1H 3047			
Taxi Hire-Car	C.15430-66430 R.H.S. C.28501-66506 L.H.S. C.40752-66523	C40	Layshaft ... ..	1	1H 3068	19	Transmission	13
Taxi Hire-Car	C.66431 on R.H.S. C.66507 on L.H.S. C.66524 on		Layshaft ... ..	1	1F 3494			
Taxi Hire-Car	C.15430-66430 R.H.S. C.28501-66506 L.H.S. C.40752-66523	C41	Laygear with bushes ... ..	1	1B 3306	19	Transmission	13
			Bush, front ... ..	1	1F 3372			
			Bush, rear ... ..	1	1F 3373			

\*Cones are finished machined after being shrunk on gears. They can be supplied loose where facilities exist for the shrinking on and final machining.

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference			
						Vol.	Section	Page	
Taxi Hire-Car	C.66431-84644 R.H.S. C. 66507-84540 L.H.S. C.66524-84540		Conversion laygear with bearings and layshaft, replacing IB 3306 ...	1	B3-513				
			Laygear only (use B3-512) ...	1	IF 3493	20	Transmission	16	
			Needle roller bearing with spring ring	2	3H 1469				
			Needle roller bearing without spring ring ...	3	1H 1470				
Taxi Hire-Car	C.84645 on C.84541 on		Spring rings ...	3	3H 1471	20	Transmission	16	
			Laygear with bearings ...	1	B3-512				
			Laygear only ...	1	IF 3498				
			Needle roller bearings without spring ring ...	2	3H 1470				
Taxi Hire-Car	C.15430-40111 except *	C42	Spring rings ...	4	3H 1471				
			Thrust washer, front	1	IF 3392				
			Thrust washer, rear	1 or as req.	IF 3393				
			Thrust washer, rear	1 or as req.	IB 3335	Alternatives			
			Thrust washer, rear	1 or as req.	IB 3336				
			Reverse shaft ...	1	IF 3367				
			Peg ...	1	2K 2194				
			Reverse wheel with bush	1	IF 3470				
			Bush ...	1	IF 3256				
			Speedometer wheel ...	1	1H 3046				
			Speedometer pinion ...	1	IF 3234				
			Speedometer pinion ...	1	1H 3004				
Taxi Hire-Car	C.40112 on and * R.H.S. C.28501 on L.H.S. C. 40752 on	C43	Bush ...	1	ALT-12				
			Joint washer for bush	1	2K 7500				
			Thrust button ...	1	1A 3073				
			Taximeter drive wheel	1	IF 3479				
			Cover plate, gear box rear cover ...	1	IF 3464	When Taximeter is not fitted			
			Joint washer for cover ...	1	IF 3459				
			Setcrews to gear box	3	2K 3093				
			Spring washers	3	2K 5319				
			Conversion set of parts to enable taximeter to be fitted ...	1	B3-274				
			Taximeter gear housing assembled with shaft, gear, tongue and union nut ...	1	B3-239				
			Taximeter gear housing assembled with shaft, gear, tongue and union nut ...	1	B3-284				

\*40023, 40045, 40050, 40053, 40062, 40063, 40065, 40068, 40074, 40080, 40088, 40094, 40096, 40103, 40108.

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Taxi Taxi Hire-Car	C.15430-40111 except *  C.40112 on and * R.H.S. C.28501 on L.H.S. C.40752 on	C45	Housing ... ..	1	IF 3458			
			Joint washer for housing ... ..	1	IF 3459			
		C46	Setscrews to gearbox ... ..	3	2K 3182			
			Spring washers ... ..	3	2K 5319			
			Plug ... ..	1	2H 182			
			Fibre washer for plug ... ..	1	2K 4973			
		C47	Driving shaft ... ..	1	IF 3480			
		C48	Driven gear ... ..	1	IF 3455			
			Driven gear (12 teeth) ... ..	1	IF 3492			
		C49	Thrust buttons ... ..	2	1A 3073			
		C50	Bush for driven gears ... ..	1	IF 3456			
			Joint washer for bush ... ..	1	2K 4977			
			Tongue for driven gear ... ..	1	1B 3134			
			Union nut ... ..	1	1B 3165			
		<b>GEARBOX MOUNTINGS</b>						
			Mounting bracket, right hand ...	1	1H 5176			
			Mounting bracket, left hand ...	1	1H 5177			
			Bolts to frame ... ..	8	2K 3092			
			Nuts for bolts ... ..	8	2K 3976			
			Spring washers ... ..	8	2K 5319			
			Rubber mountings with studs ...	2	1H 5137			
			Nuts for studs ... ..	4	2K 3978			
			Spring washers ... ..	4	2K 5096			
			Mounting plates—					
			.128" thick ... ..	2	1H 5127			
			Mounting plates—					
			.160" thick ... ..	2	1H 5128			
			Mounting plates—					
			.192" thick ... ..	2	1H 5129			
			Setscrews, plates to gearbox ...	8	2K 3093			
			Spring washers ... ..	8	1K 5319			
			Rubber mounting buffer ... ..	1	1B 5524			
			Shims .048" thick ... ..	as req.	1B 5526			
			Shims .036" thick ... ..	as req.	1B 5527			
			Bolts to frame cross member ...	2	2K 3092			
			Nuts for bolts ... ..	2	2K 3976			
			Spring washers ... ..	2	2K 5319			
			Engine stay rod ... ..	1	1B 8348			
			Harrisflex bushes ... ..	2	1B 8347			
			Hinge pin ... ..	1	1F 8285			
			Nut for hinge pin ... ..	1	2K 3977			
			Spring washer ... ..	1	2K 5095			
			Cross member for stay rod ... ..	1	1F 8284			
			Bolts for cross member ... ..	4	2K 3092			
			Nuts for bolts ... ..	4	2K 3976			
			Spring washers ... ..	4	2K 5319			
			Distance tube ... ..	1	1B 5049			
			Rubber buffers ... ..	2	1B 5048			
			Plates for buffers ... ..	2	1G 8782			
			Nuts for stay rod ... ..	3	2K 3977			
			Spring washer ... ..	1	2K 5095			
			Shake proof washer ... ..	1	2K 7131			
Taxi Hire-Car	R.H.S. C.66431 on L.H.S. C.66431 on R.H.S. C.66507 on L.H.S. C.40812 on					19	Engine	31
Taxi Hire-Car	C.66431 on R.H.S. C.66507 on L.H.S. C.40812 on							

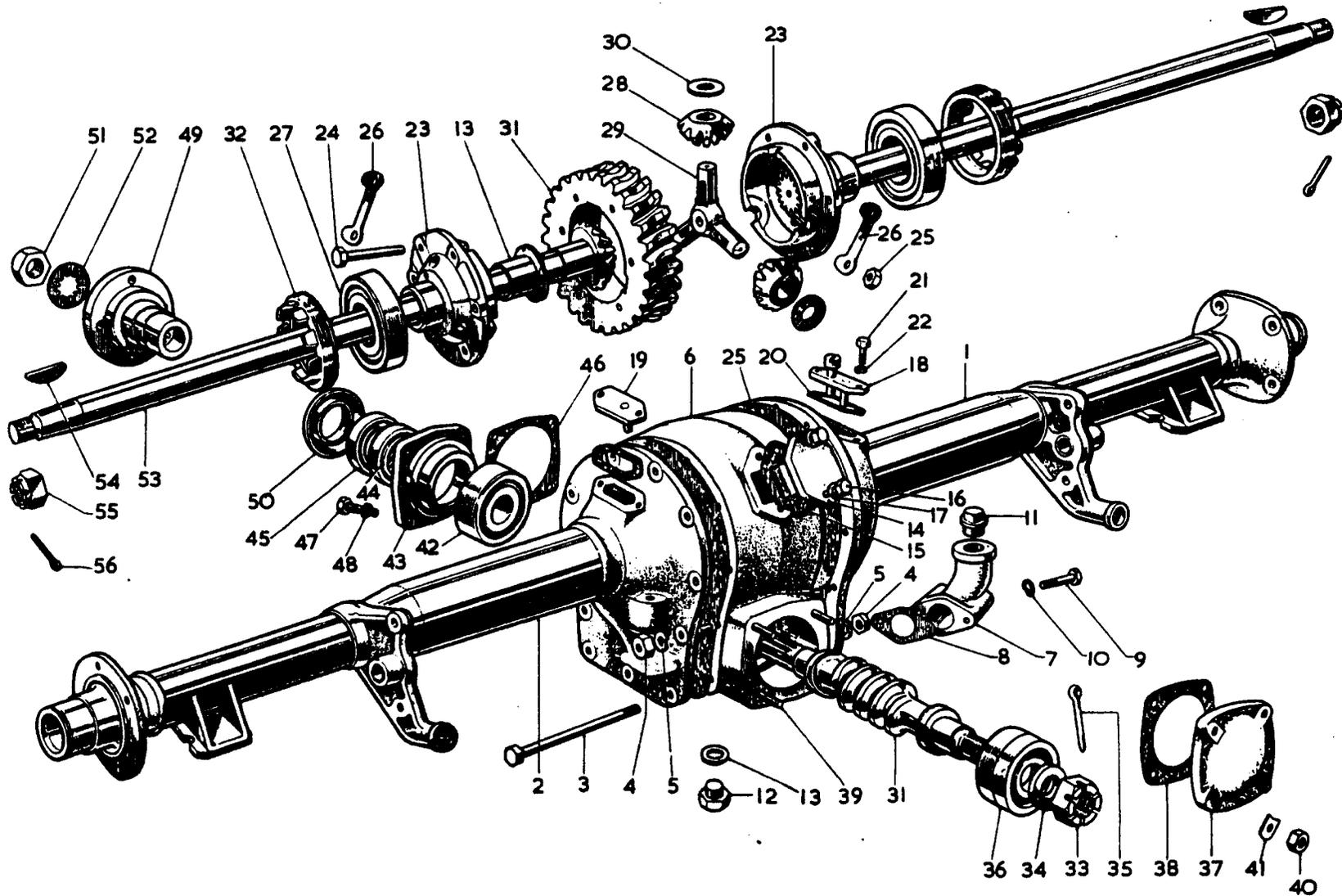
\*40023, 40045, 40050, 40053, 40062, 40063, 40065, 40068, 40074, 40080, 40088, 40094, 40096, 40103, 40108.

# PROPELLER SHAFT

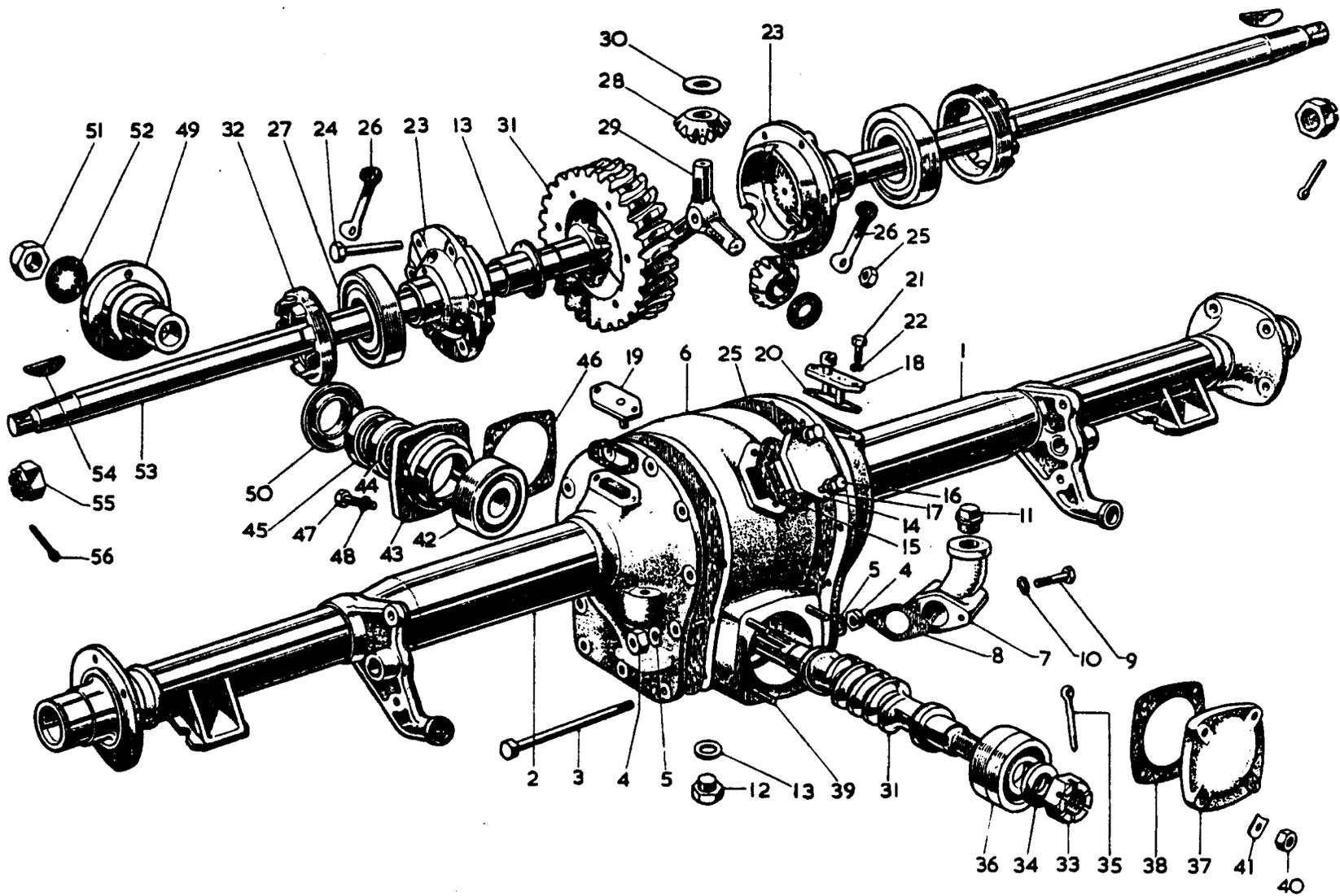
Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference			
						Vol.	Section	Page	
			Propeller shaft assembly ... ..	1	1F 7368				
			Propeller shaft with bare ends ... ..	1	7H 3924				
			Flange yokes ... ..	2	7H 3902				
			Sleeve yoke ... ..	1	7H 3905				
			Dust cap ... ..	1	7H 3835				
			Steel washer ... ..	1	7H 3836				
			Cork washer ... ..	1	7H 3956				
			Grease nipple ... ..	1	2H 2828	} 19	Transmission	19	
			Washer for grease nipple ... ..	1	2K 7507				
Taxi	C.15430-69142 R.H.S. C.28501-69160 L.H.S. C.40752-40812 C.69143 on	}	Grease nipple ... ..	1	3H 1709				
Hire-Car									
Taxi									
Hire-Car									
			Journal assemblies with gaskets and retainers ... ..	2	7H 3909				
			Grease nipples ... ..	2	7H 3858				
			Needle bearing assemblies ... ..	8	7H 3912				
			Snap rings ... ..	8	7H 3913				
			Bolts for 3rd motion shaft flange ... ..	4	2K 7491				
			Nuts for bolts ... ..	4	2K 3977				
			Bolts for worm shaft flange ... ..	4	2K 4903				
			Washers ... ..	4	2K 5353				
			Nuts for bolts ... ..	4	2K 3977				
			Lockwashers ... ..	2	2K 5914				

HIRE-CAR (FLI) AND TAXI (FX3)

PROPELLER SHAFT 1

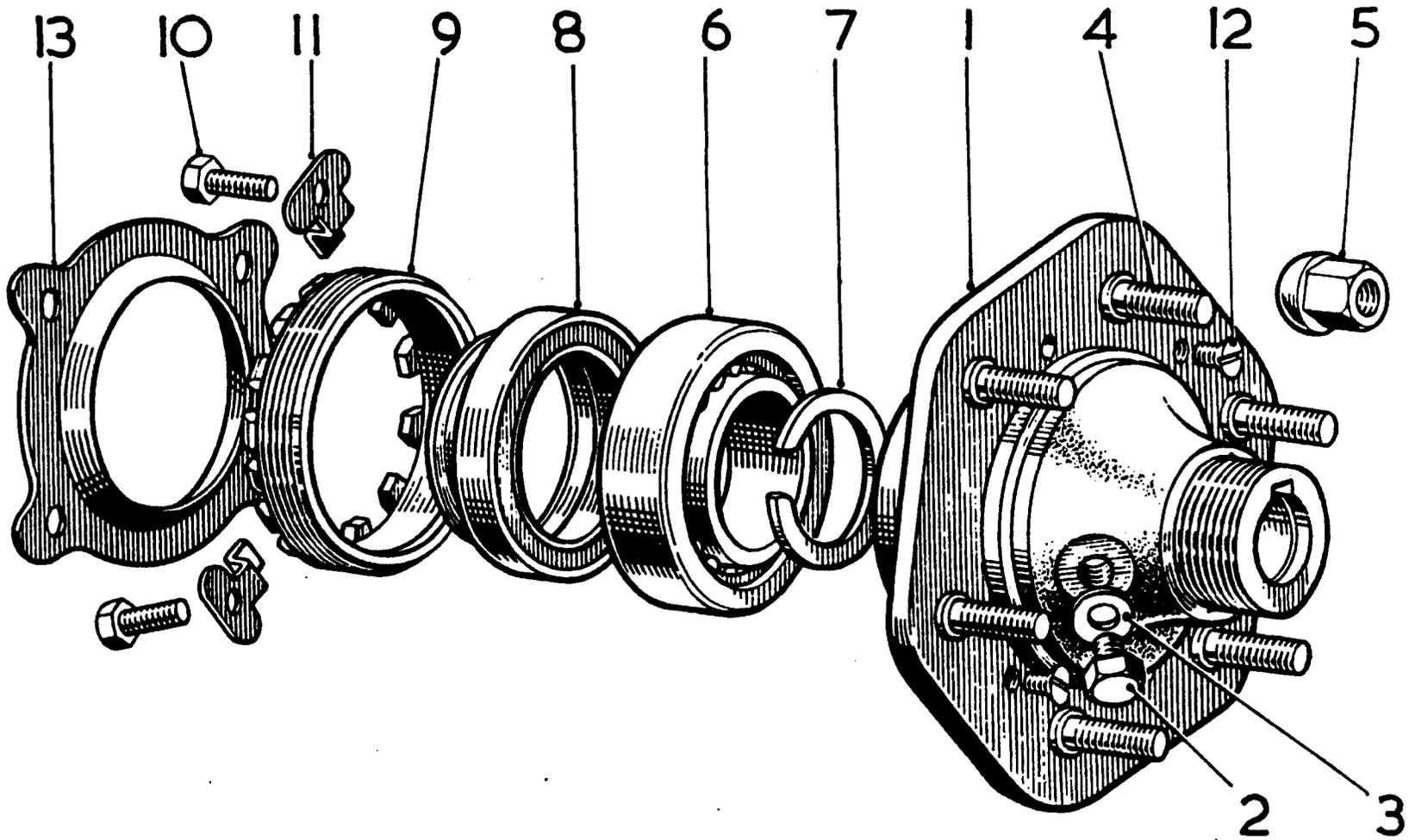


HIRE-CAR (FLI) AND TAXI (FX3)



To face Rear Axle, page 2

REAR AXLE—PLATE D



HIRE-CAR (FLI) AND TAXI (FX3)

# REAR AXLE AND REAR BRAKES

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference			
						Vol.	Section	Page	
Taxi	C.15430-40111 except†	}	Rear axle assembly with hubs, brake drums and brakes ...	1	B3-164				
Taxi Hire-Car	C.40112-78478 and† R.H.S. C.28501-83149		Rear axle assembly with hubs, brake drums and brakes ...	1	B3-265	20	Brakes	1	
Hire-Car	L.H.S. C.40752-83149	}	Rear axle assembly with hubs, brake drums and brakes ...	1	B3-270	20	Brakes	1	
Taxi Hire-Car	C.78479 on R.H.S. C.83150 on		Rear axle assembly with hubs, brake drums and brakes ...	1	B3-483				
Hire-Car	L.H.S. C.83150 on	}	Rear axle assembly with hubs, brake drums and brakes ...	1	B3-484				
			D1	Axle case side cover and tube, right hand, with brackets for shock absorber and hydraulic jack, oil filler and plug and adjustment cover ...	1	B3-165			
			Oil return sleeve, right hand ...	1	IF 7436	23	Axle—Rear	12	
		D2	Axle case side cover and tube, left hand, with brackets for shock absorber and hydraulic jack, oil filler and plug and adjustment cover ...	1	B3-166				
			Oil return sleeve, left hand ...	1	IF 7437	23	Axle—Rear	12	
Taxi Hire-Car	C.15430-40707 R.H.S. C.28501-59874 L.H.S. C.40752-40810	}	Rear axle centre case with studs, drain plug and inspection cover (use B3-384) ...	1	B3-158	19	Transmission	10	
			D3	Studs to side covers ...	16				2K 6150
			D4	Bolts for side covers ...	3				2K 6149
			D5	Nuts for bolts and studs ...	19				2K 3977
			D5	Lockwashers ...	22				2K 5811
Taxi Hire-Car	C.40708 on R.H.S. C.59875 on L.H.S. C.40811 on	}	Rear axle centre case with studs, drain plug, and inspection cover	1	B3-384				
				Studs to side covers ...	4	2K 6150			
				Bolts to side covers ...	9	2K 6149			
				Nuts for bolts and studs ...	13	2K 3977			
				Spring washers ...	13	2K 5895			
Taxi Hire-Car	To C.40149 R.H.S. C.45032 L.H.S. C.40761	}	Oil filler in right hand axle side cover (use IF 7397) ...	1	IF 7367				
Taxi Hire-Car	C.40150 on R.H.S. C.45033 on L.H.S. C.40762 on		D7	Oil filler in right hand axle side cover ...	1	IF 7397			
		D8	Joint washer ...	1	IG 31				
		D9	Setscrews to axle case ...	2	2K 3098				
		D10	Spring washers ...	2	2K 1211				
		D11	Plug for oil filler ...	1	2K 8648				
		D12	Drain plug in axle case ...	1	2H 1881				
		D13	Joint washer ...	1	2K 7510				
		D14	Inspection cover ...	1	IB 7123				
		D15	Joint washer ...	1	IB 7124				
		D16	Setscrews to axle case ...	2	2K 93				
		D17	Spring washers ...	2	2K 1211				
Taxi Hire-Car	C.28445 R.H.S.C.28528	}	Adjustment cover with locking peg and air vent—right hand ...	1	ID 7088				
			D19	Adjustment cover with locking peg—left hand ...	1	ID 7090			
			Air vent—right hand ...	1	IB 7128				

†40023, 40045, 40050, 40053, 40062, 40063, 40065, 40068, 40074, 40080, 40088, 40094, 40096, 40103, 40108.

HIRE-CAR (FLI) AND TAXI (FX3)

REAR AXLE 1

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Taxi Hire-Car	C.28446 on R.H.S. C. 28529 on L.H.S. C.40752 on	D20 D21 D22	Adjustment cover with locking peg—right hand ... ..	1	ID 7090			
			Adjustment cover with locking peg, left hand ... ..	1	IF 7387			
			Joint washers ... ..	2	ID 7092			
			Setscrews ... ..	4	2K 3047			
			Spring washers ... ..	4	2K 1210			
Taxi Hire-Car	C.15430-40707 R.H.S. C.28501-59874 L.H.S. C.40752-40810		Air vent, left hand side ... ..	1	IF 7388	19	Transmission	10
Taxi Hire-Car	C.40708 on R.H.S. C.59875 on L.H.S. C.40811 on		Breather stem with shroud (use IG 3668) ... ..	1	IA 7710			
			Breather stem with shroud... ..	1	IG 3668			
			Joint washer ... ..	1	IB 7110			
Taxi Hire-Car	C.15430-107279 C.28501-106097		Differential cases with bushes, bolts, nuts and lockwashers ...	1	B3-159	22	Axle—Rear	5
			Bushes ... ..	2	IB 7094			
			Bolts (use 6K 430) ... ..	6	2K 8877			
			Bolts ... ..	6	6K 430			
			Nuts ... ..	6	2K 3977			
			Lockwashers ... ..	6	2K 5725			
Taxi Hire-Car	C.107280 on C.106098 on	D23 D24 D25 D26	Differential cases with bushes, bolts, nuts and lockwashers ...	1	B3-576			
			Bushes ... ..	2	IB 7094			
			Bolts ... ..	6	IF 7421			
			Nuts ... ..	6	2K 3978			
			Lockwashers ... ..	6	2K 5727			
		D27	Double purpose ball bearings, 1 1/2" x 4" x 1 1/2" ... ..	2	2K 6546			
		D28	Differential pinions ... ..	3	IB 7096			
		D29 D30	Differential pinion centre ... ..	1	IB 7095			
			Thrust rings ... ..	3	IE 7071			
Taxi	C.15430-40111 except†		Worm shaft and wheel ... ..	1	B3-160			
Taxi Hire-Car	C.40112-107279 and† C.28501-106097		Worm shaft and wheel ... ..	1	B3-271	22	Axle—Rear	5
Taxi Hire-Car	C.107280 on C.106098 on	D31 D32 D33 D34 D35	Worm shaft and wheel ... ..	1	B3-577			
			Adjusting collars for worm wheel ...	2	IE 7073			
			Nut for worm shaft—rear ... ..	1	2K 6262			
			Washer ... ..	1	2K 1362			
			Split pin ... ..	1	2K 1254			
		D36	Ball bearing for worm shaft rear, 35 x 80mm. x 1 1/2" ... ..	1	2K 5745	20	Transmission	21
		D37	Rear bearing cover ... ..	1	IB 7100	19	Stores Data	52
			Joint washer (use IF 7407) ... ..	1	IB 7111			
			Joint washer ... ..	1	IF 7407			
		D38	Studs in axle case ... ..	4	2K 7790			
		D39	Nuts for studs ... ..	4	2K 3978			
		D40	Nuts for studs ... ..	4	2K 3978			
		D41	Lockwashers ... ..	4	2K 6153			
		D42	Ball bearing for worm shaft—front, 1 1/2" x 3 1/2" x 1 1/2" ... ..	1	2K 5510			

†C.40023, 40045, 40050, 40053, 40062, 40063, 40065, 40068, 40074, 40080, 40088, 40094, 40096, 40103, 40108.

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference							
						Vol.	Section	Page					
Taxi	C.15430-40423 R.H.S. C.28501-54304 L.H.S. C. 40752-40773		Housing for worm shaft oil seals ...	1	IF 7352	19	Transmission	9					
Hire-Car			Oil seal ... ..	1	IF 7353				19	Transmission	9		
Taxi			C.40424 on R.H.S. C. 54305 on L.H.S. C.40774 on	D43 D44 D45 D46 D47 D48	Housing for worm shaft oil seals ...	1	IF 7399						
Hire-Car	Oil seal, inner ... ..	1			IF 7400								
	Oil seal, outer ... ..	1			IF 7353								
	Joint washer ... ..	1			IB 7112								
	Setscrews to axle case ... ..	4			2K 93								
	Spring washers ... ..	4			2K 1211								
Taxi	C.15430-40423 R.H.S. C.28501-54304 L.H.S. C. 40752-40773		Flange to propeller shaft ... ..	1	IF 7355	19	Transmission	9					
Hire-Car													
Taxi	C.40424 on R.H.S. C.54305 on L.H.S. C. 40774 on	D49 D50 D51 D52 D53 D54 D55 D56 DA1 DA2 DA3 DA4	Flange to propeller shaft ... ..	1	IF 7404								
Hire-Car			Dust cover for worm shaft oil seal ...	1	IF 7354								
			Nut for worm shaft—front ... ..	1	2H 559								
			Lockwasher ... ..	1	2K 8496								
			Differential shafts ... ..	2	IF 7369								
			Keys ... ..	2	2K 5584								
			Nuts ... ..	2	2K 6953								
			Split pins ... ..	2	1K 1247								
			Rear hubs with wheel studs ... ..	2	B3-163A								
			Plugs for rear hubs ... ..	2	2K 4994								
			Washers ... ..	2	2K 7507								
			Wheel studs ... ..	12	IF 4013								
Taxi			C.40330 R.H.S. C.47231 L.H.S. C.40763		Wheel nuts, plated ... ..				12	IE 8002			
Hire-Car													
Taxi	C.40331 on R.H.S. C. 47232 on L.H.S. C.40764 on	DA5	Wheel nuts, unplated (use IG 8056)	12	IE 8006								
Hire-Car			Wheel nuts, unplated ... ..	12	IG 8056								
		DA6	Roller bearings for hubs, 50x90x27mm. ... ..	2	2H 2214								
		DA7	Spring rings for bearings ... ..	2	IF 7246								
Taxi	C.15430-84618 and 86611, 86612, 86615, 86620, 86622 C.28501-84501	DA8 DA9	Oil seals for rear hubs } Use	2	IF 7252	20	Transmission	11					
Hire-Car			Clamping nuts ... ..	2	IF 7253				B3-509				
Taxi	C.84619 on, except 86611, 86612, 86615, 86620, and 86622 C.84502 on		Oil seals for rear hubs ... ..	2	3H 1859								
Hire-Car			Oil throwers ... ..	2	IF 7417								
			Clamping nuts ... ..	2	IF 7416								
		DA10	Setscrews for clamping nut ... ..	2	2K 3083								
		DA11	Lockwashers ... ..	2	IB 7215								

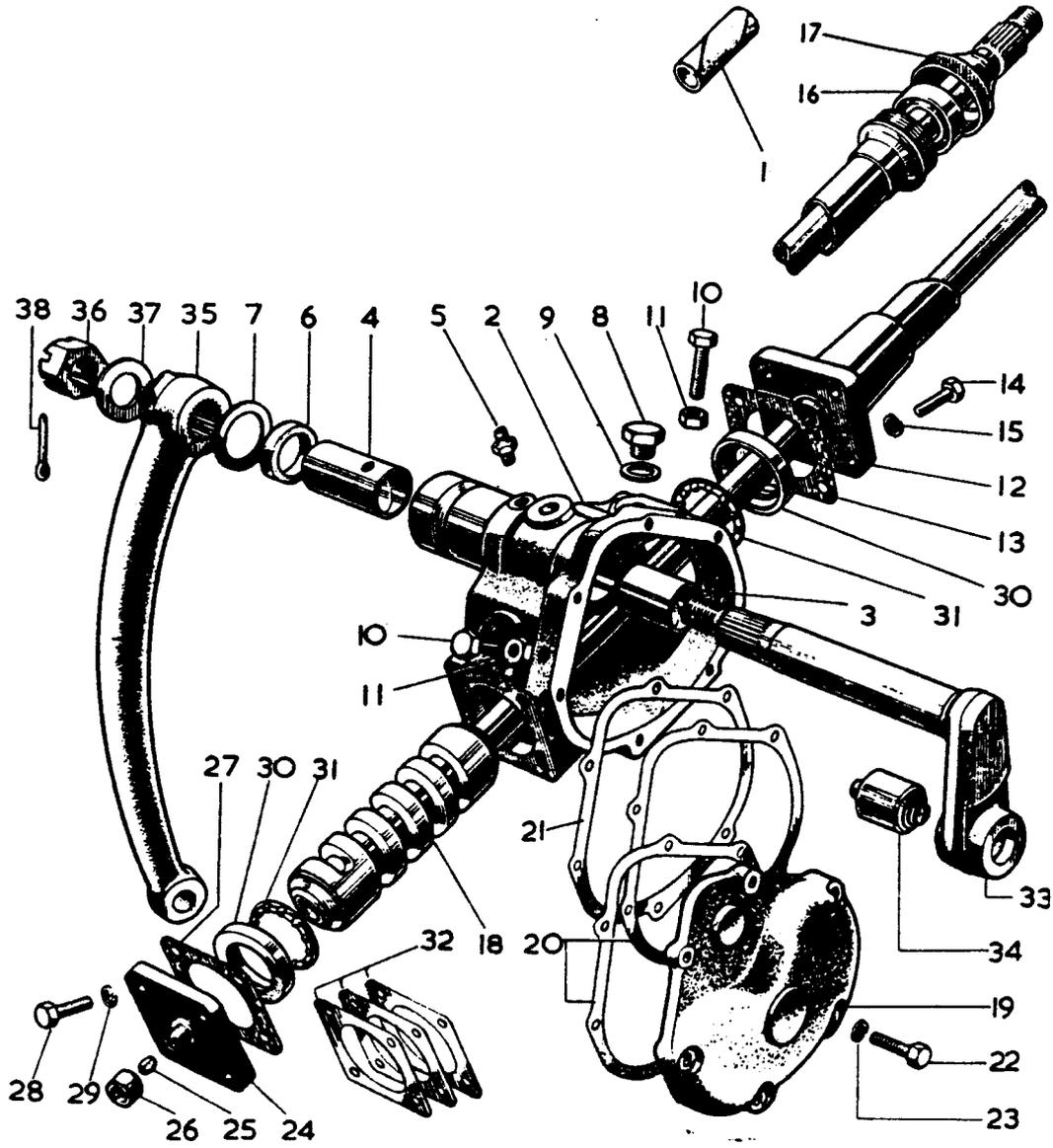
HIRE-CAR (FLI) AND TAXI (FX3)

REAR AXLE 3

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
<b>REAR BRAKES</b>								
		DA12	Brake drums ... ..	2	IF 4202			
			Screws to hubs ... ..	4	2K 3823			
		DA13	Brake backplate ... ..	2	IH 4034			
			Bolts to axle case ... ..	8	IE 7150			
			Nuts to bolts ... ..	8	2K 3977			
			Lockwashers ... ..	2	IF 7154			
			Felt bushes for steady posts (use 7H 4154) ... ..	4	7H 4109			
Taxi Hire-Car	C.15430-78478	}	Felt bushes for steady posts ... ..	4	7H 4154			
Taxi Hire-Car	C.28501-83149		Felt bushes for steady posts ... ..	4	7H 4429			
Taxi Hire-Car	C.78479 on C.83150 on							
Taxi Hire-Car	C.15430-78478	}	Brake shoes with linings (use P 705 or P 705B) ... ..	4	IH 4035			
Taxi Hire-Car	C.28501-83149							
Taxi Hire-Car	78479 on C.83150 on	}	Brake shoes with riveted lining ... ..	1 set	P 705			
Taxi Hire-Car				Brake shoes with bonded lining ... ..	1 set	P 705B		
Taxi Hire-Car				Linings and rivets (for Export Market only) ... ..	1 set	P 749		
			Brake shoe return springs (use P 462) ... ..	4	IH 4039			
			Brake shoe return spring kit ... ..	1	P 462			
			Adjuster units ... ..	2	IH 4038			
			Set bolts ... ..	4	2K 7690			
			Spring washers ... ..	4	2K 5863			
			Housings ... ..	2	7H 4046			
Taxi Hire-Car	C.78478	}	*Links, right hand top and left hand bottom ... ..	2	7H 4047	} 22	Brakes	32
Taxi Hire-Car	C.40763			*Links, left hand top and right hand bottom ... ..	2			
			*Wedges ... ..	2	7H 4034			
Taxi Hire-Car	C.78479 on C.40764 on	}	Rear brake adjuster unit (to service one brake) ... ..	1	P 722			
Taxi Hire-Car	Right hand Right hand, R.H. Steering Left hand, L.H. Steering			Expander unit ... ..	1	IF 7401		
Taxi Hire-Car	Left hand Left hand, R.H. Steering	}	Expander unit ... ..	1	IH 7047			
Hire-Car	Right hand, L.H. Steering			Expander unit ... ..	1	IF 7390		
			Washers ... ..	4	7H 4015			
			Spring washers ... ..	4	7H 4040			
			Nuts ... ..	4	7H 4074			
			Expander housings with studs ... ..	2	7H 4124			
			Expander cones ... ..	2	7H 4049			
Taxi Hire-Car	C.78478	}	Expander tappets ... ..	4	7H 4050			
Taxi Hire-Car	C.40763			Split pins for tappets ... ..	4	2K 1234		
Taxi Hire-Car				Expander rollers ... ..	4	7H 4041		
Taxi Hire-Car	C.78479 on C.40764 on	}	Rear brake expander unit kit ... ..	1	P 720			
Taxi Hire-Car								

\*Not serviced (use P 722.)

# STEERING—PLATE E



SPL 229

To face Steering, page 1

HIRE-CAR (FLI) AND TAXI (FX3)

# STEERING

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference				
						Vol.	Section	Page		
Taxi Hire-Car	C.15430-71574 R.H.S. C.28501-71523	}	Steering assembly with arm, less steering wheel, trafficator and horn switch (use B3-491A) ...	1	B3-152A	20	Steering	1		
Taxi Hire-Car	C.71575 on R.H.S. C.71524 on		Steering assembly with arm, less steering wheel, trafficator and horn switch (use IF 6197) ...	1	B3-491A					
			Steering assembly, less arm, steering wheel, trafficator and horn switch ...	1	IF 6197					
Hire-Car	L.H.S. C.40752-71524		Steering assembly with arm, less steering wheel, trafficator and horn switch, L.H. Steering (use IF 6193) ...	1	B3-291A					
Hire-Car	L.H.S. C.71525 on		Steering assembly, less arm, steering wheel, trafficator and horn switch, L.H. Steering ...	1	IF 6193					
Taxi			Steering wheel ...	1	1H 6021					
Hire-Car			}	Steering wheel ...	1	1H 6021				
				} Alternatives	Steering wheel ...	1	IF 6187			
					Nut ...	1	2K 5917			
					Shakeproof lockwasher ...	1	2K 8929			
			Trafficator and horn switch, R.H. Steering ...	1	2H 3310					
			Trafficator and horn switch, L.H. Steering ...	1	3H 1282					
			Trip lever for switch ...	1	2H 2635					
			Felt bush between inner column and trafficator tube ...	1	1H 6014					
Taxi Hire-Car	C.15430-71574 R.H.S. C.28501-71523		}	Steering box with cork retaining disc, oil plug, adjustment screws and locknuts ...	1	7H 6285	20	Steering	1	
Taxi Hire-Car	C.71575 on R.H.S. C.71524 on			E2	Steering box with cork retaining disc, oil plug, adjustment screws and locknuts ...	1	7H 6343			
Hire-Car	L.H.S. C.40752 on				Steering box with bushes, cork retaining disc, oil plug and washer, L.H. Steering ...	1	7H 6297			
Taxi Hire-Car	C.15430-88607 R.H.S. C.28501-84591 L.H.S. 40752 on	}		Bushes for rocker shaft ...	2	7H 6148	20	Steering	6	
Taxi Hire-Car	C.88608 on R.H.S. C.84592 on			E3	Bush, inner, for rocker shaft ...	1	IF 6194			
				E4	Bush, outer, for rocker shaft ...	1	IF 6195			
				E5	Grease nipple, steering box ...	1	2H 2793			
				E6	Cork washer ...	1	7H 6153			
				E7	Retaining disc ...	1	7H 6154			
				E8	Oil plug ...	1	7H 6037			
				E9	Washer ...	1	7H 6036			
				E10	Adjusting screws ...	2	7H 6326			
				E11	Locknuts ...	2	7H 6011			
									20	Steering
Taxi Hire-Car	C.15430 on R.H.S. C.28501 on	}		Steering outer column with socket and bearing housing ...	1	7H 6289				
Hire-Car	L.H.S. C.40752 on			E12	Steering outer column with socket and bearing housing ...	1	7H 6298			
				E13	Joint washer ...	1	7H 6034			
			E14	Setscrews to steering box ...	4	7H 6028				
			E15	Spring washers ...	4	7H 6026				
			E16	Ball journal bearing in outer column ...	1	7H 6114				
			E17	Cap for bearing ...	1	7H 6251				

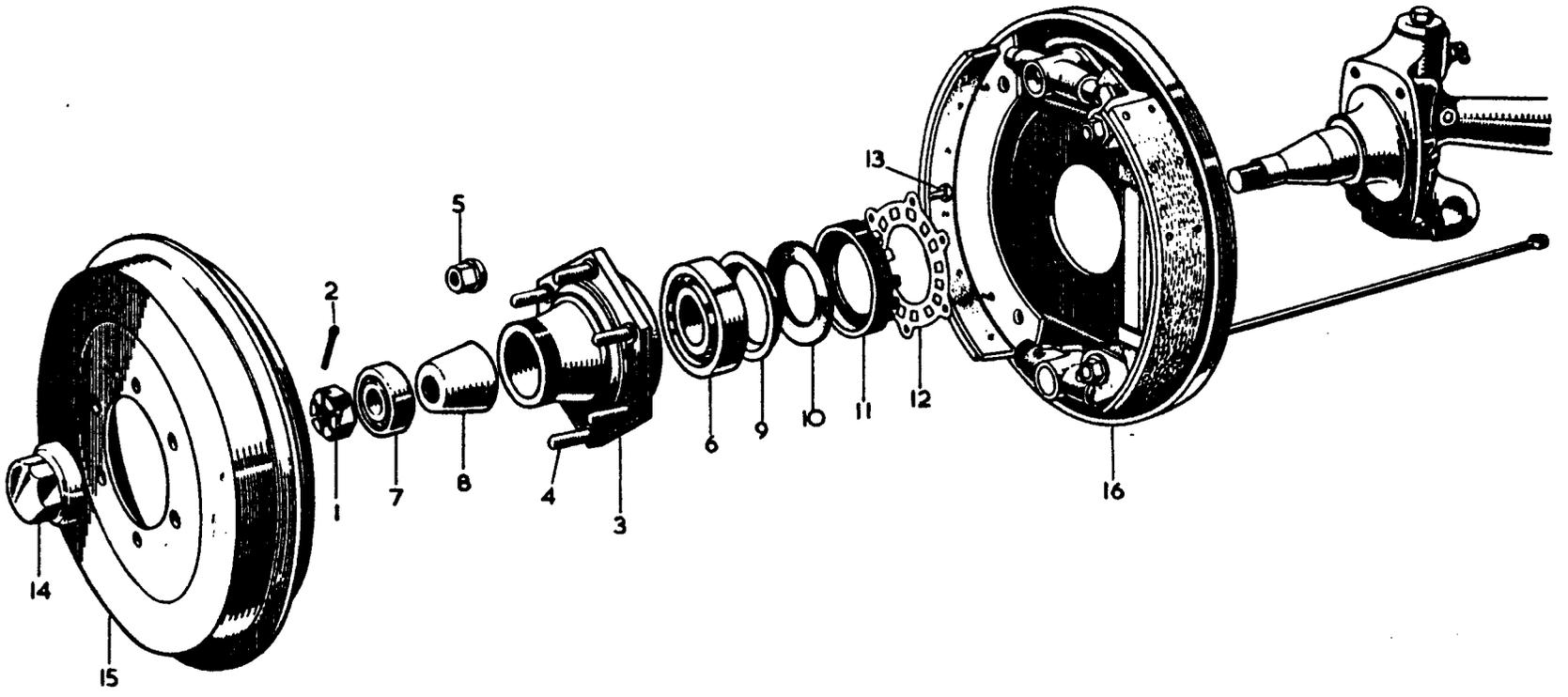
HIRE-CAR (FLI) AND TAXI (FX3)

STEERING 1

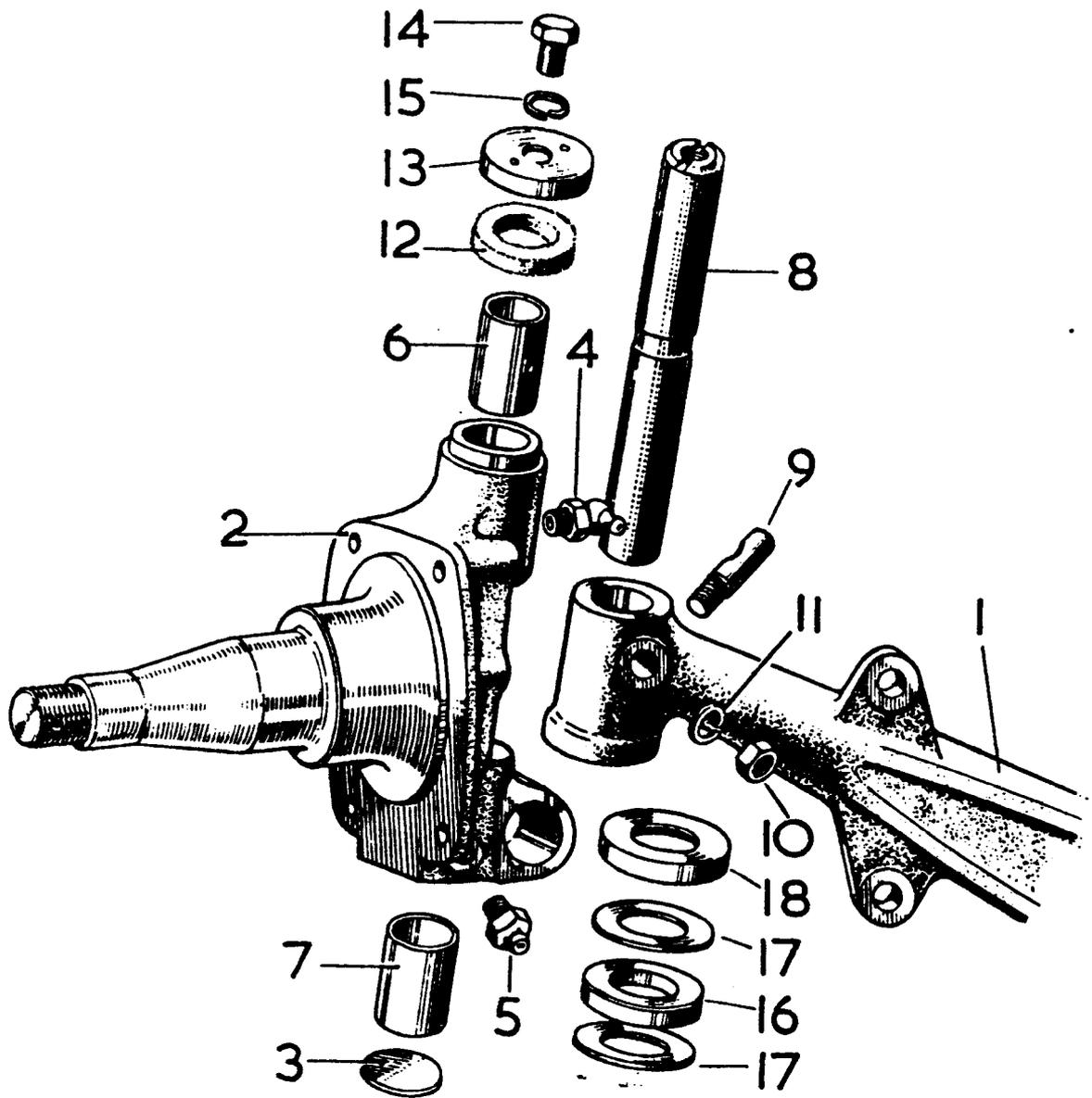
Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Taxi Hire-Car	C.15430 on R.H.S. C.28501 on	}	Steering box bracket ... ..	1	1F 6179			
Hire-Car	L.H.S. C.40752 on		Steering box bracket ... ..	1	1F 6184			
			Clamping bolt ... ..	1	2K 8895			
			Nut for bolt ... ..	1	2K 3977			
			Lockwasher ... ..	1	1K 5700			
			Setscrews to frame ... ..	3	2K 5607			
			Lockwashers ... ..	3	2K 8772			
			Spring washers, L.H. Steering ... ..	3	2K 5896			
			Inner column and cam with retaining collar (use 7H 6368) ... ..	1	7H 6286			
Taxi Hire-Car	C.15430 on R.H.S. C.28501 on	}	Inner column and cam with retaining collar ... ..	1	7H 6368			
			Retaining collar ... ..	1	7H 6235			
			Inner column and cam with retaining collar (ratio 20 to 1)—use 7H 6303 ... ..	1	17598			
Hire-Car	L.H.S. C.40752 on	}	E18 Inner column and cam with retaining collar (ratio 18 to 1) ... ..	1	7H 6303			
			Retaining collar ... ..	1	7H 6235			
			Side cover with thrustscrews and locknut ... ..	1	7H 6261			
			Side cover only ... ..	1	7H 6242			
			Thrust screw ... ..	1	7H 6243			
			Locknut ... ..	1	7H 6155			
			E19 Side cover ... ..	1	7H 6328			
Taxi Hire-Car	C.71575 on C.71524 on	}	E20 Shims .0024" thick ... ..	as req.	7H 6329			
			E20 Shims .005" thick ... ..	as req.	7H 6330			
			E20 Shims .010" thick ... ..	as req.	7H 6331			
			E21 Joint washer ... ..	1	7H 6239			
			Setscrews ( $\frac{1}{8}$ " B.S.F.) short ... ..	4	7H 6019			
			Setscrews ( $\frac{1}{8}$ " B.S.F.) long ... ..	2	7H 6018			
			Spring washers ... ..	6	7H 6026			
			E22 Setscrews ( $\frac{1}{8}$ " B.S.F.) long ... ..	3	7H 6307			
			Setscrew ( $\frac{1}{8}$ " B.S.F.) short ... ..	1	7H 6019			
			Setscrews ( $\frac{1}{8}$ " B.S.F.) long ... ..	2	7H 6018			
			Distance pieces ... ..	3	7H 6490			
			E23 Shield for steering box ... ..	1	1F 6186			
			Spring washers ... ..	6	7H 6026			
			E24 Bottom end cover ... ..	1	7H 6168			
			Olive (use 7H 6316) ... ..	1	7H 6166	20	Steering	1
			E25 Olive ... ..	1	7H 6316			
			E26 Nut ... ..	1	7H 6167			
			E27 Joint washer ... ..	1	7H 6034			
			E28 Setscrews ( $\frac{1}{8}$ " B.S.F.) ... ..	4	7H 6028			
			E29 Spring washers ... ..	4	7H 6026			
			E30 Ball cups for cam bearings ... ..	2	7H 6022			
			E31 Ball and cage assemblies ... ..	2	7H 6041			
			E32 Shims .0024" thick ... ..	as req.	7H 6000			
			E32 Shims .005" thick ... ..	as req.	7H 6031			
			E32 Shims .010" thick ... ..	as req.	7H 6032			
Taxi Hire-Car	C.15430-71574 C.28501-71523	}	Rocker shaft with thrust disc and cam roller assembly ... ..	1	7H 6288	20	Steering	1
			E33 Rocker shaft with cam roller assembly ... ..	1	7H 6327			
Taxi Hire-Car	C.71575 on C.71524 on	}	E34 Cam roller assembly ... ..	1	7H 6045			
			E35 Steering arm ... ..	1	1F 6178			
Taxi and Hire-Car	R.H. Steering	}	Steering arm ... ..	1	1F 6183			
Hire-Car	L.H. Steering		Nut ( $\frac{3}{8}$ " B.S.F.) ... ..	1	7H 6023			
			Washer ... ..	1	7H 6024			
			E38 Split pin ( $\frac{1}{8}$ " x $1\frac{1}{2}$ ") ... ..	1	7H 6025			

Type	Range	Place	Description	Number per Vehicle	Assoc Part Number	Assoc Service Journal References		
						Vol.	Section	Page
<b>STEERING RODS AND ARMS</b>								
Taxi Hire-Car	R.H. Steering	}	Steering side and cross tube lever	1	IF 4210	} 23	Steering	17
Hire-Car Taxi Hire-Car	L.H. Steering R.H. Steering		Steering side and cross tube lever	1	IF 4225			
Hire-Car	L.H. Steering	}	Steering cross tube swivel arm ...	1	IF 4211			
			Steering cross tube swivel arm ...	1	IF 4226			
			Nuts for lever and arm ...	2	2K 7983			
			Washers ...	2	2K 7984			
			Keys ...	2	2K 7432			
			Split pins ...	2	2K 1240			
			Steering cross tubes with ends ...	1	IF 4208			
			Cross tube only ...	1	IF 4209			
			Cross tube end assemblies ...	2	B3-161			
			Cross tube ends only ...	2	1B 4044			
			Plugs for ends ...	2	1B 4031			
			Fibre washers for plugs ...	2	2K 4967			
			Ball sockets, short ...	2	1B 4045			
			Ball sockets, long ...	2	1B 4046			
Taxi Hire-Car	C.15430-140800 except* C.28501-118187	}	Ball pins ...	2	1B 4030			
			Felt rings ...	2	2K 4016			
			Packing washers ...	2	2K 5979			
			Packing washers ...	as req.	2K 6785			
			Bolts for cross tube ends ...	2	2K 3098			
			Nuts for bolts ...	2	2K 3976			
			Spring washers ...	2	2K 1211			
			Grease nipples ...	2	2H 2827			
			Nuts for ball pins ...	2	2K 5371			
			Split pins ...	2	2K 1232			
				Steering cross tube with ends ...	1	IF 4279		
				Cross tube end assembly, R.H. ...	1	B3-550		
				Cross tube end assembly, L.H. ...	1	B3-551		
				Clamps cross tube ends ...	2	1H 4023		
				Clamp bolts ...	2	2K 8484		
			Nuts for bolts ...	2	2K 3976			
			Spring washers ...	2	2K 5319			
			Dust cover ...	2	1G 4241			
			Adjusting nut cross tube ends ...	2	IF 4285			
			Split pin ball socket ...	2	2K 1235			
			Spring washers ...	2	2K 5319			
			Grease nipples ...	2	2H 2793			
			Nuts for ball pins ...	2	2K 5371			
			Split pins ...	2	2K 1232			
			Steering side tube with ends, R.H. Steering ...	1	IF 4204			
			Steering side tube with ends, L.H. Steering ...	1	IF 4231			
			Side tube only ...	1	IF 4285			
			Side tube only ...	1	IF 4232			
			Felt washer side tube ball pin rear end ...	1	2K 6616			
			Side tube assemblies ...	2	B3-162			
			Side tube ends only ...	2	IF 4206			
			Plugs for side tube ends ...	2	1E 4286			
			Fibre washers for plugs ...	2	2K 5454			
			Ball sockets, short ...	2	1E 4284			
			Ball sockets, long ...	2	1E 4283			
			Ball pins ...	2	IF 4287			
			Nuts for ball pins ...	2	2K 5371			
			Split pins ...	2	2K 1232			
			Springs ...	2	2K 6116			
			Packing washers ...	2	2K 5979			
			Bolts for side tube ends ...	2	2K 3098			
			Nuts for bolts ...	2	2K 3976			
			Spring washers ...	2	2K 1211			
			Grease nipples ...	2	2H 2791			
	R.H. Steering L.H. Steering L.H. Steering							

\*C.134782-134785, 134787.



HIRE-CAR (FLI) AND TAXI (FX3)



SPL 230

HIRE-CAR (FLI) AND TAXI (FX3)

To face Front Axle, page 2

# FRONT AXLE AND FRONT BRAKES

Type	Range	Plate	Description	Number per Vehicle	Assoc Part Number	Assoc Service Journal Reference		
						Vol.	Section	Page
Taxi	C.15430-40739	}	Front axle assembly with swivel axles, hubs, brake drums, brakes, steering cross rod and levers ...	1	B3-157			
Taxi	C.40740-78478		Front axle assembly with swivel axles, hubs, brake drums, brakes, steering cross rod and levers ...	1	B3-414	20	Brakes	1
Taxi	C.78479 on		Front axle assembly with swivel axles, hubs, brake drums, brakes, steering cross rod and levers ...	1	B3-480			
Hire-Car	R.H.S. 28501-59885		Front axle assembly with swivel axles, hubs, brake drums, brakes, steering cross rod and levers ...	1	B3-272			
Hire-Car	L.H.S. 4072-40811		Front axle assembly with swivel axles, hubs, brake drums, brakes, steering cross rods and levers ...	1	B3-273			
Hire-Car	R.H.S. 59886-83149		Front axle assembly with swivel axles, hubs, brake drums, brakes, steering cross rod and levers ...	1	B3-415	20	Brakes	1
Hire-Car	R.H.S. C.83150 on		Front axle assembly with swivel axles, hubs, brake drums, brakes, steering cross rod and levers ...	1	B3-481			
Hire-Car	L.H.S. C40812-83149		Front axle assembly with swivel axles, hubs, brake drums, brakes, steering cross rod and levers ...	1	B3-416	20	Brakes	1
Hire-Car	L.H.S. C. 83150 on		Front axle assembly with swivel axles, hubs, brake drums, brakes, steering cross rod and levers ...	1	B3-482			
Taxi Hire-Car	R.H. Steering	F1	Front axle beam ... ..	1	1F 4183			
Hire-Car	L.H. Steering		Front axle beam with pillar support bracket ... ..	1	1F 4222			
Taxi	C.15430-40739		Swivel axle with bushes, right hand	1	1F 4184	19	Suspension	3
	40740 on		Swivel axle with bushes, right hand	1	1F 4240			
Hire-Car	R.H.S. C.28501-59885		Swivel axle with bushes, right hand, R.H. Steering ... ..	1	1F 4153	19	Suspension	3
	R.H.S. C.59886 on		Swivel axle with bushes, right hand, R.H. Steering ... ..	1	1F 4244			
	L.H.S. C.40752-40811		Swivel axle with bushes, right hand, L.H. Steering ... ..	1	1F 4227	19	Suspension	3
	L.H.S. C.40812 on		Swivel axle with bushes, right hand, L.H. Steering ... ..	1	1F 4248			
Taxi	R.H.S. C.15430-40739	F2	Swivel axle with bushes, left hand	1	1F 4185	19	Suspension	3
	R.H.S. C.40740 on		Swivel axle with bushes, left hand	1	1F 4242			
Hire-Car	R.H.S. C.28501-59885		Swivel axle with bushes, left hand, R.H. Steering ... ..	1	1F 4154	19	Suspension	3
	R.H.S. C.40812 on		Swivel axle with bushes, left hand, R.H. Steering ... ..	1	1F 4246			

HIRE-CAR (FL1) AND TAXI (FX3)

FRONT AXLE 1

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal References		
						Vol.	Section	Page
Hire-Car	L.H.S. C.40752-40811		Swivel axle with bushes, left hand, L.H. Steering ... ..	1	IF 4228	19	Suspension	3
	L.H.S. C.40812 on		Swivel axle with bushes, left hand, L.H. Steering ... ..	1	IF 4250			
Taxi	C.15430-40739 R.H.S. C.28501-59885 L.H.S. C.40752-40811	F3	Welch plugs ... ..	2	2K 8159	19	Suspension	3
Hire-Car		C.40740 on R.H.S. C.59886 on L.H.S. C.40812 on	F4	Grease nipples, top ... ..	2			
	F5		Grease nipples, bottom ... ..	2	2H 2791			
Taxi	C.15430-40739 R.H.S. C.28501-59885 L.H.S. C.40752-40811	FA1	Nuts ... ..	2	2K 5143			
Hire-Car		FA2	Split pins ... ..	2	2K 1240			
Taxi	C.40740 on R.H.S. C.59886 on L.H.S. C.40812 on		Nuts ... ..	2	2H 180			
Hire-Car			Split pins ... ..	2	2K 1252			
		F6	Swivel axle bushes, top ... ..	2	IF 4085			
		F7	Swivel axle bushes, bottom ... ..	2	IF 4094			
		F8	Swivel axle pins ... ..	2	IF 4093			
		F9	Cotters ... ..	2	IF 4095			
		F10	Nuts for cotters ... ..	2	2K 3977			
		F11	Spring washers ... ..	2	2K 5863			
		F12	Felt rings ... ..	2	2K 6603			
		F13	Retainers for felt rings ... ..	2	IF 4096			
		F14	Setscrews to swivel axle pins ... ..	2	2K 3136			
		F15	Spring washers ... ..	2	2K 5863			
		F16	Swivel axle pin thrust washers ... ..	2	IF 4167			
		F17	Floating thrust washers .052/.057" thick ... ..	4	IF 4168			
		F17	Floating thrust washers .058/.063" thick ... ..	4	IF 4117			
		F17	Floating thrust washers .064/.069" thick ... ..	4	1H 4047			
		F18	Dust covers for washers ... ..	2	IF 4169			
Taxi	C.15430-40739 R.H.S. 28501-59885 L.H.S. 40752-40811		Front hubs with wheel studs ... ..	2	B3-156A	19	Suspension	3
Hire-Car								
Taxi	C.40740 on R.H.S. C. 59886 on L.H.S. 40812 on	FA3	Front hubs with wheel studs ... ..	2	B3-413A			
Hire-Car								
Taxi	C.15430-40330 R.H.S. C.28501-47231 L.H.S. C.40752-40763	FA4	Wheel studs ... ..	12	IF 4013			
Hire-Car			FA5	Wheel nuts ... ..	12	IE 8002		
Taxi	C.40331 on R.H.S. C.47232 on L.H.S. C.40764 on		Wheel nuts (use IG 8056) ... ..	12	IE 8006			
Hire-Car				Wheel nuts ... ..	12	IG 8056		
Taxi	C.15430-40739 R.H.S. C.28501-59885 L.H.S. C.40752-40811	FA6	Ball journal bearings for hubs, inner 1 1/4" x 3 1/4" x 1/2" (1 dot) ... ..	2	2K 6626	19	Suspension	3
Hire-Car								
Taxi	C.40740 on R.H.S. C.59886 on L.H.S. C.40812 on		Ball journal bearings for hubs, inner, 40 x 90 x 23mm. (2 dot) ... ..	2	6K 442			
Hire-Car								
Taxi	C.15430-40739 R.H.S. C.28501-59885 L.H.S. C.40752-40811	FA7	Roller journal bearing for hubs, with locating shoulder, outer, 1 1/4" x 2" x 1/2" (1 dot) ... ..	2	2K 7718	19	Suspension	3
Hire-Car		C.15430-40739 R.H.S. C.28501-59885 L.H.S. C.40752-40811	FA8	Distance pieces for bearing ... ..	2			
	FA9		Distance rings for leather oil retainers ... ..	2	IF 4030			
	FA10		Leather oil retainers ... ..	2	IF 4029			
	FA11		Clamping nuts ... ..	2	IF 4027			
	FA12		Lockwashers ... ..	2	IF 4028			
	FA13		Setscrews for lockwashers ... ..	4	2K 3083			

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Taxi Hire-Car	C.40740 on R.H.S. C.59886 on L.H.S. C.40812 on		Ball journal bearing for hubs, with locating shoulder, outer, 1" x 2 1/4" x 1/2" (2 dot) ... ..	2	6K 443			
			Distance piece for bearing ... ..	2	IF 4254			
			Oil seals ... ..	2	3H 1589			
			Clamping nuts... ..	2	IF 4254			
			Lockwashers ... ..	2	IF 4255			
			Seescrews for lockwashers ... ..	4	2K 3083			
Taxi Hire-Car	C.15430-40739 R.H.S. C.28501-59885 L.H.S. C.40752-40811	FA14	Hub caps, aluminium } Alternatives	2	IF 4050	19	Suspension	
			Hub caps, brass	2	1H 4013			
	Joint washers ... ..	2	2K 8909					
Taxi Hire-Car	C.40740 on R.H.S. C.59886 on L.H.S. C.40812 on		Hub caps, aluminium (use ALT-71)	2	IF 4268			
			Hub caps, aluminium ... ..	2	ALT-71			
Taxi Hire-Car	R.H.S. C.59886 on		Conversion, pair of swivel axles, pins and hubs with large bearings	1	B3-417	19	Suspension	
			Conversion, pair of swivel axles, pins and hubs with large bearings, R.H. Steering ... ..	1	B3-418	19	Suspension	3
Hire-Car	L.H.S. C.40812 on		Conversion, pair of swivel axles, pins and hubs with large bearings, L.H. Steering ... ..	1	B3-419	19	Suspension	3
			Axle bumpers ... ..	2	IF 5516			
			Plates for axle bumpers ... ..	2	IF 5078			

HIRE-CAR (FLI) AND TAXI (FX3)

FRONT AXLE 3

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference			
						Vol.	Section	Page	
<b>FRONT BRAKES</b>									
Taxi Hire-Car Taxi Hire-Car	C.15430-78478 C.28501-83149 C.78479 on C.83150 on	FA15	Brake drums ... ..	2	IF 4202	20	Brakes	1	
			Screws ... ..	4	2K 3823				
			FA16	Brake backplates ... ..	2				IB 4218
				Setscrews, to swivel axle, top ... ..	4				2K 8489
				Lockwashers ... ..	4				2K 5783
				Bolts to swivel axles, bottom ... ..	4				1E 7150
				Nuts for bolts ... ..	4				2K 3977
				Spring washers ... ..	4				2K 5863
			Steady posts for brake shoes ... ..	4	7H 4192				
			Locknuts ... ..	4	7H 4009				
Felt bushes (use 7H 4233) ... ..	4	7H 4189							
Felt bushes ... ..	4	7H 4233							
Felt bushes ... ..	4	7H 4429							
Spring washers (when fitted) ... ..	4	2K 7131							
Taxi Hire-Car	C.15430-78478 C.28501-83149		Brake shoes with lining and retaining plates (use P 426 or P 426B) ... ..	2	IB 4220	20	Brakes	1	
			Brake shoes with lining, rear (use P 426 or P 426B) ... ..	2	IB 4219				
Taxi Hire-Car	C.78479 on C.83150 on		Brake shoes with riveted lining ... ..	1 set	P 426	23	Brakes	10	
			Alternative						
			Brake shoes with bonded lining ... ..	1 set	P 426B				
			Alternative						
			Brake shoe linings and rivets (for Export Market only) ... ..	1 set	P 498				
			Alternative						
			Brake shoe return spring (use P 462) ... ..	4	IB 4225				
			Brake shoe return spring kit ... ..	1	P 462				
			Adjuster units (use IB 4223 with 7H 4034) ... ..	2	IB 4223				
			Adjuster units ... ..	2	IB 4223				
			Set pins for adjuster units ... ..	4	2K 4544				
			Washer for set pins ... ..	4	2K 1204				
			Spring washers ... ..	4	2K 5863				
			Housings ... ..	2	7H 4101				
			*Links right hand front and left hand back ... ..	2	7H 4102	22	Brakes	32	
			*Links, left hand front and right hand back ... ..	2	7H 4103				
			*Wedges (use 7H 4034) ... ..	2	7H 4035				
			*Wedges ... ..	2	7H 4034				
			Tube of grease ... ..	—	—				
			Front brake adjuster unit (to service one wheel) ... ..	2	P 467				
			Bell cranks ... ..	4	7H 4131				
			Pins ... ..	4	7H 4112				
			Eccentric bushes ... ..	4	7H 4113				
			Nuts ... ..	4	7H 4132				
			Push rods ... ..	2	IB 4224				
			Push rods retaining plates ... ..	4	7H 4113				
			Screws for retaining plates ... ..	8	7H 4023				
			Dust covers ... ..	2	IF 4218				
			Plates for dust covers ... ..	2	IB 4227				
			Expander unit, right hand ... ..	1	IF 4214				
Taxi Hire-Car	R.H.S. C.15430-40652 R.H.S. C.28501-59823		Expander unit, left hand ... ..	1	IF 4215				

\*Not serviced (use P 467.)

**4 FRONT AXLE**

**HIRE-CAR (FLI) AND TAXI (FX3)**

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal References		
						Vol.	Section	Page
Taxi Hire-Car	R.H.S. C.40653 on R.H.S. C.59824 on	}	Expander unit, right hand ... ..	1	1F 4259			
			Expander unit, left hand ... ..	1	1F 4262			
Hire-Car	L.H.S. C.40752-40810	}	Expander unit, right hand ... ..	1	1F 4237			
			Expander unit, left hand ... ..	1	1F 4238			
Hire-Car	L.H.S. C.40811 on	}	Expander unit, right hand ... ..	1	1F 4265			
			Expander unit, left hand ... ..	1	1F 4267			
			Set pins (use 2K 1204) ... ..	4	2K 7691			
			Set pins ... ..	4	2K 1204			
			Spring washers ... ..	4	7H 4478			
			Split pins for tappets ... ..	4	2K 1234			
			Expander housing, right hand ... ..	1	7H 4119			
			Expander housing, left hand ... ..	1	7H 4118			
			Expander housing contact plates ... ..	2	7H 4105			
			*Expanders ... ..	2	7H 4123			
			*Inserts (10 $\frac{1}{2}$ °) ... ..	2	7H 4095			
			*Pins ... ..	2	7H 4100			
			†Expander tappet, front shoe, right hand ... ..	1	7H 4099			
			*Expander tappet, rear shoe, right hand ... ..	1	7H 4097			
			†Expander tappet, front shoe, left hand ... ..	1	7H 4098			
*Expander tappet, rear shoe, left hand ... ..	1	7H 4096						
*Expander rollers ... ..	1	7H 4041						

†Separate parts are no longer supplied but are included in Front brake expander kit, right hand, Part Number P 466.  
 \*Separate parts are no longer supplied but are included in Front brake expander kit, left hand, Part Number P 465.

# SUSPENSION

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
<b>ROAD SPRINGS</b>								
Taxi Hire-Car	C.15430-40695 R.H.S. C.28501-59862 L.H.S. C.40752-40811		Front springs with bushes (use IF 8277 in pairs) ... ..	2	IB 5517	19	Suspension	6
			Main leaf with bushes ... ..	2	IB 5560			
Taxi Hire-Car	C.40696 on R.H.S. C.59863 on L.H.S. C.40812 on		Front springs with bushes ... ..	2	IF 8277			
			Main leaf with bushes ... ..	2	IF 8278			
			Bushes (steel and rubber), front end ... ..	2	2H 4606			
			Bushes (steel and rubber), rear end	2	2H 4607			
			"Oilite" disc inserts ... ..	4	IF 5536			
			Toe bolts ... ..	2	IF 5794			
			Nuts for toe bolts ... ..	2	2K 3977			
			Grease nipples in front axle ... ..	2	2H 2793			
			Front spring pins ... ..	6	1G 5672			
			Nuts for springs ... ..	6	2K 3987			
			Spring washers for front spring rear pins ... ..	2	2K 5861			
			Lockwashers ... ..	4	2K 8291			
Taxi Hire-Car	C.15430-40315 R.H.S. C.28501-50841 L.H.S. C.40752-40768		Front spring shackles (use IF 8283 in pairs) ... ..	4	1H 5145			
Taxi Hire-Car			C.40316 on R.H.S. C.50842 on L.H.S. C.40769 on		Front spring shackles ... ..	4	IF 8283	
					Bushes (steel and rubber) for shackle eyes ... ..	2	2H 4609	
			Front spring clips, R.H. Steering ...	4	IF 5439			
			Front spring clips 3 1/2" long ... ..	2	IF 5439			
			Front spring clips 3 1/2" long ... ..					
			Pads for springs ... ..	2	1F 5998			
			Simmonds nuts for clips ... ..	8	2K 7705			
			Spring washers ... ..	8	2K 5896			
Taxi Hire-Car	C.15430-66478 C.28501-83109		Rear springs with bushes ... ..	2	IF 5893	19	Suspension	6
			Main leaf with bushes ... ..	2	IF 5965			
Hire-Car	C.83110 on		Rear springs with bushes ... ..	2	IF 8276			
			Main leaf with bushes ... ..	2	IB 5562			

HIRE-CAR (FLI) AND TAXI (FX3)

SUSPENSION I

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal References		
						Vol.	Section	Page
Taxi	C.66479 on		Rear spring with bushes, right hand	1	IF 8276			
			Main leaf with bushes, right hand ...	1	IB 5562			
			Rear spring with bushes, left hand	1	IF 8279			
			Main leaf with bushes, left hand ...	1	IF 8280			
			Bushes (steel and rubber) ...	6	2H 4608			
			"Oilite" disc inserts ...	4	ID 5470			
			Toe bolts for IF 5893 ...	2	IF 5725			
			Toe bolts for IF 8276, IF 8279 ...	2	IB 5563			
			Nuts for toe bolts ...	2	IE 5799			
			Grease nipples ...	2	2H 2792			
			Fibre washers ...	2	2K 7507			
			Rear spring pins, rear spring front brackets ...	2	IF 8275			
			Rear spring pins—shackle and ...	4	IF 5015			
			Nuts for spring pins ...	6	2K 3987			
			Lockwashers ...	6	2K 8291			
			Rear spring shackles ...	2	IF 5013			
			Rear spring clips ...	4	IF 5894			
			Plates for clips ...	2	IF 5895			
			Pads for springs ...	2	IF 3835			
			Simmonds nuts for clips ...	8	2K 7705			
			Spring washers ...	8	2K 5896			

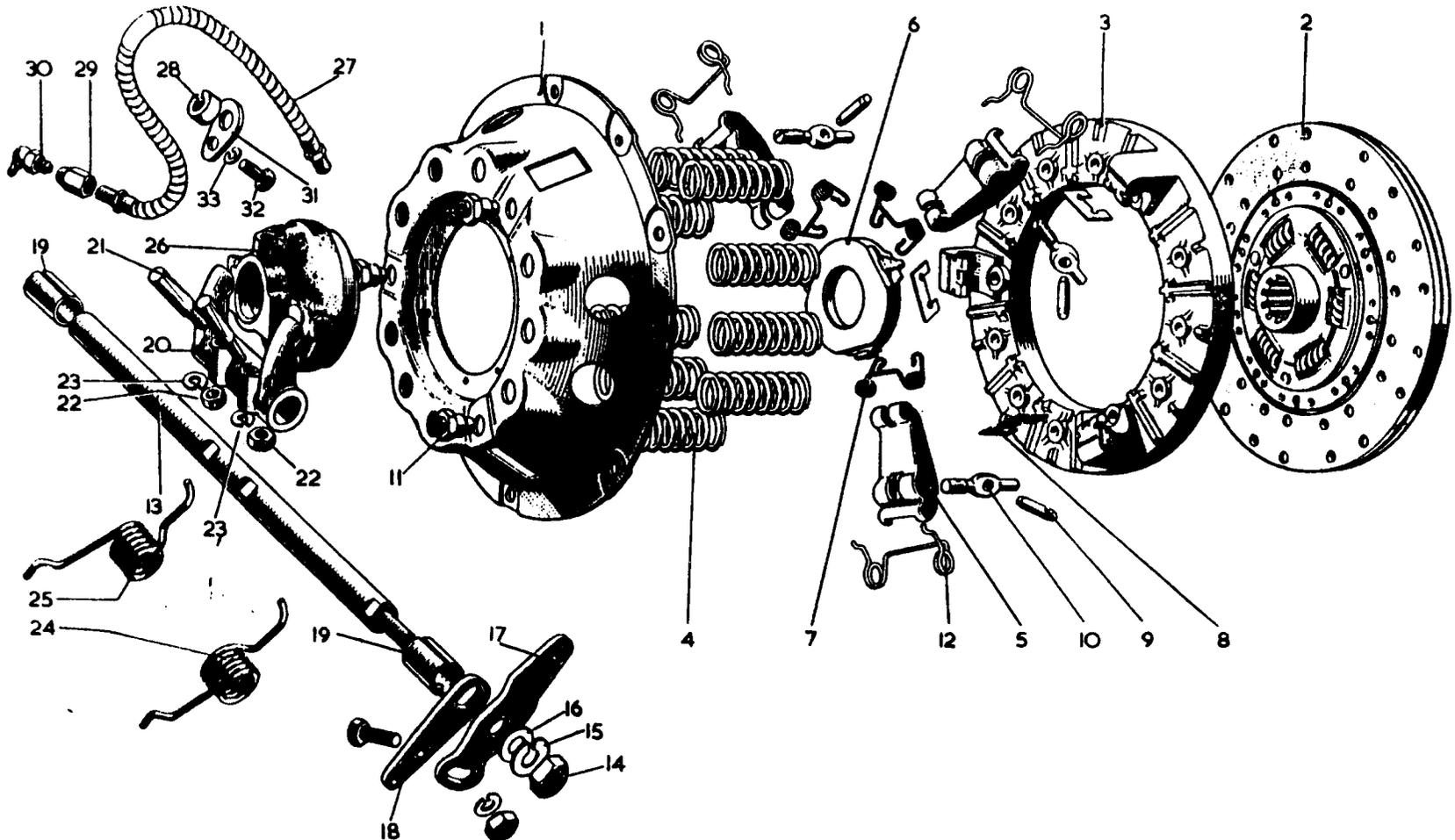
2 SUSPENSION

HIRE-CAR (FLI) AND TAXI (FX3)

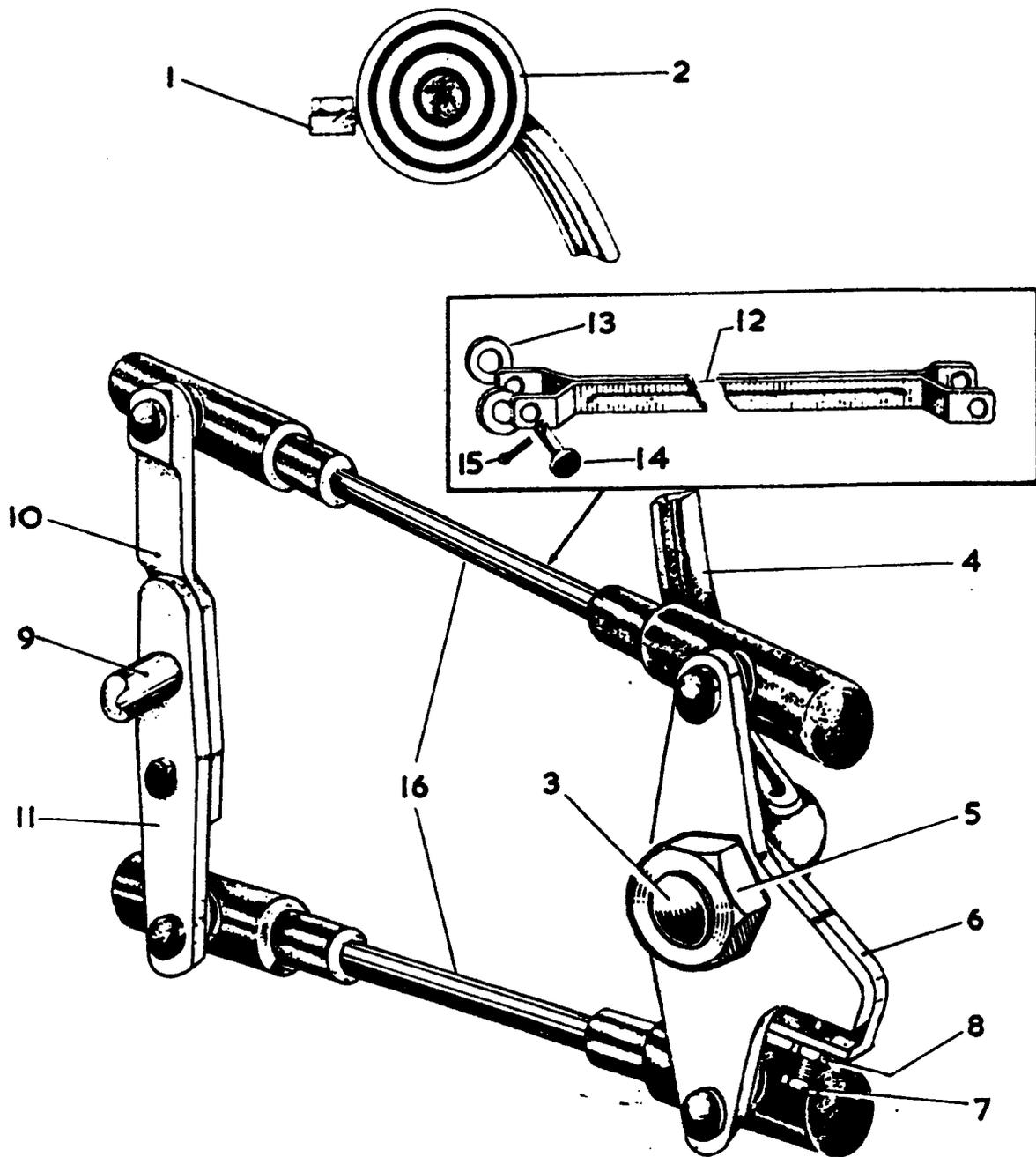
Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			<b>DAMPERS</b>					
			Front hydraulic damper, right hand	1	2H 4589			
			Front hydraulic damper, left hand	1	2H 4590			
			Setscrews to frame ... ..	4	2K 8083			
			Spring washers ... ..	4	2K 5896			
			Pins for hydraulic dampers, front axle ... ..	2	1F 5921			
			Nuts for pins ... ..	2	2K 3979			
			Spring washers ... ..	2	2K 5892			
			Front stabilising bar ... ..	1	1F 5920			
			Clips for stabilising bar ... ..	2	1F 5730			
			Nuts for clips ... ..	4	2K 3976			
			Spring washers ... ..	4	2K 5319			
			Setscrews to hydraulic dampers ... ..	2	2K 8880			
			Spring washers ... ..	2	2K 5895			
			Washers ... ..	2	2K 1204			
			Rear hydraulic damper, right hand	1	2H 4587			
			Rear hydraulic damper, left hand	1	2H 4588			
			Setscrews to frame ... ..	2	2K 8083			
			Bolts to frame ... ..	2	2K 5825			
			Nuts for bolts ... ..	2	2K 3978			
			Spring washers ... ..	4	2K 5896			
			Pins for hydraulic dampers, in rear axle ... ..	2	1F 5753			
			Nuts for pins ... ..	2	2K 3979			
			Spring washers ... ..	4	2K 5892			
			Rear stabilising bar ... ..	1	1F 5912			
			Clips for stabilising bar ... ..	2	1F 5734			
			Nuts for clips ... ..	4	2K 3976			
			Spring washers ... ..	4	2K 5319			
			Setscrews to hydraulic dampers ... ..	2	2K 8880			
			Spring washers ... ..	2	2K 5895			
			Washers ... ..	2	2K 1204			

# CHASSIS FRAME

Type	Range	Plan	Description	Number per Vehicle	Austn Part Number	Austn Service Journal Reference		
						Vol.	Section	Page
			<b>CHASSIS FRAME</b>					
			Frame with brackets ... ..	1	IF 5976			
			Cross member for gearbox mounting ... ..	1	IH 5178			
			Bolts to frame ... ..	2	2K 3092			
			Bolts to mounting brackets ... ..	2	2K 3093			
			Nuts for bolts ... ..	4	2K 3976			
			Spring washers ... ..	4	2K 5319			
			Washers for bolts to mounting brackets ... ..	2	2K 5239			
			Front spring rear brackets, inner halves (welded to frame) ...	2	IH 5239			
			Front spring rear brackets, outer halves ... ..	2	IF 5703			
			Bolts, long ... ..	4	2K 8894			
			Setscrews, short ... ..	2	2K 3093			
			Nuts for bolts ... ..	4	2K 3976			
			Spring washers ... ..	6	2K 5319			
			Rear spring front bracket, R.H. ...	1	IF 5947			
			Rear spring front bracket, L.H. ...	1	IF 5948			
			Setscrews to frame ... ..	10	2K 6356			
			Rear spring rear brackets ... ..	2	IF 5452			
			<b>REAR AXLE BUMPERS</b>					
			Rear axle bumpers ... ..	2	IF 7356			
			Carriers for bumpers ... ..	2	IF 7357			
			Bolts to frame ... ..	2	2K 3105			
			Nuts for bolts ... ..	2	2K 3976			
			Spring washers ... ..	2	2K 1211			



HIRE-CAR (FLI) AND TAXI (FX3)



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HIRE-CAR (FLI) AND TAXI (FX3)

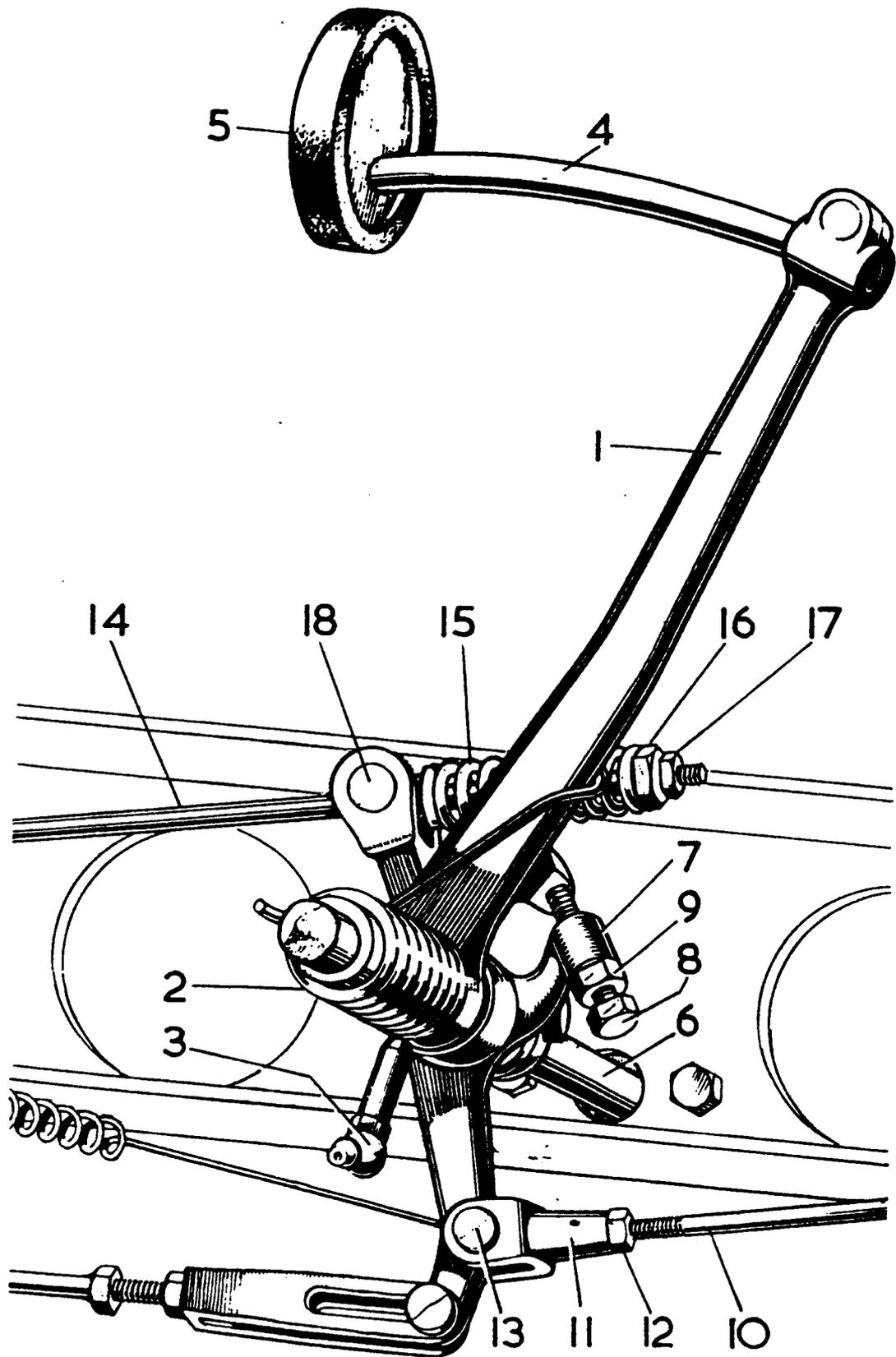
To face Controls, page 2

# CONTROLS

Type	Range	Piece	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
<b>ENGINE CONTROLS</b>								
			Accelerator pedal (R.H. Steering)	1	1F 1294			
			Setscrew ... ..	1	2K 6028			
			Accelerator pedal (L.H. Steering)	1	1F 1426			
			Setscrew ... ..	1	2K 6028			
			Accelerator shaft and lever with spring, support, felt, cup and collar (R.H. Steering) ... ..	1	1F 1387			
			Felt ... ..	1	1A 1832			
			Cup for felt ... ..	1	1H 55			
			Accelerator shaft and lever with spring, support, felt, cup and collar (L.H. Steering) ... ..	1	1F 1427			
			Felt ... ..	1	1A 1832			
			Cup for felt ... ..	1	1H 55			
			Accelerator shaft support ... ..	1	1F 657			
			Setscrews support to dash ... ..	2	2K 3047			
			Spring washers ... ..	2	2K 1210			
			Bearing for accelerator shaft ... ..	1	1K 2173			
			Bearing for accelerator shaft ... ..	1	1K 133			
			Setscrew, bearing to dash ... ..	1	2K 3046			
			Bolt for pedal bearing and hand adjustment bracket ... ..	1	2K 3046			
			Nut for bolt ... ..	1	2K 3975			
			Spring washers ... ..	2	2K 1210			
			Accelerator pedal return spring (R.H. Steering) ... ..	1	1F 1295			
			Spring for accelerator shaft lever (R.H. Steering) ... ..	1	1D 1489			
			Control rod, shaft to carburetter (R.H. Steering) ... ..	1	2K 5403			
			Ball joint, shaft end ... ..	1	2H 22			
			Ball joint, carburetter end ... ..	1	2H 2182			
			Nut for control rod ... ..	1	2K 4012			
			Nuts for ball joints ... ..	2	2K 4012			
			Spring washers ... ..	2	2K 1209			
			Control rod, shaft to carburetter (L.H. Steering) ... ..	1	2K 7416			
			Nut for control rod ... ..	1	2K 4012			
			Ball joints ... ..	2	2H 22			
			Nuts ... ..	2	2K 4012			
			Spring washers ... ..	2	2K 1209			

Type	Range	Place	Description	Number per Vehicle	Asm. Part Number	Asm. Service Journal Reference		
						Vol.	Section	Page
<b>CLUTCH CONTROLS</b>								
		G1	Clutch pedal pad and stalk ... ..	1	IF 3451			
			Clamp bolt to lever ... ..	1	2K 3094			
			Spring washer ... ..	1	2K 5319			
		G2	Rubber pad to pedal ... ..	1	1B 5054			
		G3	Clutch pedal shaft, R.H. Steering (use IF 3522) ... ..	1	IF 3445			
			Clutch pedal shaft ... ..	1	IF 3522			
		G4	Lever for shaft ... ..	1	1H 5196			
			Distance washer ... ..	1	1A 4685			
		G5	Nut for shaft ... ..	1	2K 3979			
			Spring washer ... ..	1	2K 5897			
			Washer ... ..	2	6K 472			
			Clutch pedal shaft, L.H. Steering ...	1	IF 3485			
			Locating clip ... ..	1	1B 8257			
			Bolt for locating clip ... ..	1	2K 3056			
			Nut for bolt ... ..	1	6K 279			
			Washer ... ..	1	2K 1282			
			Spring washer ... ..	1	2K 1210			
			Clutch pedal lever, R.H. Steering	1	IF 3442			
			Clutch pedal lever, L.H. Steering	1	IF 3490			
			Cotter ... ..	1	2K 5639			
			Nut for cotter ... ..	1	2K 3975			
			Washer ... ..	1	2K 1282			
			Bracket for pedal shaft with bushes, R.H. Steering ... ..	1	IF 3443			
			Bushes ... ..	2	1G 5620	20	Clutch	2
			Bushes ... ..	2	1A 4692			
			Washers ... ..	2	6K 472			
			Greaser (use 2H 2794) ... ..	1	2H 2793			
			Greaser ... ..	1	2H 2794			
			Bolts to frame ... ..	3	2K 3094			
			Nuts for bolts ... ..	3	2K 3976			
			Spring washers ... ..	3	2K 5319			
			Bracket for pedal shaft with bush, L.H. Steering ... ..	1	IF 3487			
			Bush ... ..	1	1G 5620			
			Bolts to frame ... ..	2	2K 3092			
			Nuts for bolts ... ..	2	2K 3976			
			Spring washers ... ..	2	2K 5319			
			Greaser ... ..	1	2H 2793			
		G6	Clutch pedal adjusting lever, R.H. Steering ... ..	1	IF 3446			
			Clutch pedal adjusting lever, L.H. Steering ... ..	1	IF 3486			
		G7	Adjusting screw ... ..	1	2K 6219			
		G8	Locknut ... ..	1	2K 3976			
		B13 } G9 } B14 } B15 }	Clutch operating shaft ... ..	1	IF 3448			
			Nut for shaft ... ..	1	2K 3979			
			Spring washer ... ..	1	2K 5897			
		B16 }	Plain washer ... ..	1	2K 5116	19	Clutch	2
		B17 } G10 }	Lever for clutch operating shaft, upper ... ..	1	1H 3057			
			Shakeproof washer between levers	1	2K 8873	19	Clutch	2
		B18 } G11 }	Lever for clutch operating shaft, lower ... ..	1	1H 3058			
			Clamp bolt ... ..	1	2K 3140			
			Nut for bolt ... ..	1	2K 3977			
			Washer ... ..	1	2K 1204			
			Spring washer ... ..	1	2K 5895			

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal References			
						Vol.	Section	Page	
Taxi Hire-Car	C. 15430-78551 R.H.S. C.28501-76269 L.H.S. C.40752-76365	B19	Bushes for shaft in gearbox casing	1	1H 3035	20	Clutch	19	
Taxi Hire-Car			C.78552 on R.H.S. C.76270 on L.H.S. C.76366 on		Bushes for shaft in gearbox casing	1	1E 3590		
					Grease nipples ... ..	2	2H 2943		
			Fibre washers ... ..	2	2K 4956				
Taxi Hire-Car	C.15430-86675 R.H.S. C.28501 on L.H.S. C.40752 on	G12 G13	Clutch operating links ... ..	2	1H 5198	20	Controls	6	
Taxi Hire-Car			C.15430-40642 R.H.S. C.28501-59810 L.H.S. C.40752-40810	G14	Felt rings ... ..				8
Taxi Hire-Car	C.40643-86675 R.H.S. C.59811 on L.H.S. C.40811 on				Joint pins ... ..	4	2K 7999	20	Controls
Taxi Hire-Car			C.15430-86675 R.H.S. C.28501 on L.H.S. C.40752 on	G15	Joint pins ... ..	4	6K 457	20	Controls
Taxi Hire-Car	C.15430-86675 R.H.S. C.28501 on L.H.S. C.40752 on	G16			Split pins ... ..	4	2K 1244	20	Controls
Taxi			C.86676 on		Clutch connection rods with sockets	2	B3-530		
	Thrust blocks ... ..	4			1D 3590				
	Springs ... ..	4			2K 8320				
	Thrust blocks, loose ... ..	4			1D 3591				
	Split pins ... ..	4			2K 1233				
	Ball pins ... ..	4			1B 3410				
	Nuts for ball pins ... ..	4			2K 3977				
	Spring washers ... ..	4			2K 5863				
	B20	Clutch withdrawal fork ... ..			1	1F 3447			
	B21	Cotters ... ..			2	2K 6385			
	B22	Nuts ... ..			2	2K 3975			
	B23	Spring washers ... ..			2	2K 1210			
	B24	Return spring on shaft, R.H. ... ..			1	1F 3449			
	B25	Return spring on shaft, L.H. ... ..			1	1F 3450			
Taxi Hire-Car	C.15430-151282 C.28501-153578	B26			Clutch withdrawal bearing assembled with collar, oil thrower, bearing, felt washer and retainer	1	B3-149	24	Gearbox
Taxi Hire-Car			C.151283 on C.153579 on		Housing with thrust buttons ...	1	1F 3483	24	Gearbox
					Clutch withdrawal bearing assembled with collar, oil thrower, bearing, felt washer and retainer	1	B3-631		
			Housing with thrust buttons ...	1	1F 3515				
			Thrust buttons, "Bakelite" ...	2	1F 3484				
			Collar ... ..	1	1F 3432				
			Spring ring for collar ... ..	1	1F 3436				
			Ball bearing ... ..	1	2K 8093				
			Spring ring for bearing ... ..	1	1F 3435				
			Oil thrower ... ..	1	2K 8102				
			Felt washer ... ..	1	2K 8103				
			Felt washer retainer (inner)... ..	1	1F 3434				
			Felt washer retainer (outer)... ..	1	1F 3433				
			B27	Flexible lubricating pipe for bearing	1	1F 3437			
			B28	Bush ... ..	1	2K 5553			
			B29	Nut for pipe ... ..	1	1E 5799			
				Fibre washer ... ..	1	2K 4956			
		Grease nipple ... ..	1	2H 2794					
	B30	Clamping plate for pipe ... ..	1	1E 3439					
	B31	Setscrew ... ..	1	2K 92					
	B33	Spring washer ... ..	1	2K 1211					



SPL 233

HIRE-CAR (FLI) AND TAXI (FX3)

To face Controls, page 4

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			<b>FOOT BRAKE CONTROLS</b>					
		H1	Brake pedal lever with bushes, R.H. Steering ... ..	1	IF 5904			
			Brake pedal lever with bushes, L.H. Steering ... ..	1	IF 8257			
			Bushes (zinc) ... ..	2	IE 5528			
		H2	Return spring, R.H. Steering ... ..	1	IF 5513			
		H3	Return spring, L.H. Steering ... ..	1	IF 8251			
		H4	Grease nipple ... ..	1	2H 2793			
		H5	Brake pedal pad and stalk ... ..	1	IF 5906			
			Rubber for pedal pad ... ..	1	1B 5054			
			Bolt to lever ... ..	1	2K 3142			
			Nut for bolt ... ..	1	2K 3977			
			Spring washer ... ..	1	2K 5863			
			Setscrews, stalk to lever ... ..	1	2K 3139			
			Spring washer ... ..	1	2K 5863			
		H6	Brake pedal shaft with flange ... ..	1	IF 5908			
			Collar for shaft ... ..	1	IE 5517			
			Cotter ... ..	1	2K 6385			
			Nut for cotter ... ..	1	2K 3975			
			Spring washer ... ..	1	2K 1210			
			Bolts, shaft to frame ... ..	2	2K 7995			
			Nuts ... ..	2	2K 3994			
			Split pins ... ..	2	2K 1227			
			Bolts, flange to frame ... ..	2	2K 3092			
			Nuts for bolts ... ..	2	2K 3976			
			Spring washers ... ..	2	2K 5319			
			Brake pedal adjusting lever ... ..	1	IF 5737			
		H7	Brake pedal adjusting lever, R.H. Steering ... ..	1	IF 5994			
			Brake pedal adjusting lever, L.H. Steering ... ..	1	IF 6000			
		H8	Adjusting screw ... ..	1	2K 6298			
		H9	Locknut ... ..	1	2K 3986			
		H10	Brake rod, adjusting lever to front brake balance lever, R.H. Steering ... ..	1	IF 5964			
			Brake rod, adjusting lever to front brake balance lever, L.H. Steering ... ..	1	IF 8252			
		H11	Fork adjusting lever end ... ..	1	IG 5175	22	Brakes	30
			Fork adjusting lever end ... ..	1	IF 8312			
		H12	Locknut for fork ... ..	2	2K 3975	22	Brakes	30
			Joint pin (use IF 8313) ... ..	1	IF 5885			
		H13	Joint pin ... ..	1	IF 8313			
			Split pin ... ..	1	2K 1227			
			Felt rings ... ..	2	2K 5295			
			Fork, balance lever end ... ..	1	IG 5039			
			Nut for pin ... ..	1	2K 3994			
			Joint pin, fork to link ... ..	1	2K 7985			
			Nut for pin ... ..	1	2K 3994			
			Split pin ... ..	1	2K 1227			
			Felt rings ... ..	2	2K 5627			
			Pull on springs ... ..	1	IF 5975			
			Front brake balance lever, R.H. Steering ... ..	1	IE 7148			
			Front brake balance lever, L.H. Steering ... ..	1	IF 8255			
			Joint pin, link to balance lever ... ..	1	2K 7988			
			Nut for pin ... ..	1	2K 3994			
			Split pin ... ..	1	2K 1227			

Taxi

Hire-Car

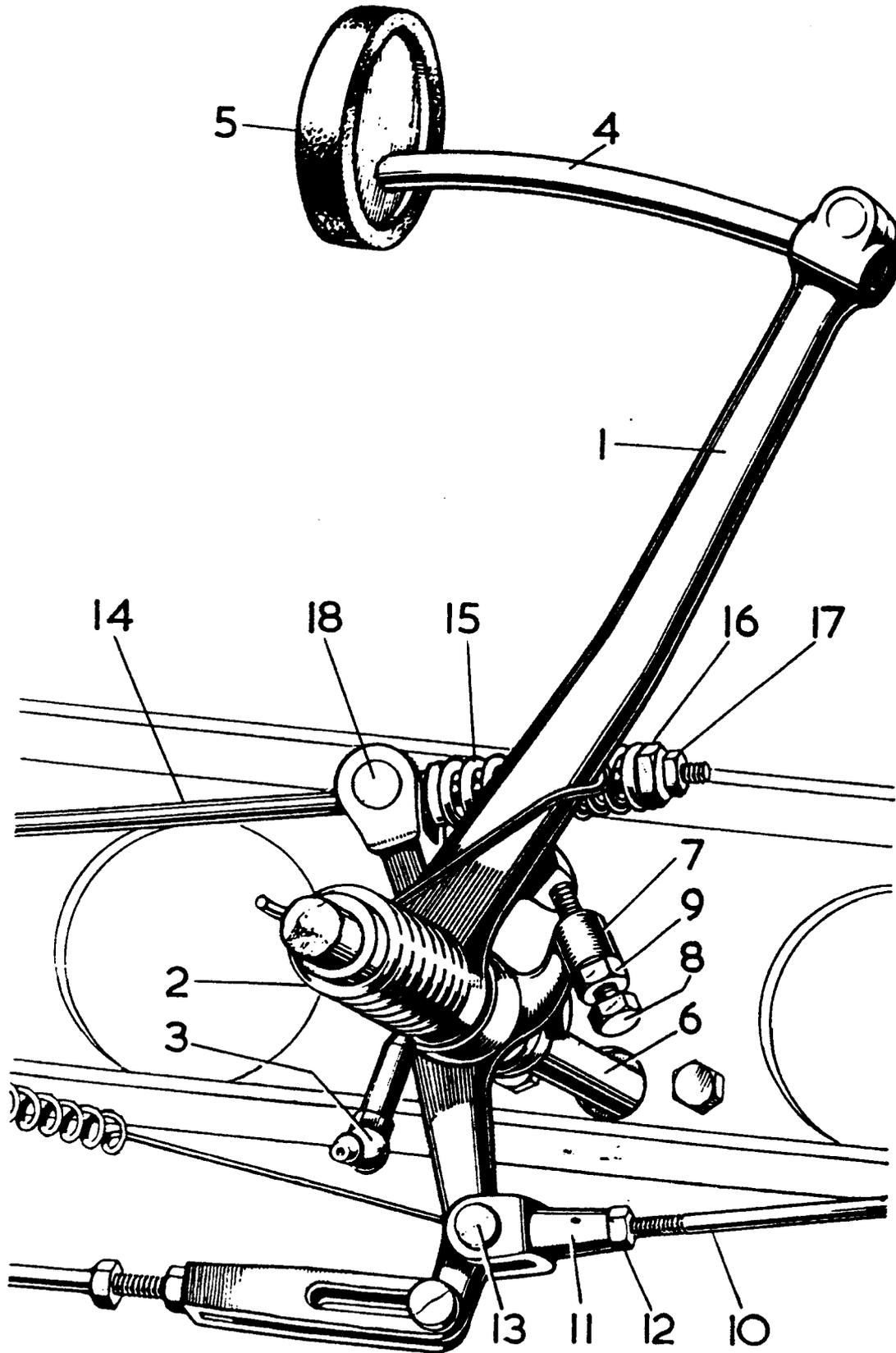
Taxi  
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Hire-Car

C.15430-97191  
C.28501-98469  
C.97192 on  
C.98470 on

Taxi  
Hire-Car  
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Hire-Car

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C.28501-98469  
C.97192 on  
C.98470 on

FOOTBRAKE CONTROLS—PLATE H



SPL 233

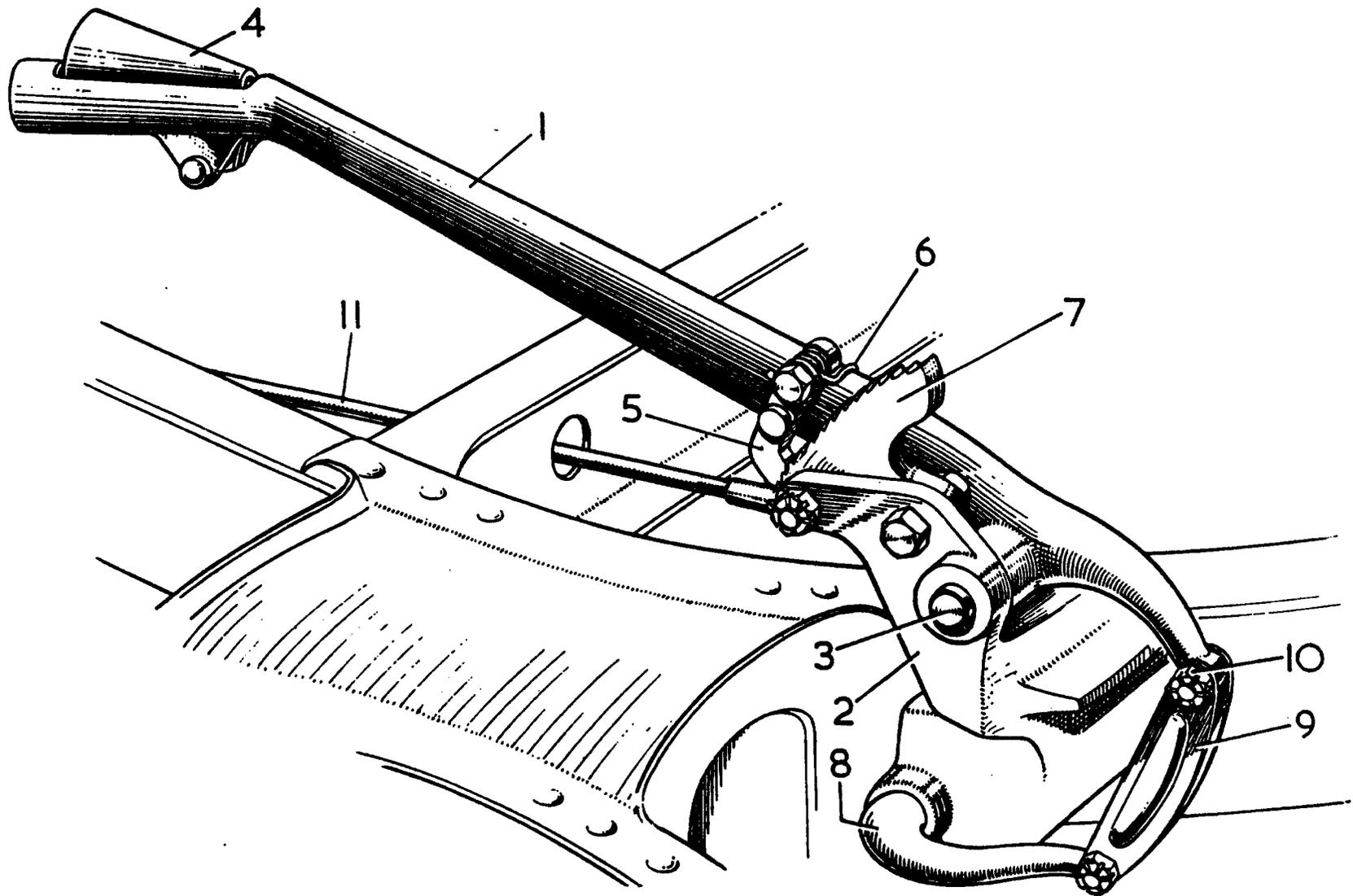
HIRE-CAR (FLI) AND TAXI (FX3)

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
		H14	Brake rod with nut, pedal to rear swinging link, R.H. Steering ...	1	1F 5961			
			Brake rod with nut, pedal to rear swinging link, L.H. Steering ...	1	1F 8253			
			Nut for brake rod ...	1	2K 3975			
		H15	Compression spring ...	1	2K 6297			
			Collar ...	1	1F 5741			
		H16	Nut ...	1	1F 5742			
		H17	Locknut ...	1	2K 3993			
			Rubber ferrule in 2nd cross member	1	2K 5461			
			Split pins for brake rod ...	2	2K 1224			
		H18	Trunnions for brake rod ...	2	1F 5744			
			Adjusting nut ...	1	1F 5745			
			Steady bracket for brake rod					
			1F 5961 ...	1	1F 5974			
			Rubber ferrule ...	1	1B 5329			
			Screws to cross brace member ...	2	2K 3939			
			Nuts for screws ...	2	2K 2526			
			Spring washers ...	2	2K 1209			
			Rear brake swinging link ...	1	1F 5746			
			Joint pin to frame bracket ...	1	2K 7985			
			Felt rings ...	2	2K 5833			
			Nut for pin ...	1	2K 3994			
			Split pin ...	1	2K 1227			
			Brake rod swinging link to rear					
			brake balance lever ...	1	1F 5963			
			Joint pin to swinging link ...	1	2K 7985			
			Felt rings ...	2	2K 5833			
			Nut ...	1	2K 3994			
			Split pin ...	1	2K 1227			
			Fork for rod ...	1	1G 5039			
			Joint pin, fork to link ...	1	2K 7985			
			Nut for pin ...	1	2K 3994			
			Split pin ...	1	2K 1277			
			Felt washers ...	2	2K 5627			
			Rear brake balance lever link, R.H. Steering ...	1	1E 7148			
			Rear brake balance lever link, L.H. Steering ...	1	1F 8255			
			Joint pin, link to lever ...	1	2K 7988			
			Nut for pin ...	1	2K 3994			
			Split pin ...	1	2K 1227			
			Rear brake balance lever ...	1	1H 4042			
			Washer for balance lever ...	1	1H 4045			
			Felt rings for balance lever ...	2	2K 5068			
			Felt rings for balance lever and brake cross rods ...	4	2K 5291			
			Grease nipple ...	1	2H 2827			
Taxi Hire-Car	C.15430-134799 except* C.28501-118187	}	Carrier with plug for rear balance lever ...	1	1H 4043	23	Axle—Front	1
Taxi Hire-Car	C.134800 on and* C.118188 on		Carrier with plug for rear balance lever ...	1	1F 7424			
Taxi Hire-Car	Right hand Right hand, R.H. Steering Left hand, L.H. Steering	}	Rear brake cross rod ...	1	1A 5789			

\*C.134782-134785 inclusive

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal References		
						Vol.	Section	Page
Hire-Car			Rear brake cross rod, expander to link. Left hand, R.H. Steering ...	1	1F 7361			
Taxi			Rear brake cross rod, expander to link. R.H. Steering ...	1	1F 7334			
Hire-Car			Rear brake cross rod, expander to link. Right hand, L.H. Steering...	1	1F 7384			
Taxi			Rear brake cross rod, link to balance lever. Lefthand, R.H. Steering ...	1	1F 7361			
Hire-Car			Rear brake cross rod, balance lever to link. Right hand, L.H. Steering	1	1F 7385			
			Joint pins ...	2	2K 7990			
			Nuts for joint pins ...	2	2K 3993			
			Split pins ...	2	2K 1227			
			Fork for rear rod, expander to link	1	1G 5540			
			Rear brake cross rod link ...	1	1F 7359			
			Pin for link ...	1	1F 7231			
			Nut for pin ...	1	2K 3976			
			Felt ring ...	1	2K 5213			
			Cup washer for felt ring ...	1	2K 5417			
			Joint pin, brake cross rod and link ...	1	2K 7987			
			Nut for joint pin ...	1	2K 3994			
			Split pin ...	1	2K 1227			
Taxi	C.15430-40652 R.H.S. C.28501-59823 L.H.S. C.40752-40810		Front expander operating rod, right hand ...	1	1F 4216			
Hire-Car			Front expander operating rod, left hand ...	1	1F 4217			
Taxi	C.40653 on R.H.S. 59824 on L.H.S. C.40811 on		Front expander operating rod, right hand ...	1	1F 4260			
Hire-Car			Front expander operating rod, left hand ...	1	1F 4263			
			Steady for rod ...	1	1H 4052			
			Pins expander ends ...	2	7H 4038			
			Joint pins ...	2	2K 7990			
			Nuts ...	2	2K 3993			
			Split pins ...	2	2K 1227			
			Steady for front brake rod, 1F 4217	1	1H 4052			
			Rubber ferrule ...	1	1B 5329			
			Bolt for steady ...	1	2K 3872			
			Nut for bolt ...	1	2K 4012			
			Spring washer ...	1	2K 1209			
			Front brake balance lever ...	1	1H 4048			
			Washer for balance lever ...	1	1H 4045			
			Felt rings for balance lever ...	2	2K 5068			
			Felt rings for balance lever and brake cross rods ...	4	2K 5291			
			Grease nipple ...	1	2H 2828			
Taxi	C.15430-134799 except* C.28501-118187		Carrier, with plug, for front balance lever ...	1	1H 4043	23	Axle-Front	1
Hire-Car			Carrier, with plug, for front balance lever ...	1	1F 7424			
			Felt ring, large ...	1	2K 7694			
			Cup for felt ...	1	1H 4046			
			Plug for carrier ...	1	2K 3157			
			Plug for carrier ...	1	2K 1357			
			Nut for carrier ...	1	2K 3995			
			Split pin ...	1	2K 1231			
			Front brake compensator ...	1	1F 4203			
Taxi			Pillar for front compensator ...	1	1H 4051			
Hire-Car			Cotter to axle beam ...	1	2K 5633			
			Nut for cotter ... } Right-Hand Spring washer ... } Steering	1	2K 3975			
			Pillar for front compensator ...	1	1F 4224			
			Nut for pillar ... } L.H. Split pin ... } Steering	1	2K 3996			
				1	2K 1232			

\*C.134782-134785 inclusive



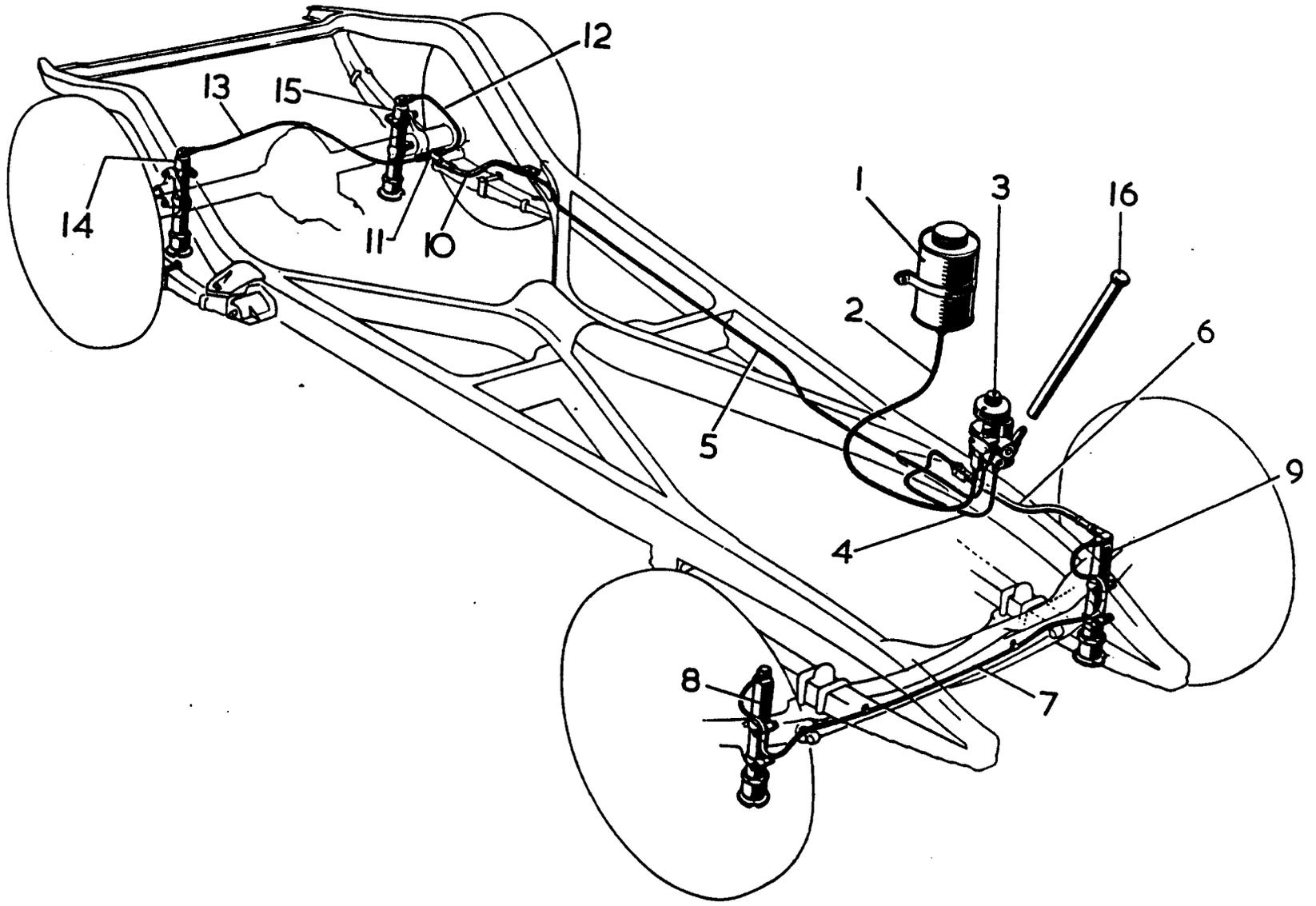
To face Controls, page 7

HIRE-CAR (FLI) AND TAXI (FX3)

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference			
						Vol.	Section	Page	
<b>HAND BRAKE CONTROLS</b>									
Taxi	C.15430-83005	J1	Handbrake lever assembly, including bracket, lever, trigger, springs, pawl rod, pawl and ratchet ... ..	1	IF 5933	20	Brakes	9	
			Lever with fulcrum end ... ..	1	7H 5916				
			Bracket with bushes, for lever ...	1	IF 5930				
			Bushes ... ..	2	IG 5054				
			Handbrake lever assembly, including bracket, lever, trigger, springs, pawl rod, pawl and ratchet ... ..	1	IF 8304				
	Taxi	C.83006 on	J2	Lever with fulcrum end ... ..	1	7H 5922	20	Brakes	9
				Bracket with bushes ... ..	1	IF 8305			
				Bushes ... ..	2	IF 8308			
				Setscrews to frame ... ..	3	2K 8882			
				Lockwashers ... ..	2	2K 7994			
Taxi		C.15430-83005	J3	Fulcrum pin for lever ... ..	1	7H 5911	20	Brakes	9
				Fulcrum pin for lever ... ..	1	7H 5923			
				Taper pin ... ..	1	7H 5912			
				Trigger ... ..	1	IF 5887			
				Return spring ... ..	1	IF 5888			
	Taxi	C.83006 on	J4	Fulcrum pin for trigger ... ..	1	7H 5919	20	Brakes	9
				Spring washer ... ..	1	7H 5900			
				Plain washer ... ..	1	7H 5901			
				Split pin ... ..	1	7H 5920			
				Rivet, trigger to pawl rod ... ..	1	7H 5921			
Taxi		C.15430-83005	J5	Pawl rod ... ..	1	7H 5909	20	Brakes	9
				Pawl ... ..	1	7H 5917			
				Shackle ... ..	1	7H 5906			
				Operating pin ... ..	1	7H 5905			
				Return spring ... ..	1	7H 5908			
	Taxi	C.83006 on	J6	Fulcrum bolt ... ..	1	7H 5904	20	Brakes	9
				Special washer... ..	1	7H 5902			
				Nut for bolt ... ..	1	7H 5918			
				Split pin ... ..	1	7H 5920			
				Ratchet ... ..	1	7H 5907			
Taxi		C.15430-83005	J7	Setscrew ... ..	1	7H 5903	20	Brakes	9
				Spring washer ... ..	1	7H 5910			
				Bolt ... ..	1	7H 5914			
				Nut for bolt ... ..	1	7H 5913			
				Split pin ... ..	1	7H 5915			
	Taxi	C.83006 on	J8	Operating lever ... ..	1	IF 5932	20	Brakes	9
				Bushes (zinc) ... ..	2	IG 5054			
				Grease nipple ... ..	1	2H 2794			
				Handbrake lever links ... ..	2	IF 5769			
				Joint pins, links to operating lever ...	2	2K 7989			
Taxi		C.15430-83005	J9	Nuts for pins ... ..	2	2K 3994	20	Brakes	9
				Split pins ... ..	2	2K 1227			
				Handbrake rod lever... ..	1	IF 5876			
				Cotter, operating lever to brake rod lever ... ..	1	2K 5633			
				Nut for cotter... ..	1	2K 3975			
	C.83006 on	J10	Washer... ..	1	2K 1202	20	Brakes	9	
			Spring washer ... ..	1	2K 1210				

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference			
						Vol.	Section	Page	
Taxi		J11	Handbrake rod with nut ... ..	1	IF 5959				
			Nut ... ..	1	2K 7664				
			Fork for rod ... ..	1	1D 5511				
			Joint pin for fork ... ..	1	2K 7985				
			Felt rings ... ..	2	2K 5833				
			Nut for pin ... ..	1	2K 3994				
			Split pin ... ..	1	2K 1227				
			Ferrule (rubber) in 2nd cross member	1	2K 5461				
			Handbrake rod sliding link ... ..	1	IF 5675				
			Joint pin ... ..	1	2K 8204				
			Nut for pin ... ..	1	2K 3993				
			Washer ... ..	1	2K 1202				
			Split pin ... ..	1	2K 1228				
			Handbrake control ... ..	1	2H 2559				
Bolt to bracket ... ..	1	2K 3051							
Nut for bolt ... ..	1	2K 3975							
Spring washer ... ..	1	2K 5894							
Hire-Car			Handbrake control handle with						
			inner sleeve ... ..	1	7H 4078				
			Retaining spring ... ..	1	7H 4081				
			Outer sleeve ... ..	1	7H 4089				
			Clip ... ..	1	7H 4093				
			Bolt for clip ... ..	1	7H 4092				
			Nut for bolt ... ..	1	7H 4091				
			Spring washer ... ..	1	2K 1211				
			Distance piece ... ..	1	7H 4094				
			Trigger ... ..	1	7H 4194				
			Pivot ... ..	1	7H 4077				
			Push rod ... ..	1	7H 4084				
			Wedge ... ..	1	7H 4086				
			Spring, cable end ... ..	1	7H 4087				
Nut for rod ... ..	1	7H 4085							
Washer ... ..	1	7H 4088							
Spring, handle end ... ..	1	7H 4076							
Hire-Car			Pawl ... ..	1	7H 4083				
			Spring for pawl ... ..	1	7H 4080				
			Rivet ... ..	1	7H 4020				
			Conduit abutment ... ..	1	7H 4082				
			Bolt ... ..	1	7H 4004				
			Nut for bolt ... ..	1	7H 4005				
			Spring washer ... ..	1	7H 4026				
			Bracket for handbrake control, R.H. Steering ... ..	1	IF 5993				
			Bracket for handbrake control, L.H. Steering ... ..	1	IF 8262				
			Bracket for handbrake control, L.H. Steering ... ..	1	IF 8297				
			Clip to steering column ... ..	1	IF 8298				
			Bolt, clip and bracket to handbrake control ... ..	1	2K 3050				
			Distance piece ... ..	1	IF 8299				
			Bolt, bracket to steering column ... ..	1	2K 3060				
Nuts for bolts ... ..	2	2K 3975							
Washer ... ..	1	2K 1202							
Spring washers ... ..	2	2K 1210							
Hire-Car	C.28501-40784								
	C.40785 on								

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Hire-Car	C.28501-40784		Support bracket ... ..	1	IA 9264	23	Brakes	1
			Clip ... ..	1	IA 9269			
			Bolts, short ... ..	3	2K 3046			
			Bolts, long ... ..	1	2K 3050			
			Nuts for bolts ... ..	4	2K 3975			
			Washers ... ..	2	2K 9886			
			Spring washers ... ..	4	2K 5894			
			Felt housing, handbrake control ...	1	IA 9265			
			Felt washer ... ..	1	ID 5886			
			Handbrake lever with bushes, R.H. Steering ... ..	1	IF 5987			
			Handbrake lever with bushes, L.H. Steering ... ..	1	IF 8259			
			Bushes (zinc) ... ..	2	1G 5054			
			Support tube for lever ... ..	1	IF 5989			
			Bolt ... ..	1	2C 7035			
	Nut for bolt ... ..	1	2K 3996					
	Washers ... ..	2	ID 3461					
	Split pin ... ..	1	2K 1232					
	R.H.S. 28501-58653	Handbrake cable ... ..	1	IG 5654				
			Fork for cable ... ..	1	IE 5776			
	R.H.S. C.58654 on L.H.S. C.40752 on	Handbrake cable ... ..	1	IF 8269				
			Fork for cable ... ..	1	IG 8764			
			Locknut for fork ... ..	1	2K 3984			
			Washer for cable ... ..	1	2K 1202			
			Joint pin ... ..	1	2K 5622			
			Felt rings ... ..	2	2K 5833			
			Split pins ... ..	1	2K 1231			
		Handbrake rod sliding link ... ..	1	IG 5587				
		Spring for handbrake lever ... ..	1	IE 5752				



To face Hydraulic Jacks, page 1

HIRE-CAR (FLI) AND TAXI (FX3)

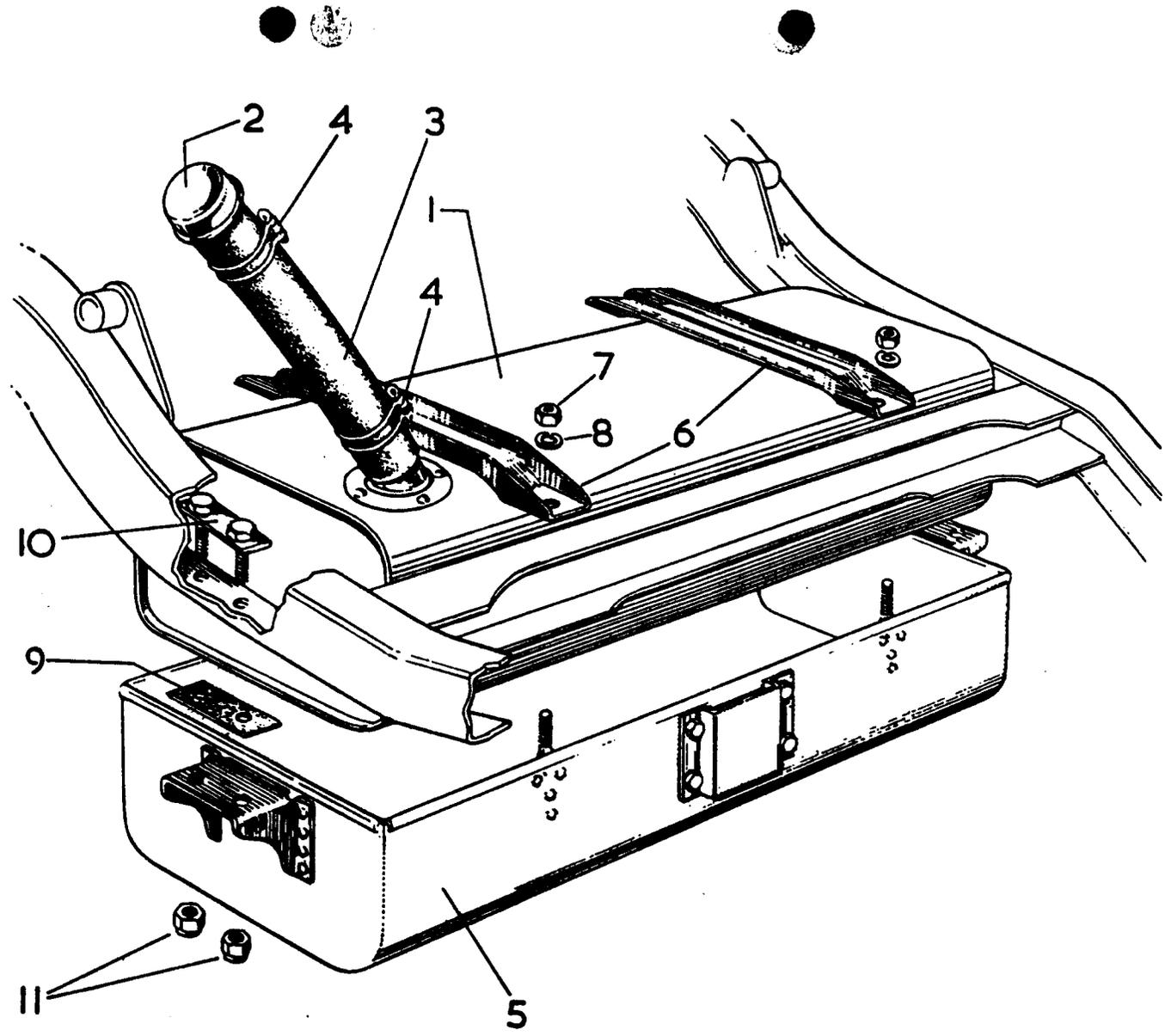
# HYDRAULIC JACKS

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			K1 Supply tank with cap and clamps ...	1	2H 4365			
			Clamp, outer ... ..	1	2H 2861			
			Clamp, inner ... ..	1	2H 2862			
			Bolts, clamps to dash ... ..	2	2K 3046			
			Nuts for bolts ... ..	2	2K 3975			
			Spring washers ... ..	2	2K 1210			
Taxi Hire-Car	C.15430-67108 R.H.S. C.28501-66567 L.H.S. C.40752-40814	}	K2 Pipe with olives and nuts, supply tank to distributor box ... ..	1	IF 5977	20	Frame	3
Taxi Hire-Car			C.67109 on R.H.S. C.66568 on L.H.S. C.40815 on		Pipes with olives and nuts, supply tank to distributor box ... ..			
			Olives $\frac{1}{8}$ " ... ..	2	2K 5148			
			Union Nut $\frac{1}{8}$ " tank end ... ..	1	2K 5147			
			K3 Distributor box with union nuts ... ..	1	2H 4252			
			Union nut $\frac{1}{8}$ " ... ..	1	2K 5147			
			Union nuts $\frac{1}{8}$ " ... ..	2	7H 1767			
			Bolts, distributor box and shield to bracket ... ..	2	2K 3144			
			Shield for distributor box ... ..	1	1B 5528			
			Nuts for bolts ... ..	2	2K 3977			
			Spring washers ... ..	2	2K 5863			
Taxi Hire-Car	C.15430-67108 R.H.S. C.28501-66567 L.H.S. C.40752-40814	}	Distributor box bracket ... ..	1	IF 5966	20	Frame	3
			C.67109 on R.H.S. C.66568 on L.H.S. C.40814 on		Bolt to frame ... ..			
			Nut for bolt ... ..	1	2K 3977			
			Spring washer ... ..	1	2K 5863			
Taxi Hire-Car	C.67109 on R.H.S. C.66568 on L.H.S. C.40814 on	}	Distributor box bracket ... ..	1	IF 8287			
			C.15430-67108 R.H.S. C.28501-66567 L.H.S. C.40752-40814		Shield ... ..	1	IF 8288	
			Bolts to frame ... ..	2	2K 3137			
			Nuts for bolts ... ..	2	2K 3977			
			Spring washers ... ..	2	2K 5863			
Taxi Hire-Car	C.15430-67108 R.H.S. C.28501-66567 L.H.S. C.40752-40814	}	K4 Pipe with olives and nuts, distributor box to front flexible pipe ... ..	1	IF 5968	20	Frame	3
Taxi Hire-Car			C.67109 on R.H.S. C.66568 on L.H.S. C.40815 on		Pipes with olives and nuts, distributor box to front flexible pipe ... ..			
Taxi Hire-Car	C.15430-67108 R.H.S. C.28501-66567 L.H.S. C.40752-40814	}	K5 Pipe with olive and nuts, distributor box to rear flexible pipe ... ..	1	IF 5972	20	Frame	3
Taxi Hire-Car			C.67109 on R.H.S. C.66568 on L.H.S. C.40815 on		Pipe with olive and nuts, distributor box to rear flexible pipe ... ..			
			Olives, $\frac{1}{8}$ " ... ..	2	2K 5151			
			Brackets for front flexible pipe ... ..	2	2H 2760			
			Brackets for flexible pipe, front ... ..	1	2H 2760			
			Brackets for flexible pipe, rear ... ..					
			Setscrews to frame ... ..	4	2K 3047			
			Spring washers ... ..	2	2K 1210			
			K6 Flexible pipe with union nut to left hand front jack ... ..	1	2H 2757			
			Union nut $\frac{1}{8}$ " ... ..	1	7H 1767			
			Spring washer ... ..	1	3H 515			
			Locknut ... ..	1	2H 2764			

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference							
						Vol.	Section	Page					
Taxi Hire-Car	C.15430-40082 R.H.S. C.28501-28550	K7	Pipe with olives and nuts, jack to jack on front axle ... ..	1	1F 5967								
			Olives 1/2" ... ..	2	2K 5151								
			Clips ... ..	2	2H 174								
			Bolts for clips to front axle ... ..	2	2K 3872								
			Nuts for bolts ... ..	2	2K 4012								
			Spring washers ... ..	2	2K 1209								
			Taxi Hire-Car	C.40083 on R.H.S. C.28551 on L.H.S. C.40752 on	K8	Hydraulic jack with union nut, right hand, front ... ..	1	2H 4492					
						K9	Hydraulic jack with union nut, left hand, front ... ..	1	2H 4493				
							Union nuts 1/2" ... ..	2	7H 1767				
							Clips for pipe on jack ... ..	2	2H 504				
							Nuts, jacks to brackets ... ..	4	2K 3977				
							Spring washers ... ..	4	2K 5863				
							K10	Flexible pipe with union nut to 3-way connection on rear axle ...	1	2H 3089			
								Union nut 1/2" ... ..	1	7H 1767			
								Spring washer ... ..	1	3H 5151			
								Locknut ... ..	1	2H 2764			
K11	3-way connection on rear axle ...	1						2H 3090					
	Setscrew to rear axle... ..	1						2K 3092					
	Spring washer ... ..	1						2K 1211					
	K12	Pipe with olives and nuts, jack to 3-way connection, left hand, rear (use 1F 8271) ... ..						1	1B 5355				
		K13						Pipe with olives and nuts, jack to 3-way connection, left hand, rear	1	1F 8271			
								Olives 1/2" ... ..	2	2K 5151			
			Union nut ... ..	1	2K 8022								
			K14	Pipe with olive and nuts, jack to 3-way connection, right hand, rear ... ..	1	1F 5970							
				Olives 1/2" ... ..	2	2K 5151							
				Union nut 1/2" ... ..	1	7H 1767							
				Clip ... ..	1	2H 504							
				Clips, pipes to frame ... } Alternatives	5	2K 5555							
				Clips, pipes to frame ... }	5	2K 8932							
				Clip, jack pipe to frame, front ...	1	2H 174							
				Screw for clip ... ..	1	2K 3867							
				Spring washer ... ..	1	2K 1209							
K15				Hydraulic jack with union nut, right hand, rear ... ..	1	2H 4314							
				K16	Hydraulic jack with union nut, left hand, rear ... ..	1	2H 4315						
					Union nuts 1/2" ... ..	2	7H 1767						
	Nuts, jacks to brackets ... ..				4	2K 3977							
	Spring washers ... ..	4			2K 5863								
	K16	Operating handle for hydraulic jacks ... ..			1	2H 2752							

2 HYDRAULIC JACKS

HIRE-CAR (FLI) AND TAXI (FX3)



To See Petrol Tank, page 1

HIRE-CAR (FLI) AND TAXI (FX3)

# PETROL TANK AND PIPING

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Taxi Hire-Car	C.15430-83008 C.28501-28549	L1	Petrol tank with drain plug and unit for gauge ... ..	1	B3-154AB	19 Fuel tank		2
			Petrol tank with drain plug, less unit for gauge ... ..	1	B3-154A			
Hire-Car	R.H.S. C.28550-59888 L.H.S. C.40752-40811	L1	Petrol tank with drain plug and unit for gauge ... ..	1	B3-276AB			
			Petrol tank with drain plug, less unit for gauge ... ..	1	B3-276A			
Taxi	C.83009 on	L1	Petrol tank with drain plug and unit for gauge ... ..	1	B3-420AB			
			Petrol tank with drain plug, less unit for gauge ... ..	1	B3-420A			
Hire-Car	R.H.S. 59889 on L.H.S. C.40812 on	L1	Petrol tank with drain plug and unit for gauge ... ..	1	B3-421AB			
			Petrol tank with drain plug, less unit for gauge ... ..	1	B3-421A			
Taxi		L1	Drain plug ... ..	1	2H 1081			
			Washer for plug ... ..	1	2K 7510			
Taxi		L1	Petrol filler tube with cap ... ..	1	B3-155			
			Petrol filler cap with cable (use IG 1404) ... ..	1	1A 1973			
Taxi		L2	Petrol filler cap with cable ... ..	1	1G 1404			
			L3	L4	Petrol filler rubber connection ... ..	1	1F 1383	
	Clips for connection ... ..	2			ALT-22			
Taxi Hire-Car	C.15430-83008 R.H.S. C.28501-59888 L.H.S. C.40752-40811	L1	Tank unit for gauge ... ..	1	2H 3383			
Taxi Hire-Car			C.83009 on R.H.S. C.59889 on L.H.S. C.40812 on	L1	Tank unit for gauge ... ..	1	3H 1603	
	Joint washer ... ..	1			2H 1082			
	Setscrews, unit to tank ... ..	6	2K 6428					
	Spring washers ... ..	6	2K 1369					
Taxi Hire-Car	C.15430 on R.H.S. C.28501-28549	L1	Cover for tank unit ... ..	1	1F 1271			
			Setscrews, cover to carrier ... ..	4	2K 6294			
			Washers ... ..	4	2K 1282			
			Spring washers ... ..	4	2K 1210			
Taxi Hire-Car	C.15430 on R.H.S. C.28501-28549	L5 L6 L7 L8	Fireproof board ... ..	1	1F 1385			
			Carrier for tank ... ..	1	1F 1273			
			Channel straps ... ..	2	1F 1258			
			Nuts for strap ends ... ..	8	2K 3976			
			Spring washers ... ..	4	2K 1211			
Taxi	C.15430 on	L9 L10 L11	Rubber pads for tank brackets ... ..	2	1B 174			
			"U" bolts, tank to frame ... ..	2	1A 2805			
			Simmonds nuts ... ..	4	2K 7917			
Taxi	C.15430 on	L1	Push-pull petrol tap ... ..	1	2H 4740			
			Setscrews to frame ... ..	2	2K 3046			
			Spring washers ... ..	2	2K 1210			
Taxi	C.15430 on	L1	Petrol pipe, tap to pump, with union, nut and nipple ... ..	1	1F 1369			

HIRE-CAR (FL1) AND TAXI (FX3)

PETROL TANK 1

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			Flexible petrol pipe—pump end (use ALT-61) ... ..	1	IB 1308			
			Flexible petrol pipe—pump end ...	1	ALT-61			
			Screw for flexible pipe to pump ...	1	IB 1203			
			Fibre washers ... ..	2	2K 7483			
Taxi	C.15430 on	{	Petrol pipe, tank to tap, tap end with union, nut and nipple ...	1	IF 1367			
Hire-Car	{ R.H.S. C.28501 on L.H.S. C.40752 on	{	Petrol pipe, tank to pump, pump end, with union, nut and nipple	1	IF 1391			
			Petrol pipe, tank to tap, tank end with union, nut and nipple ...	1	IF 1365			
			Clips, pipes to frame	7	2K 5555			
			Clips, pipes to frame } Alternatives	7	2K 8932			
			Clip, pipe to frame	1	2H 174			
			Screw for clip ... R.H.	1	2K 3868			
			Spring washer ... Steering	1	2K 1209			
			Clip, pipe to frame...	1	2H 468			
			Screw for clip ...	1	2K 3083			
			Spring washer ... L.H.	1	2K 1210			
			Clip, pipe to steering box ...	1	2H 174			

2 PETROL TANK

HIRE-CAR (FLI) AND TAXI (FX3)

# RADIATOR AND WATER CONNECTIONS

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			Radiator with cap, cable and drain tap ... ..	1	B3-153			
			Filler cap ... ..	1	IB 1327			
			Sealing washer ... ..	1	IK 887			
			Drain tap ... ..	1	2H 764			
			Washers { Optional thickness to	2	2K 4975			
			Washers { determine position ...	2	2K 4954			
			Rubber connection (water outlet pipe to radiator) ... ..	1	IB 1169			
			Clips ... ..	2	ALT-14			
			Rubber connection (radiator to water pump) ... ..	1	IB 1170			
			Clips ... ..	2	ALT-14			
			Radiator bracket—right hand ...	1	IB 1449			
			Radiator bracket—left hand ...	1	IB 1451			
			Setscrews to frame brackets ...	4	2K 3136			
			Lockwashers ... ..	2	2K 5730			
			Bolts to radiator ... ..	4	2K 3047			
			Bolts to radiator—top ... ..	2	2K 3046			
			Nuts for bolts ... ..	6	2K 3975			
			Spring washers ... ..	6	2K 1210			
			Bolts to support plate ... ..	4	2K 3046			
			Nuts for bolts ... ..	4	2K 3975			
			Spring washers ... ..	4	2K 1210			

# ROAD WHEELS

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Taxi Hire-Car	C.15430-40330 R.H.S. C.28501-47231 L.H.S. C.40751-40763	{	Road wheels	5	1F 8021			
			Road wheels } Alternatives for 5.75' x 16' tyres					
Taxi Hire-Car	C.40331 on R.H.S. C.47232-83125 L.H.S. C.40764-40811	{	Road wheels for 5.75' x 16' tyres ...	5	1F 8023			
			Caps for wheels ... ..	4	1F 8024			
Hire-Car	R.H.S. C.83126 on L.H.S. C.40812 on	{	Road wheels for 6.00' x 16' tyres ...	5	1F 8025			

# TOOLS

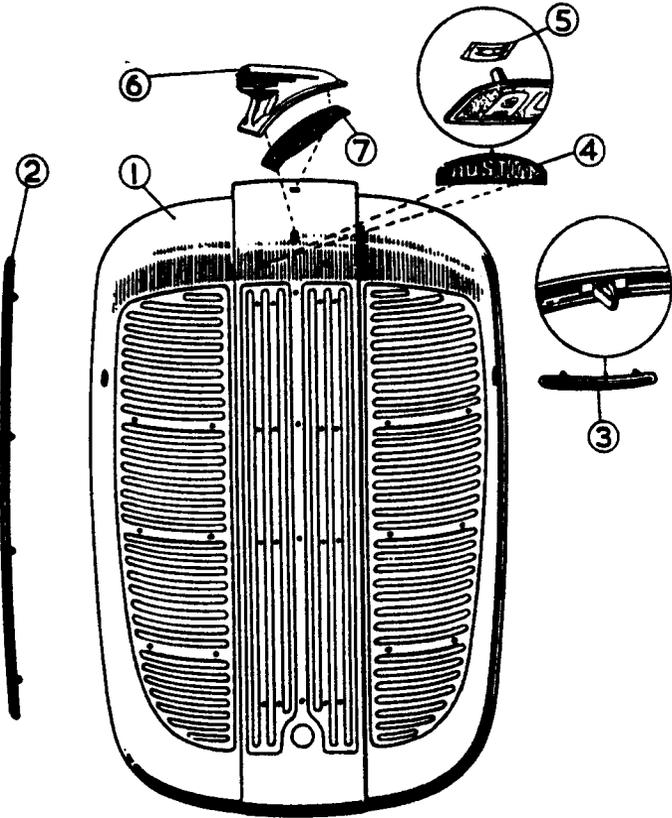
Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
<b>TOOL KIT</b>								
Taxi Hire-Car	E.17800-55670 E.25001-66840	}	Assembly of small tools in wrap ...	1	B3-120A			
			Assembly of tool kit, including B3-120A ... ..	1	B3-120			
Taxi Hire-Car	E.55671-98961 E.66841-175062	}	Assembly of small tools in wrap ...	1	B3-359A			
			Assembly of tool kit, including B3-359A ... ..	1	B3-359			
Taxi Hire-Car	E.98962 on E.175063 on	}	Assembly of small tools in wrap ...	1	B3-599A			
			Assembly of tool kit, including B3-599A ... ..	1	B3-599			
Taxi Hire-Car	E.17800-98962 E.25001-175063	}	Gauge for ignition, with screw-driver (use 3H 2648) ... ..	1	2H 167			
Taxi Hire-Car	E.98963 on E.175064 on	}	Gauge for ignition, with screw-driver ... ..	1	3H 2648			
Taxi Hire-Car	E.17800-55670 E.25001-66840	}	Gauge for sparking plug and tappet clearances ... ..	1	2H 4501			
Taxi Hire-Car	E.55671 on E.66841 on	}	Gauge for sparking plug and tappet clearances ... ..	1	3H 1314			
			Grease gun with adaptor (Pom-Pom) ...	1	2H 3735			
			Grease gun with adaptor (Plastigun L) ...	1	2H 4383			
			Grease gun (Unigun) (use IF 8324) ... ..	1	2H 4664			
			Grease gun with adaptor ... ..	1	IF 8324			
			Adaptor for grease gun ... ..	1	IF 8326			
			Pliers (combination) ... ..	1	2H 110			
			Screwdriver (use 2H 4614) ... ..	1	2H 84			
			Screwdriver ... ..	1	2H 4614			
			Spanner adjustable ... ..	1	2H 2647			
			Spanner (box) $\frac{1}{2}$ " x $\frac{1}{4}$ " ... ..	1	2H 3127			
			Spanner (box) $\frac{1}{4}$ " x $\frac{1}{8}$ " ... ..	1	2H 4572			
			Spanner (double ended flat) $\frac{1}{2}$ " x $\frac{1}{4}$ "	1	2H 88			
			Spanner (double ended flat) $\frac{1}{4}$ " x $\frac{1}{8}$ "	1	2H 89			
			Spanner (double ended flat) $\frac{1}{8}$ " x $\frac{1}{4}$ "	1	2H 83			

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			Spanner for sparking plug and headlamps ... ..	1	2H 4491			
			Spanner for tappet screws ... ..	1	2H 1361			
			Tool wrap (use 2H 4578) ... ..	1	2H 2037			
			Tool wrap ... ..	1	2H 4578			
			Tommy bar (use 2H 4614) ... ..	1	2H 86			
			Tyre levers ... ..	2	2H 1027			
			Tyre pump ... ..	1	2H 2650			
			Tyre valve tool ... ..	1	2H 1683			
			Valve grinding in tool ... ..	1	2H 4502			
			Wheel brace ... ..	1	2H 4326			
			Wheel brace (use IG 9464) ... ..	1	3H 2645			
			Wheel brace ... ..	1	IG 9464			

} Alternatives

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			<b>SERVICE TOOLS</b>					
			<b>ENGINE (PETROL)</b>					
			Camshaft gear extractor ... ..	1	GT 58			
			Crankshaft gear and pulley replacer	1	GT 16			
			Camshaft liner remover and replacer	1	GT 124			
			Camshaft liner reamers ... ..	1	GT 123			
			Crankshaft gear and pulley extractor	1	18G 2			
			Oil pump release valve grinding-in tool ... ..	1	18G 69			
			Main bearing cap extractor ... ..	1	GT 42			
			Piston ring clamp ... ..	1	18G 55			
			Water pump bearing remover and replacer ... ..	1	GT 60			
			Water pump refacing tool ... ..	1	GT 193			
			Valve seat glaze breakers ... ..	1	GT 189			
			Valve seat narrowing cutters ... ..	1	18G 283-4			
			Valve seat finishing cutters ... ..	1	18 G28			
			Valve seat cutter pilot ... ..	1	18G 31			
			Valve seat cutter handle ... ..	1	18G 27			
			Valve grinding-in tool ... ..	1	GT 29			
			Valve rocker bush remover and replacer ... ..	1	GT 21			
			Valve spring compressor ... ..	1	GT 45			
			<b>CLUTCH</b>					
			Clutch dismantling, assembling and gauging fixture ... ..	1	GT 99			
			Clutch centraliser ... ..	1	GT 79			
			<b>GEARBOX</b>					
			First motion shaft nut spanner ... ..	1	GT 49			
			First motion shaft assembly replacer	1	GT 50			
			Synchromesh assembly tool ... ..	1	GT 86			
			Dummy layshaft ... ..	1	GT 52			
			Selector fork rod guide ... ..	1	GT 53			
			<b>PROPELLER SHAFT</b>					
			Propeller shaft flange wrench ... ..	1	GT 34			
			Propeller shaft flange replacer ... ..	1	GT 1			
			Propeller shaft flange extractor ... ..	1	18G 2			

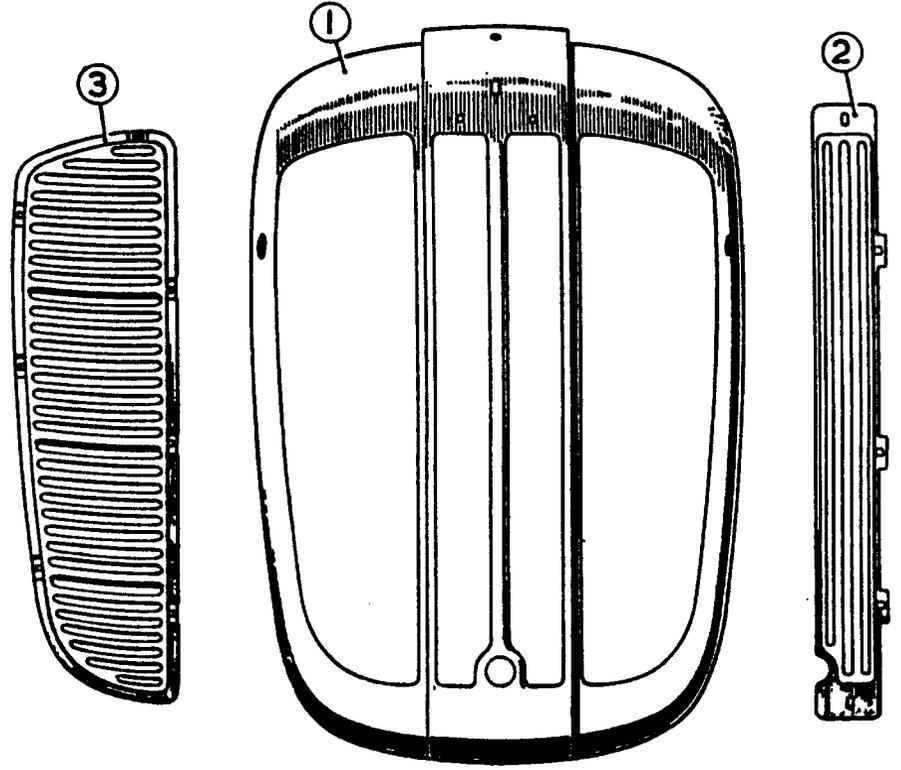
Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			<b>FRONT AXLE AND SUSPENSION</b>					
			Swivel axle pin extractor ... ..	1	GT 122			
			Swivel axle reamers ... ..	1	GT 62 GT 63			
			Swivel axle bush reamer wrench ...	1	GT 68			
			Swivel axle bush remover and replacer ... ..	1	GT 90			
			Front hub extractor ... ..	1	GT 8			
			Front hub extractor adaptor, (to Chassis 40739) ... ..	1	GT 8C			
			Front hub extractor adaptor (from Chassis No. 40740) (Hire Cars from Ch. No. 59886, R.H. Steering and 40812, L.H. Steering) ... ..	1	GT 8F			
			Front hub outer bearing remover ...	1	GT 7			
			<b>STEERING</b>					
			Steering wheel nut spanner ... ..	1	GT 38			
			Steering wheel extractor ... ..	1	GT 70			
			Steering arm extractor ... ..	1	GT 75A			
			Steering ball joint separator ... ..	1	GT 126			
			<b>REAR AXLE</b>					
			Rear hub bearing inner race extractor adaptor ... ..	1	GT 127			
			Rear hub extractor adaptor ... ..	1	GT 8B			
			Rear hub bearing outer race extractor	1	GT 128			
			Rear hub bearing inner race replacer	1	GT 13			



TAXI

SPL 237

HIRE-CAR (FLI) AND TAXI (FX3)



HIRE CAR

SPL 238

# RADIATOR COWL

Type	Range	Plate	Description	Plate Number per Vehicle	Austin Part Number	Austin Service Journal Reference				
						Vol.	Section	Page		
Taxi		M1	Radiator cowl assembly ... ..	1	B3-247					
			Cowl shell ... ..	1	H7-17					
		M2	Vertical grille bars ... ..	5	4F 476					
			Horizontal grille bars, long ... ..	4	4F 477					
			Horizontal grille bars, short ... ..	2	4F 478					
			Spire fix plates (use 7H 9235) ... ..	32	6K 9446					
			Spring clips ... ..	32	7H 9235					
		Hire-Car	Metropolitan Area	MA1	Radiator cowl assembly ... ..	1	H7-11			
					Cowl shell ... ..	1	H7-16			
				MA2	Grille, centre, right hand ... ..	1	7H 9030			
Grille, centre, left hand ... ..	1				7H 9031					
Grille, right hand ... ..	1				7H 9032					
MA3	Grille, left hand ... ..			1	7H 9033					
	Badge (red background) ... ..			1	2K 2805					
Hire-Car	Metropolitan Area			M4	Badge (all chrome) ... ..	1	7H 9010			
				M5	Spire fix plates ... ..	2	6K 9396			
Taxi	Metropolitan Area			M6	Mascot ... ..	1	4F 504			
		M7	Stiffener for mascot ... ..	1	4F 509					
			Screw to cowl, long ... ..	1	2K 6366					
			Screw to cowl, short ... ..	1	2K 3942					
			Plain washers ... ..	2	2K 9960					
			Spring washers ... ..	2	2K 1201					
		Cowl bottom fixing brackets ... ..	2	4F 503						
			Bolts to cowl ... ..	2	2K 3091					
			Nuts ... ..	2	2K 3976					
			Plain washers ... ..	2	2K 9799					
			Spring washers ... ..	2	2K 1211					
			Bolts to chassis ... ..	2	2K 3092					
			Plain washers ... ..	2	2K 9799					
			Spring washers ... ..	2	2K 1211					
			Cowl support channel ... ..	1	4F 502					
				Bolts to cowl ... ..	4	2K 3046				
		Nuts ... ..		4	2K 3975					
Spring washers ... ..	4	2K 1210								
MB1	Fixing plate, cowl side, right hand	1	4F 498							
MB2	Fixing plate, cowl side, left hand ... ..	1	4F 499							
	Bolts to cowl ... ..	4	2K 3046							
	Nuts ... ..	4	2K 3976							
	Plain washers ... ..	8	6K 9107							
	Spring washers ... ..	4	2K 1210							
Filler plate ... ..	1	4F 500								
Cover plate, cowl to radiator ... ..	1	4F 501								
	Bolts to filler and side plates ... ..	5	2K 3046							
	Plain washers ... ..	5	2K 9998							
	Spring washers ... ..	5	2K 1210							

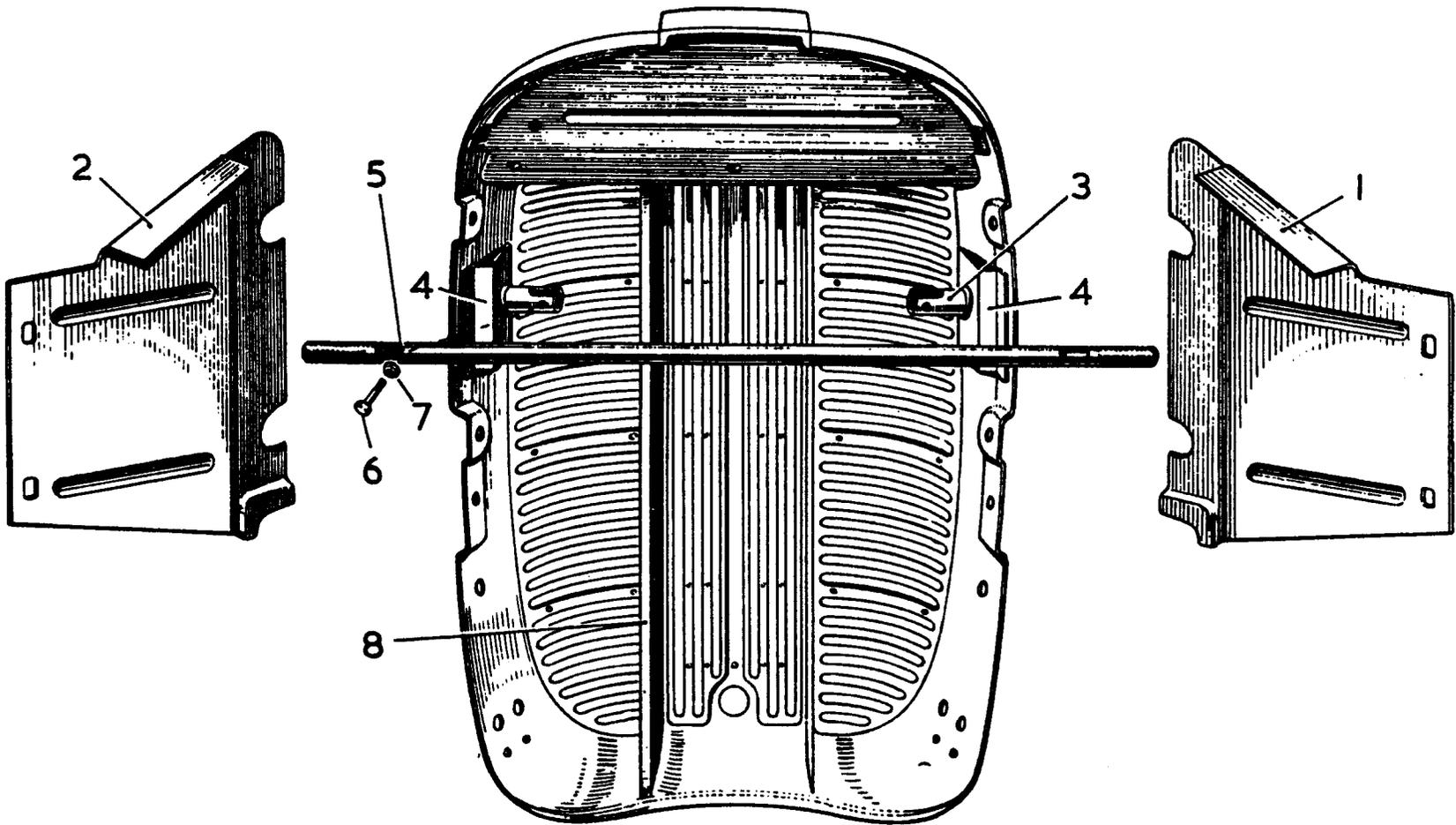
HIRE-CAR (FLI) AND TAXI (FX3)

RADIATOR COWL 1

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
		MB3	Headlamp cross tube supports ...	2	4F 482			
			Headlamp cross tube brackets (use 3K 3071) ... ..	2	3F 3071			
		MB4	Headlamp cross tube brackets ...	2	3K 3071			
		MB5	Headlamp cross tube ... ..	1	4F 483			
		MB6	Bolts to supports ... ..	2	2K 3053			
		MB7	Nuts ... ..	2	2K 3975			
			Spring washers ... ..	2	2K 1210			
		MB8	Cowl stiffening brackets ... ..	2	4F 475			
			Cowl baffle plate ... ..	1	4F 481			
			Cowl extension piece, right hand ...	1	7H 9224			
			Cowl extension piece, left hand ...	1	7H 9240			
			Bonnet rests, front ... ..	2	4F 515			
			Rivets to cowl ... ..	12	2K 2360			
			Rubber escutcheons for headlamps	2	4G 881			

2 RADIATOR COWL

HIRE-CAR (FLI) AND TAXI (FX3)

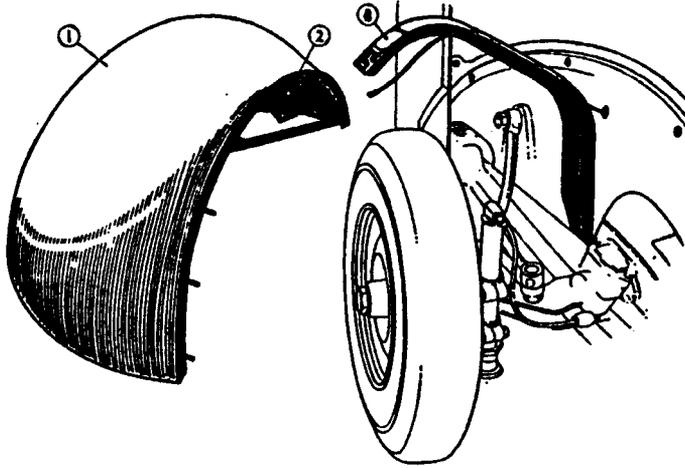


# BONNET

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			Bonnet assembly with top and sides	1	B3-248			
			Bonnet top, right hand ... ..	1	4F 468			
			Bonnet top, left hand ... ..	1	4F 469			
			Bonnet side, right hand ... ..	1	4F 470			
			Bonnet side, left hand ... ..	1	4F 471			
			Bonnet hinge, male ... ..	1	4F 522			
			Bonnet hinge, female ... ..	1	4F 523			
			Rod for hinge ... ..	1	4F 521			
			Hinge cover ... ..	1	4F 519			
			Hinge cover fixing plate ... ..	1	4F 520			
			Hinge filler piece ... ..	1	2H 7848			
			Screw ... ..	1	2K 4714			
			Hinge support bracket, front ... ..	1	2H 8189			
			Hinge support bracket, rear ... ..	1	2H 8188			
			Bolts to cowl and scuttle ... ..	4	2K 3048			
			Nuts ... ..	4	2K 3975			
			Spring washers ... ..	4	2K 1210			
			Bonnet side hinge rods ... ..	1	4F 524			
			Bonnet fasteners ... ..	4	4F 525			
			Bonnet fasteners ... ..	4	4F 543			
			Brackets for bonnet fasteners, rear	2	4F 517			
			Plates for bonnet fasteners, front	2	4F 518			
			Bolts to fitchplates and dash ... ..	8	2K 3047			
			Nuts ... ..	8	2K 3975			
			Plain washers ... ..	8	6K 9107			
			Spring washers ... ..	8	2K 1210			
			Rubber buffers ... ..	4	2H 8363			
			Screws to bonnet fasteners, plates and brackets ... ..	6	2K 3944			
			Nuts ... ..	6	2K 4012			
			Plain washers ... ..	12	2K 1201			
			Spring washers ... ..	6	2K 1209			
			Bonnet corner pads, rear ... ..	2	4F 539			
			Rivets ... ..	2	2K 9060			
			Bonnet rests, rear ... ..	2	4F 516			
			Rivets to scuttle ... ..	14	2K 2360			
			Front fitchplate, right hand ... ..	1	4F 505			
			Front fitchplate, left hand ... ..	1	4F 506			
			Bolts to chassis frame ... ..	6	2K 3092			
			Plain washers ... ..	6	2K 9799			
			Spring washers ... ..	6	2K 1211			
			Bolts to wing stays ... ..	2	2K 3047			
			Nuts ... ..	2	2K 3975			
			Plain washers ... ..	2	2K 9998			
			Spring washers ... ..	2	2K 1210			
			Cable clips ... ..	8	3A 671			

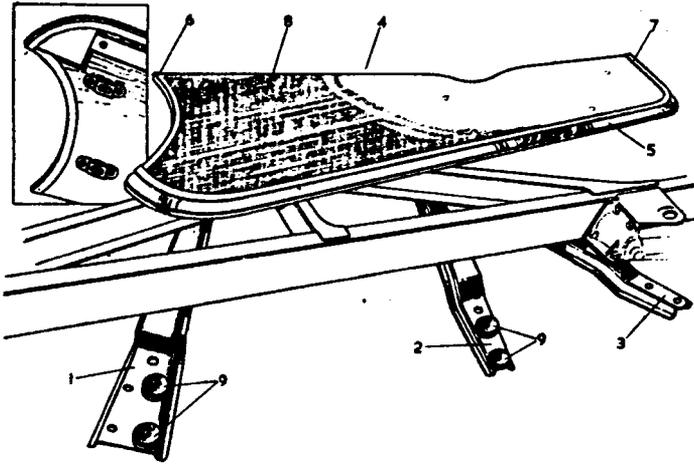
Taxi  
Hire-Car

**MUDWINGS AND STEPBOARD**  
**PLATE N**



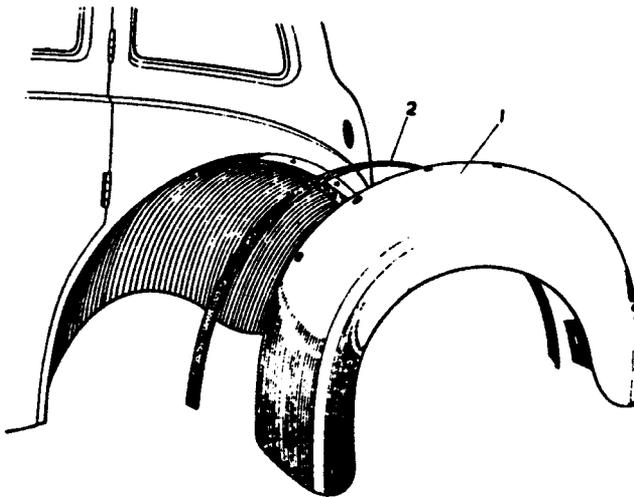
SPL 240

**PLATE NA**



SPL 241

**PLATE NB**



SPL 242

To face Mudwings, page 1

**HIRE-CAR (FLI) AND TAXI (FX3)**

# MUDWINGS AND STEPBOARDS

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
		N1	Front wing assembly, right hand ...	1	B3-249			
			Front wing assembly, left hand ...	1	B3-250			
			Support plates with bolt—front wing fixing ...	8	4F 514			
			Nuts ...	8	2K 3976			
			Plain washers ...	8	2K 9799			
			Spring washers ...	8	2K 1211			
		N2	Bolts to wing stays and step irons ...	4	2K 3093			
			Nuts ...	4	2K 3976			
			Plain washers ...	6	2K 9799			
			Spring washers ...	4	2K 1211			
			Pipings for front wings ...	2	2H 7257			
			Rivets to wings ...	34	2K 2344			
			Stiffening channel for wing, right hand ...	1	4F 527			
			Stiffening channel wing, left hand ...	1	4F 528			
		N3	Front wing stays ...	2	4F 486			
			Bolts to chassis bracket ...	2	2K 3092			
			Nuts ...	2	2K 3976			
			Spring washers ...	2	2K 1211			
			Bolts to chassis frame ...	4	2K 3092			
			Spring washers ...	4	2K 1211			
			Cable clips ...	4	3A 416			
			Bracket, wing to wing, stay right hand	1	4F 484			
			Bracket, wing to wing stay, left hand	1	4F 485			
			Plates, front wings to step irons ...	2	4F 497			
		NA1	Front step irons ...	2	4F 488			
		NA2	Centre step irons ...	2	4F 487			
		NA3	Rear step irons (use 4F 507) ...	2	4F 407			
			Rear step irons ...	2	4F 507			
			Bolts, step irons to chassis frame ...	12	2K 3092			
			Nuts ...	12	2K 3976			
			Spring washers ...	4	2K 1211			
			Rear wing, right hand ...	1	B3-251			
		NB1	Rear wing, left hand ...	1	B3-252			
		NB2	Pipings for rear wings ...	2	2H 9415			
			Apron for front bumper ...	1	4F 479			
			Brackets, apron support ...	2	4F 480			
			Stepboard assembly, right hand ...	1	H7-47			
		NA4	Stepboard assembly, left hand ...	1	H7-48			
			Edge strip (aluminium), right hand	1	7H 9049			
		NA5	Edge strip (aluminium), left hand ...	1	7H 9050			
		NA6	Edge strips (aluminium), front ...	2	7H 9051			
			Edge strip (aluminium), rear right hand ...	1	7H 9052			
		NA7	Edge strip (aluminium), rear left hand ...	1	7H 9053			
			Stepboard rubber, right hand ...	1	7H 9054			
		NA8	Stepboard rubber, left hand ...	1	7H 9055			
		NA9	Fibre washers for stepboards ...	as req.	7H 9058			

**HIRE-CAR (FLI) AND TAXI (FX3)**

**MUDWINGS 1**

# ROOF

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Hire-Car			Headlining assembly... ..	1	7H 9187			
Taxi			Headlining assembly... ..	1	7H 9188			
			Roof sign assembly ... ..	1	7H 9223			
			Stencil (aluminium) ... ..	1	7H 9217			
			Rubber surround ... ..	1	7H 9218			
Taxi			Glass ... ..	1	7H 9219			
			Glazing rubber ... ..	1	7H 9220			
			Bulb holders ... ..	3	7H 9221			
			Knurled nuts ... ..	2	7H 9222			

# DOORS AND FITTINGS

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
<b>DOORS</b>								
Note: Door complete includes upholstery, window regulator, glass, handles and lock. Door shell includes window regulator, hinges and lock.								
Hire-Car			*Front door complete, right hand ...	1	H7-51			
			*Front door complete, left hand ...	1	H7-52			
Hire-Car			†Front door complete, right hand ...	1	H7-53			
			†Front door complete, left hand ...	1	H7-54			
			*Rear door complete, right hand ...	1	H7-55			
			*Rear door complete, left hand ...	1	H7-56			
			†Rear door complete, right hand ...	1	H7-57			
			†Rear door complete, left hand ...	1	H7-58			
Taxi	To B.1100	}	Rear door complete, right hand ...	1	H7-47			
			Rear door complete, left hand ...	1	H7-48			
Hire-Car			*Front door shell, right hand ...	1	B3-380			
			*Front door shell, left hand ...	1	B3-381			
			†Front door shell, right hand ...	1	H7-43			
Hire-Car			†Front door shell, left hand ...	1	H7-44			
			*Rear door shell, right hand ...	1	B3-382			
			*Rear door shell, left hand ...	1	B3-383			
			†Rear door shell, right hand ...	1	H7-45			
			†Rear door shell, left hand ...	1	H7-46			
Taxi	To B.1100	}	Rear door shell, right hand ...	1	H7-45			
			Rear door shell, left hand ...	1	H7-46			
<b>DOOR FITTINGS</b>								
			Hinges, right hand front door, top and centre ...	2	7H 9104			
			Hinge, right hand front door, bottom ...	1	7H 9105			
Hire-Car		}	Hinges, left hand front door, top and centre ...	2	7H 9106			
			Hinge, left hand front door, bottom ...	1	7H 9107			
			Hinge, right hand rear door, top ...	1	7H 9108			
			Hinge, right hand rear door, centre ...	1	7H 9109			
			Hinge, right hand rear door, bottom ...	1	7H 9110			

\*Early type with dovetail in door edge.

†Later type with dovetail in lock.

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Hire-Car			Hinge, left hand rear door, top ...	1	7H 9111			
			Hinge, left hand rear door, centre	1	7H 9112			
			Hinge, left hand rear door, bottom	1	7H 9113			
			Hinge pins ... ..	12	7H 9012			
			Grease nipples for hinges ... ..	12	7H 9035			
			*Lock, right hand front door ...	1	7H 9019			
			*Lock, left hand front door... ..	1	7H 9020			
			†Lock, right hand front door ...	1	7H 9067			
			†Lock, left hand front door... ..	1	7H 9068			
			Taxi	To B 1100		*Lock, right hand rear door (diecast, chromium plated) ... ..	1	7H 9021
*Lock, left hand rear door (diecast, chromium plated) ... ..	1	7H 9022						
*Lock, right hand rear door ...	1	7H 9134						
*Lock, left hand rear door ...	1	7H 9135						
†Lock, right hand rear door ...	1	7H 9069						
†Lock, left hand rear door ...	1	7H 9070						
Dovetails, male ... ..	3 or 4	7H 9092						
Dovetails, female ... ..	3 or 4	7H 9093						
Checkstraps ... ..	3 or 4	7H 9034						
Taxi Hire-Car	To B 1100 To B R.H.S. 705 To B L.H.S. 44					Door striking plates ... ..	4	7H 9011
			Door striking plates with dovetail	4	7H 9137			
			Buffers on centre pillars ... ..	8	7H 9125			
			Interior door handles (screw-on type) ... ..	4	2H 8835			
Taxi	Earl type  To B 1100  B 1101 on  Special fitting		Interior door handles (peg-on type)	4	7H 9005			
			Interior door handles, rear (spoon type) ... ..	2	7H 9001			
			Cover for rear interior handle (bakelite), right hand ... ..	1	7H 9008			
			Cover for rear exterior handle (bakelite), left hand ... ..	1	7H 9009			
			Exterior door handles, plain ...	3 or 4	7H 9024			
			Exterior door handles, locking ...	4	7H 9061			
			Set of four locking handles ...	1 set	H7-9			

\*Early type with dovetail in door edge.  
†Later type with dovetail in lock.

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Hire-Car			<b>WINDOW LIFTS</b>					
			Window lift, right hand front door	1	7H 9130			
			Window lift, left hand front door ...	1	7H 9131			
			Springs for front window lifts ...	2	7H 9551			
			Window lift, right hand rear door	1	7H 9132			
			Window lift, left hand rear door ...	1	7H 9133			
			Springs for rear window lifts ...	2	7H 9163			
			Finger pulls, front door glasses, top	2	7H 9116			
			Finger pulls, rear door glasses, top	2	7H 9118			
			Glazing rubbers ... ..	4	7H 9150			
			Glass channels, front doors (34 in.)	4	7H 9149			
			Glass channels, rear doors, front (30 in.) ... ..	2	7H 9151			
			Glass channels, rear doors, rear (27 in.) ... ..	2	7H 9152			
			Felt weatherstrips, front doors, top	2	7H 9153			
			Felt weatherstrips, rear doors, top	2	7H 9154			
			Felt weatherstrips, door garnish rails ... ..	4	7H 9136			
			Glazing rubbers, quarter lights ...	2	7H 9155			
		Glazing rubber, backlight ... ..	1	7H 9156				

# BOOT

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			Rear boot lid with all fittings ...	1	H7-15			
			Rear boot lid shell ... ..	1	H7-14			
			Hinge, right hand ... ..	1	4A 5102			
			Hinge, left hand ... ..	1	4A 5103			
	Early fitting	}	Support arm, short, right hand ...	1	7H 9036			
			Support arm, short, left hand ...	1	7H 9037			
			Support arm, long, right hand ...	1	7H 9127			
			Support arm, long, left hand ...	1	7H 9128			
			Bracket for support arm, on body, right hand ... ..	1	7H 9140			
			Bracket for support arm, on body, left hand ... ..	1	7H 9141			
			Slam lock ... ..	1	7H 9060			
			Lock cover and escutcheon ...	1	3A 5478			
			Striking plate ... ..	1	7H 9212			
			Weatherstrip ... ..	1	7H 9120			
			Rubber buffers for hackney plate ...	1	7H 9121			

# CASINGS

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Hire-Car			Windscreen top casing ... ..	1	7H 9087			
			Windscreen pillar casing, right hand	1	7H 9088			
			Windscreen pillar casing, left hand	1	7H 9089			
			Door casing, front, right hand ...	1	7H 9145			
			Door casing, front, left hand ...	1	7H 9146			
			Door casing, rear, right hand ...	1	7H 9147			
			Door casing, rear, left hand ...	1	7H 9148			
			Finishing plates for lock cut-outs ...	3 or 4	4G 3579			
			Scuttle casing, right hand ... ..	1	7H 9189			
			Scuttle casing, left hand ... ..	1	7H 9190			
			Cantrail casing, front, right hand ...	1	7H 9183			
			Cantrail casing, front, left hand ...	1	7H 9184			
			Cantrail casing, rear, right hand ...	1	7H 9185			
			Cantrail casing, rear, left hand ...	1	7H 9186			
			Rear quarter casing, right hand ...	1	7H 9191			
			Rear quarter casing, left hand ...	1	7H 9192			
			Rear rocker casing, right hand ...	1	7H 9193			
			Rear rocker casing, left hand ...	1	7H 9194			
			Rear hinge pillar casing, right hand	1	7H 9195			
			Rear hinge pillar casing, left hand	1	7H 9196			
Taxi			Driver's partition casing ... ..	1	7H 9199			
			Driver's partition casing, top, right hand ... ..	1	7H 9200			
			Driver's partition casing, top, left hand ... ..	1	7H 9201			
			Division casing, rear ... ..	1	7H 9202			
			Division casing, rear, top ... ..	1	7H 9203			
			Division casing, front, right hand ...	1	7H 9204			
			Division casing, front, left hand ...	1	7H 9205			

# MOULDINGS

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Hire-Car			Facia panel, less instrument panel	1	7H 9180			
Taxi			Facia panel, less instrument panel	1	7H 9181			
			Instrument panel, less instruments	1	7H 9188			
Hire-Car			Parcel shelf ... ..	1	7H 9090			
Hire-Car			Parcel shelf moulding ... ..	1	7H 9091			
			Front door light moulding, main, right hand ... ..	1	7H 9081			
			Front door light moulding, hinge pillar, right hand ... ..	1	7H 9080			
Hire-Car			Front door light moulding, main, left hand ... ..	1	7H 9083			
			Front door light moulding, hinge pillar, left hand ... ..	1	7H 9082			
			Rear door light moulding, right hand ... ..	1	7H 9078			
			Rear door light moulding, left hand ... ..	1	7H 9079			
			Rear quarter light moulding, right hand ... ..	1	7H 9076			
			Rear quarter light moulding, left hand ... ..	1	7H 9077			
			Backlight moulding ... ..	1	7H 9075			
Hire-Car			Division rear moulding ... ..	1	7H 9094			
Taxi			Division rear moulding ... ..	1	7H 9103			
			Drip moulding, right hand ... ..	1	7H 9017			
			Drip moulding, left hand ... ..	1	7H 9018			

# WINDSCREEN

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
	Early fitting	}	Windscreen assembly with hinge brackets, frame, glass and weatherstrip ... ..	1	H7-12			
			Windscreen frame, upper half ...	1	7H 9040			
			Windscreen frame, lower half ...	1	7H 9041			
			Quadrant, right hand (straight) ...	1	7H 9025			
			Quadrant, left hand (straight) ...	1	7H 9026			
			Quadrants (jointed) ... ..	2	7H 9027			
			Quadrant fixing brackets ... ..	2	7H 9072			
			Special screws ... ..	2	7H 9073			
			Windscreen locking catch, right hand ... ..	1	7H 9228			
			Windscreen locking catch, left hand ... ..	1	7H 9229			
			Special screws with nut and washer	1	7H 9230			
			Hinges with special bolt ... ..	2	7H 9039			
			Special screws, hinge brackets to screen frame ... ..	4	7H 9006			
			Special bolts, hinges to hinge brackets	2	7H 9225			
			Hinge brackets ... ..	2	7H 9226			
			Special barrel screws, hinge brackets to screen frame ... ..	4	7H 9007			
			Glazing rubber... ..	1	7H 9187			
			Weatherstrip ... ..	1	7H 9013			

# GLASS

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			Windscreen glass ... ..	1	7H 9042			
			Front door glasses ... ..	1 or 2	7H 9043			
			Rear door glasses ... ..	2	7H 9044			
			Rear quarter light glasses ... ..	2	7H 9045			
			Backlight glass (clear) ... ..	1	7H 9046			
			Backlight glass (Purdah) ... ..	1	7H 9047			
			Division glass, fixed ... ..	1	7H 9063			
			Division glass, sliding ... ..	1	7H 9064			
Taxi			Driver's partition glass, front ... ..	1	7H 9065			
			Driver's partition glass, rear ... ..	1	7H 9066			
Hire-Car			Division glasses ... ..	2	7H 9138			
			Division corner glasses ... ..	2	7H 9139			

HIRE-CAR (FLI) AND TAXI (FX3)

GLASS 1

# FLOOR FITTINGS

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			<b>FLOOR FITTINGS</b>					
			Dash Panel ... ..	1	4F 489			
			Bolts to fitchplates ... ..	4	2K 3093			
			Nuts ... ..	4	2K 3976			
			Plain washers ... ..	8	2K 9799			
			Spring washers ... ..	4	2K 1211			
			Cover plate for dash panel ...	1	4G 1918			
			Screws to dash ... ..	2	2K 3950			
			Nuts ... ..	2	2K 3975			
			Spring washers ... ..	2	2K 1210			
			Toeboard recess panel ... ..	1	4F 490			
			Toeboard ... ..	1	4F 508			
			Toeboard support bracket, outer, right hand ... ..	1	4F 491			
			Toeboard support bracket, outer, left hand ... ..	1	4F 492			
			Toeboard support bracket, inner, right hand ... ..	1	4F 493			
			Toeboard support bracket inner left hand ... ..	1	4F 494			
			Bolts, toeboard inner to outer brackets ... ..	4	2K 3093			
			Nuts ... ..	4	2K 3976			
			Plain washers ... ..	8	2K 9799			
			Spring washers ... ..	4	2K 1211			
			Bolts, toeboard and brackets to dash	11	2K 3047			
			Nuts ... ..	4	2K 3975			
			Plain washers ... ..	15	6K 9107			
			Spring washers ... ..	11	2K 1210			
			Bolts, toeboard brackets (inner) to chassis frame ... ..	8	2K 3092			
			Spring washers ... ..	8	2K 1211			
			Toeboard stiffener cover plate ...	1	4F 510			
			Screws to toeboard ... ..	2	2K 3826			
	Early fitting	}	Ferrules for pedals ... ..	2	2H 9231			
			Retaining plate for ferrules ... ..	1	3F 839			
			Screws to toeboard ... ..	2	2K 3826			
	Late fitting	}	Toeboard cover plate ... ..	1	4F 544			
			Washers for pedal stalks (leather and steel) ... ..	2	1K 8372			

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
	Early fitting		Gearbox cover (rubber) ... ..	1	2H 9143			
			Gearbox cover (rubber) ... ..	1	7H 9004			
			Cover for dipstick (rubber) ...	1	1F 3402			
			Steering column seal ... ..	1	4F 513			
			Retaining plate for seal ... ..	1	4F 512			
			Mounting bracket, front, right hand	1	7H 9175			
			Mounting bracket, front, left hand	1	7H 9176			
			Mounting bracket, centre, right hand ... ..	1	7H 9177			
			Mounting bracket, centre, left hand	1	7H 9178			
			Mounting brackets, rear ... ..	2	7H 9179			
			Mounting pads, $\frac{1}{2}$ in. thick ... ..	as req.	7H 9210			
			Mounting pads, $\frac{1}{2}$ in. thick ... ..	as req.	7H 9211			

2 FLOOR FITTINGS

HIRE-CAR (FLI) AND TAXI (FX3)

Type	Range	Piese	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			<b>CARPETS</b>					
Hire-Car		}	Front carpet ... ..	1	7H 9208			
			Heel pad (rubber) ... ..	1	2H 6961			
			Rear carpet ... ..	1	7H 9209			
			Coir mat, rear floor ... ..	1	7H 9207			
			Rubber mat, rear floor ... ..	1	7H 9115			
Hire-Car		}	Rubber mat, rear floor ... ..	1	7H 9357			
			Rubber kick pad, front seat (front and sides) ... ..	1	7H 9358			
			Rubber kick pad, occasional seats	1	7H 9359			
			Rubber kick pad, division recess side, right hand ... ..	1	7H 9360			
			Rubber kick pad, division recess side, left hand ... ..	1	7H 9361			
			Rubber kick pad, wheelarch, right hand ... ..	1	7H 9362			
			Rubber kick pad, wheelarch, left hand ... ..	1	7H 9363			
			Rubber kick pad, rear heelboard ...	1	7H 9364			
			Rubber kick pad, division, lower ...	1	7H 9366			
			Rubber kick pad, front door, right hand ... ..	1	7H 9367			
Hire-Car			Rubber kick pad, front door, left hand ... ..	1	7H 9368			
			Rubber kick pad, rear door, right hand ... ..	1	7H 9369			
Hire-Car	To B.2000		Rubber kick pad, rear door, left hand ... ..	1	7H 9370			
			Rubber mat, front door ... ..	1	7H 9371			

# SEATS

Type	Range	Place	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
Hire-Car		}	Front seat cushion assembly ...	1	H7-73			
			Front seat cushion spring case ...	1	7H 9165			
			Front seat cushion covering ...	1	7H 9166			
			Front seat base assembly ...	1	H7-74			
			Front seat squab assembly ...	1	H7-72			
			Front seat squab spring case ...	1	7H 9164			
Taxi and Hire-Car		}	Front seat squab covering ...	1	7H 9048			
			Rear seat cushion assembly ...	1	H7-84			
			Rear seat cushion spring case ...	1	7H 9167			
			Rear seat cushion covering ...	1	7H 9169			
			Rear seat squab assembly ...	1	H7-85			
			Rear seat squab spring case ...	1	7H 9168			
Hire-Car		}	Rear seat squab covering ...	1	7H 9170			
			Occasional seats ...	2	7H 9029			
			Plug and socket assemblies for retaining occasional seats ...	2	H7-77			
			Sockets ...	2	7H 9157			
			Rubbers for sockets ...	2	7H 9158			
			Plugs ...	2	7H 9159			
Taxi		}	Springs for ball and spring seat retainers (early type) ...	2	7H 9023			
			Driver's seat assembly, with cushion, squab, frame and adjusting mechanism ...	1	H7-50			
			Driver's seat frame, less cushion and squab ...	1	H7-88			
			Driver's seat cushion ...	1	H7-86			
			Driver's seat squab ...	1	H7-87			
			Driver's seat cushion filling (foam rubber) ...	1	7H 9171			
			Driver's seat squab filling (foam rubber) ...	1	7H 9173			
			Driver's seat cushion covering ...	1	7H 9172			
			Driver's seat squab covering ...	1	7H 9174			
			Driver's seat adjusting rod ...	1	7H 9114			
	Occasional seats ...	2	7H 9028					

HIRE-CAR (FLI) AND TAXI (FX3)

SEATS 1

# BODY EQUIPMENT

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference		
						Vol.	Section	Page
			Exterior driving mirrors ... ..	2	7H 9014			
			Mirror arms ... ..	2	7H 9015			
			Licence holder (use 14G 1761) ... ..	1	2H 8467			
			Licence holder ... ..	1	14G 1761			
			Pull handles on doors and body ... ..	6	7H 9000			
			Roof lamps ... ..	2	7H 9182			
			Roof lamp switch ... ..	1	7H 5357			
Hire-Car			Trafficators ... ..	2	7H 5358			
Taxi			Trafficators (use 7H 5358) ... ..	2	7H 5359			
			Trafficators ... ..	2	7H 5358			
			Trafficator arms ... ..	2	7H 5136			
Taxi			Switches for taximeter circuit ... ..	2	7H 9213			
			Scuttle ventilators ... ..	2	7H 9003			
			Rubber grommet for petrol filler pipe ... ..	1	7H 9231			
			Rubber grommet for cut-off switch ... ..	1	7H 9232			
			Petrol cut-off transfer ... ..	1	7H 9214			
			Luggage strap, if required ... ..	1	7H 9206			
Taxi			Spring stop, driver's partition glass ... ..	1	7H 9129			
			Ash tray assemblies for rear doors and division ... ..	3	7H 9126			
			Chromium surrounds, rear ash trays ... ..	3	7H 9215			
Hire-Car			Ash tray assembly for dash ... ..	1	7H 9086			
			Detachable container ... ..	1	7H 9126			
			Tool box assembly ... ..	1	H7-49			
Taxi			Tool box hinges ... ..	3	7H 9056			
			Tool box lock ... ..	1	7H 9057			
			Covering for toolbox (aluminium) ... ..	1	7H 9062			

**HIRE-CAR (FLI) AND TAXI (FX3)**

**BODY EQUIPMENT 1**

# BUMPERS AND NUMBER PLATE

Type	Range	Plate	Description	Number per Vehicle	Austin Part Number	Austin Service Journal Reference						
						Vol.	Section	Page				
Taxi Hire-Car	C.15430-40735 C.28501-59865	}	Front bumper with overriders (use IF 8295) ... ..	1	IF 5896	19	Frame	4				
Taxi Hire-Car	C.40736 on C.59866 on		}	Front bumper with overriders ... ..	1	IF 8295						
		Front bumper less overriders ... ..		1	97H 77							
		Distance washers ... ..		as req.	1H 5180							
		Distance washers ... ..		as req.	1H 5181							
		Setscrews to frame ... ..		2	2K 7698							
		Washers ... ..		2	2K 1206							
		Spring washers ... ..		2	2K 5897							
Taxi	C.15430-103959	}	Rear bumper with overriders ... ..	1	IF 5897	21	Frame	4				
			Rear bumper less overriders ... ..	1	97H 281							
Taxi	C.103960 on	}	Rear bumper with overriders ... ..	1	IF 8310							
			Stiffening bar ... ..	1	IF 8311							
			Retaining bolts ... ..	4	7H 1149							
			Ferrules ... ..	2	IF 5435							
			Setscrews to frame ... ..	3	2K 5407							
			Setscrew (long) to frame ... ..	1	2C 1195							
			Spring washers ... ..	4	2K 5896							
			Distance washers ... ..	4	2K 9324							
Taxi	C.15430-103959		}	Trade mark on rear bumper ... ..	1				2H 3223	21	Frame	
				Distance piece ... ..	1				2H 3221			
Taxi	C.103960 on	Screw to bumper ... ..		1	2K 3868							
		Spring washer ... ..		1	2K 5861							
			Overriders for bumper, front ... ..	2	1H 5122	21	Frame	4				
Taxi	C.15430-103959		Overriders for bumper, rear ... ..	2	1H 5123							
Taxi	C.103960 on	}	Overriders for bumper, rear ... ..	2	1H 5122							
			Nuts ... ..	4	2K 3978							
			Spring washers ... ..	4	2K 5861							
			Front number plate with brackets	1	1A 5826							

HIRE-CAR (FLI) AND TAXI (FX3)

BUMPERS I

# PARTS LIST

FOR THE

## AUSTIN

### 16-H.P. HIRE-CAR AND TAXI

VEHICLE TYPE	TYPE SYMBOL	COMMENCING		COMMENCING NUMBER
		Chassis Number	Engine Number	
HIRE-CAR R.H. Steering	FL. I	C. 28501- 162037 C.E. 219000	E. 25001- 218999 C.E. 219000	January 1949 November 1954
HIRE-CAR L.H. Steering	FL. 1L	C. 40752- 162037 C.E. 219000	E. 25001- 218999 C.E. 219000	January 1949 November 1954
TAXI R.H. Steering	FX. 3	C. 15430- 162037 C.E. 219000	C. 17800- 218999 C.E. 219000	May 1948 November 1954

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